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Mamazon



Kelly Kay

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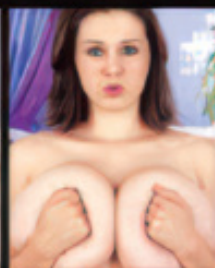


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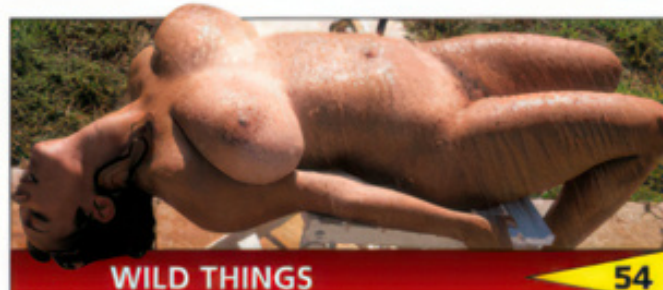
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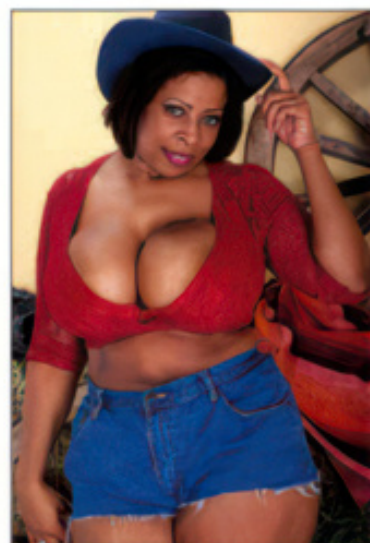
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SCORE PRESENTS Mamazon

Welcome to The SCORE Group's second edition of *Mamazon*, a collection of our finest naturally big-breasted women gathered together in one spectacular magazine.

The first issue of *Mamazon* came out last year and was an instant, best-selling classic. We've gone even farther with this new edition, featuring even more gorgeous, busty babes in all their well-endowed glory. Revisit some of your favorites, like Linsey Dawn McKenzie, Lorna Morgan, Sharday, Cherry Brady, Kelly Kay and more. Pull up a seat, pull down your pants and get acquainted with stunning newcomers, like Bea Flora, Marilyn and Ana Jota. We guarantee you won't find this many God-given bodacious boobs any where else. And you won't see them in the ways we've captured them—from playing in the shower, to sunning naked outside, to experimenting with lezzie love, to the hottest Latina's in the world.

Enter the bra-bursting world of *Mamazon*. You'll never want to leave!



NEWCOMERS

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FICTION

22WRESTLING MELODY'S MAMS

He was totally bummed when his business trip turned into a babe-free bust. Until he stumbled upon an underground sex palace where women take men to the mat.



SUPERSIZE HER

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BOLDER HOLDERS

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Getting wet has a double meaning when well-endowed lasses lather up. What do girls get up to in when they're spending hours in the bathroom? What do you *think* they're doing? A little rub-a-dub fun in the tub is something every girl enjoys! Czech babe Hana (above) soaps up every inch of her 42-28-38 figure; super-body woman Gina LaMontana makes mincemeat out of her wet t-shirt (left), and the lovely Lorna Morgan, star of a whole slew of sexy videos like *Busty Euro Babes*, *On Location Portugal*, *On Location Key Largo* and *Boob Cruise 2000*, couldn't look hotter—or wetter—as we catch her in the act of scrubbing down her naughty bits. More of Lorna can be ordered online at eBoobstore.com.

Bathing Boobies

**Dirty Girls
Coming
Clean**





A blonde woman with long hair and bangs is sitting in a bathtub filled with white foam. She is looking directly at the camera with a smile. In the background, a showerhead is visible against a dark tiled wall. The text 'Bathing Boobies' is overlaid in the top right corner.

Bathing Boobies

Honest girls will confess that they do a lot more in the bathtub than get clean. What is Petra (far left) up to with her sneaky fingers? Why is Marta spreading her legs in the shower? Why would Olga cup her boobs like that? The answer may be hiding behind Regine (above). That contraption behind her head is a hand-held showerhead, and the best friend of many a horny, young beauty.



Remember what we told you on the previous page about girls and their shower heads? Well, every babe on these two pages is having a sexy, solo time while getting down and intimate with their water nozzles. Blonde Natasha's happy letting the droplets slip off her tits to puddle up in her lap; sexy Tatiana looks like she's about to add her own juices to her overflowing bubble bath, and the legendary Linsey Dawn McKenzie (left), who arguably has one of the best bodies to ever grace this earth, is ready for anything in her steamy bath. Sexy Iva (right) is sending herself to ecstasy, turning a stream of gushing, warm water and her fingers into the ultimate pleasure toy. Rub-a-dub, and they cum in the tub!

Bathing Boobies



HOT NEW RELEASE!

Nicole Peters

The sweet-faced girl with
**HUGE
FUCKING
TITS!**

The winner of *SCORE* and *Voluptuous* magazines' Newcomer of the Year and Model of the Year. Only 5'3" and 126 pounds, Nicole Peters measures 42-28-38 and packs a 32D-cup. This DVD is a collection of videos that expose every inch of her body. From her incredible boobs to her furry bush, if you're a Nicole Peters fan, this video is an absolute must-see!

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Nip/Tug



It only hurts if you do it too hard. On the previous page, Jenry and Sammie, Vicky and Carol Brown set the pace that Chaka (opposite page) and (clockwise from top) Rhonda Baxter, Danni Ashe and Jessica Turner must maintain. In confidence, many of these mammary marvels have told us that they like a little bit of rough pom-pom play, but guys, here's a clue—let the lady set the pace!





Nip/Tug





Clockwise from top left: Israeli wonder Eder, bountiful Beate, the incomparable Kelly Kay, desirable Desirae and Polish princess Ines Cudna show us how the pros like to tickle and tug and twiddle their tremendous ta-tas.





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of the Web**

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only their own
sites can
contain them!**

All of the women we're featuring in *Mamazon* are remarkable, but a select few have a special spark that turn them into stars, not only of the printed page and video, but of the Internet, too. Each of these busty wonder-women is the queen of her own web domain, and they'd be more than happy to see you in cyberspace. If you're a lover of huge, natural hooters, take a look at the websites of (clockwise from above) Desirae, Chloe Vevrier, and Autumn-Jade.

Chloe
CHLOESWORLD.COM





What is it about European girls that make them so damn hot? Nicole Peters (top left), Kerry Marie (bottom left) and Linsey Dawn Mckenzie (below) all hail from England and the youthful, blonde beauty that is Ines Cudna (top right) comes from Poland. Luckily, you don't need a passport to visit them. You can just log-on.



BustyInesCudna.com

LinseysWorld.com

BUSTY
KELLYKAY.com

The two newest queens of the big-bust web are Kelly Kay (left) and Marilyn (right). Kelly's site launched last year, and she's been growing (both her boobs and her fan base!) ever since. Russian newcomer Marilyn's site has only been up for a few months, and already she's being hailed as one of the most amazing big-bust models ever, with her slim figure, huge boobs, sexy face and natural exhibitionistic streak.

Busty **MERILYN**.com



WRESTLING MELODY'S MAMS

**It's
amazing
how a babe on a wrestling
mat can cheer a guy up!**

By Steve Underwood

"This fuckin' town really sucks!" I said to myself as I took a hard pull from my glass of straight-up whiskey. I hadn't been in New York City for almost 10 years, but when my company told me they were sending me there for a sales meeting, I looked forward to coming back, big time. I couldn't stop thinking about all the fun I had the last time I was there, what with the hookers and the strip clubs that literally littered Times Square. The city was a haven for porn junkies. All the coozes you could grab and get.

But when I finally got there, I found out that the city had turned into a fuckin' family-fun center! No more cheesy titty bars,

no more peep shows or even adult bookstores with hookers hanging out, just waiting to pick up some horny, out-of-town businessman like me. After wading through an annoying sea of clueless tourists and thumbing my nose at the freakin' Disney Store, I found myself in some crappy theme restaurant paying way too much for a watery drink and trying to figure out what I was going to do with myself for the rest of the night. Jerking off to Spectravision wasn't exactly what I had in mind.

I finished my whiskey, handed the big-titted waitress an extra 20 bucks and went for the Hail Mary.

"What time do you get off?" I asked her. She

mumbled some half-assed excuse about being busy after work before pocketing my money and heading off to prick-tease some other desperate out-of-towner.

I shrugged, grabbed my coat and got up to leave. It looked like it was going to be one of those nights in which I just laid around my hotel room, abusing my expense account by raiding the mini-bar and getting totally sloshed. The closest thing I was going to come to getting some action was spending a buck ninety-nine a minute to listen to some phone-sex chick talk dirty while I jacked my cock.

As I slowly walked toward the street to hail myself a cab, a derelict-looking

**Her tits mashed against my face.
I leaned forward and felt those
pillowy mounds
as they engulfed me.**

guy approached me holding a handful of crumpled flyers.

"Bare-tit wrestling," he said, showing me a mouthful of rotting and missing teeth before pushing a crinkled, yellow



low piece of paper in my hand and staggering off to no doubt intercept the next innocent passerby.

I opened the flyer. It showed a picture of a huge-chested babe sitting on a mat. *What the fuck?* I thought. That's not to say I wasn't interested. I got in a cab and instantly caught a whiff of the cabbie behind the wheel.

"Where go?" he asked me in broken



"Hi, I'm Melody,"
she purred.
"Would you like
to **watch or**
participate?"

Photos from the DVD *Busty
Ladies of Oil Wrestling*
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Mammary Lane

The greatest natural big-titters ever on one DVD!

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"It's 50 bucks to watch, 150 to participate," she explained, giving me a 100-watt smile that was far less impressive than her massive tits.

English. I pushed the flyer through the slot. He opened it and glanced at the address. Without a single word, he stepped hard on the gas, easily cutting off another cab, and pulled straight out into traffic. He acted like he knew where he was going.

I looked out the window as we drove uptown into a much seedier area of the city, passing abandoned buildings and sleazy-looking hookers hanging out on the street corners, trying to earn a living. Finally, the cabbie stopped at what looked like a storefront.

"You sure you got the right address?" I asked him. This spot looked more like a rundown store than some type of nightclub. I wasn't sure I even wanted to get out of the cab, and I wouldn't have, but my cock was thinking otherwise.

"This it, this it," he insisted. I shocked him a ten spot and got out of the cab, wondering if I had made a bad mistake by coming here. I tried to look into the window and saw nothing. They had been painted black from the inside. When I pushed open the door, a tinnny bell jingled. It was tough to see anything. The only light shone dimly from a couple of grimy bulbs hanging in a corner. A chick, probably around

Click here to continue

A woman with large, prominent breasts and a colorful, multi-strand necklace is posing for a photograph. She has long, wavy brown hair and is looking directly at the camera. Her skin is glistening with oil. She is sitting or lying down, with her hands resting on her thighs. The background is slightly out of focus, showing some yellow and blue elements.

Mammary Lane

Take a moment to reminisce with these famed funbags



Girls may come and girls may go, even girls as awesomely endowed as the ones on these pages. That's why the SCORE Group put together two ensemble videos that will forever preserve these beauties while they're at the height of their natural sexiness. We're talking about *Mammary Lane* #1 and #2.





**Mammary
Lane**



Between the two videos, every woman in this pictorial (plus a few not pictured) shamelessly flaunts her super-succulent suckers just for you. They oil their tits up and massage them down, play with their nipples until they get so horny, they must bring themselves to orgasm by hand or by dildo, while staring right into your eyes. We just had to preserve their lust for posterity. And for you.

Mammary
Lane





Girls' Night In and Out!

**When there are no men handy,
these buxom beauties take
matters into feminine hands.**

If truth be told, these babes would probably prefer a hard cock to satisfy them when they've got a sexual itch. But, in the absence of a firm rod, they're happy to substitute a beautiful woman as their sexual plaything. The looks of pleasure on the faces of Kerry Marie and Lorna Morgan's can't be faked, and if you had a mouthful of Chloe Vevrier's boobs under your tongue, like Magda does above, you wouldn't complain, would you? Blonde buddies Cassandra and Ines may look down on us, but what a view that is!





Legendary big-bust model Linsey Dawn Mckenzie takes her boob-protege Kelly Kay under her wing, so to speak, while long-time favorites Autumn-Jade and Lilith get in a little lezzie lovint'. Not to be out done, newcomers Marilyn and Anna (right) prove that the new crop of mammoth-mammed naturals can get just as horry as their predecessors!

Girls' Night



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Hot stuff from South of the Border

Stereotypes about about Latina women. They're feisty. They're sexy. They're hot. We don't want to be accused of being politically incorrect. But Sharday sure fits that bill.



So, we're not going to stereotype the stunning Latin women who appear here. We'll let the pictures speak for themselves. You can certainly enjoy slim 'n' stacked Melanie (above), no matter what her ethnic background. And an ass as fine as LaTina's (left) could come from anywhere, we'd still jack to it. If there's a sweeter set of hooters than Thalia's around, we'd sure love to know about it. Does the fact that these gorgeous women are all of Hispanic background add a little spice? Hell, yeah, it does!





Tear yourself away from their obvious charms for a moment and take a look at the faces of Tia Imea (above) and Nikki Perez (opposite page). Nikki was only 19 when she was discovered by *Voluptuous* magazine in 2003, and since then she's cum into her own, performing in videos like *XL Xtræ #3* and *Voluptuous Xtræ #7* (available on page 52). Tia is a newcomer appearing in print for only the second time after premiering in *XL Girls Special #122*. We caught Tia on video too, and will be releasing her debut soon!



Ass-k Her Nicely

When all
three inputs
are open...





Sure, it's nice to cum in the front door, but when the rear entry is open, how hot is that? Iva (left) seems to be prepping her chocolate starfish for accommodation of that second cock she's spit shining; Sierra (above) knows you'd like to probe her asshole the same way that lucky white dude is doing, and raunchy Lisa Sparxxx (right) enjoys her rim job, which, by the way, guys, is a great way to get a gal ready for some anal action. What these sexual dynamos have taught us that the best way to get in the back entrance is to ask nicely and go slowly. Of course, looking at these pics, you can set your own speed.







That's Iva again (upper left), this time getting dick right up the poop shoot; horny Marie (lower left) goes wild when she gets a pucker fucking; sexy Susie Wilden (above right), gets her rump wrangled by a few fingers and a tongue as a prelude to a raunchy reaming; Orsolya (above right) appeared in *Voluptuous Xtra* #5 (so did the anus-squeezing sexpot Sierra on the previous page) and her performance was a ball-draining tour de force in which the Hungarian hottie took a hard tool into every single one of her orifices; Polish Anita Angi's first boy/girl for the camera turned into an Eastern European fuckfest that took her all the way around the world and back again.



We called Cassandra (above) a Slovenian sex queen when she filmed her incredibly raunchy scene in *SCORE Xtra* #7—and in that, she only took on one man! For her XXX layout in the Sept. '02 issue of *SCORE* magazine, Cassandra hopped on two cocks without blinking an eye. You can see her pretty face elsewhere in this issue if you want to get to know her better. But we thought this shot was too hot to leave out! And no look at anal angels would be complete without fiery Cherry Brady (right). In both *Voluptuous Xtra* #8 and *Ultimate Cherry*, the superstar took it up the ass and loved it. Consider this pic a sneak peek at her anal antics!

Ass-k
Her
Nicely





There's a first time for everything, including fucking on film. Luckily, we've preserved many of these Kodak moments on video. You'll find Gwen Saunders (above) squealing in *Voluptuous Xtra* #6; Harmony Sweet (below) lost her movie cherry in *SCORE Xtra* #10, and Angelica Raven (right) ain't no angel in *Voluptuous Xtra* #8. Check out pages 52 and 98 for some ordering information.





Like a Virgin

Check out the first
time these babes
did it on film!





Autumn-Jade (opposite page) broke out her first boy-girl scene in *Ultimate Autumn*; super-body Linsey Dawn Mckenzie was a pro model when she first fucked in *Ultimate Linsey*; blue-eyed Aspen got wild in *Voluptuous Xtra* #9, but Ivy only got hammered in still photos. She can only be seen in the 2001 Holiday issue of *Voluptuous* magazine.





You can check out a smokin' hot Annie Swanson (above) in her new video *Ultimate Annie Swanson* (order it on page 77) and see how far she's cum since her fuck debut in *Voluptuous Xtra* #5; back in 1999, Chloe Vevrier took the full-on sex plunge with a babe named Kathy and a dude named Tony in the Aug. '99 issue of *SCORE* magazine, and petite-stacked packer Brandy Talore—who has gone on to XXX infamy in *Busty Hookers* and *Voluptuous Xtra* #10—got her hardcore start in *Hardcore*. Many of these videos, and others starring these naturally busty and naturally horny hotties, are available through eBoobstore.com or on the pages of this issue! Why not order one today?





Like a
Virgin

Voluptuous XTRA and XL XTRA

THE HOTTEST ALL-NATURAL
BIG-TIT VIDEOS EVER

Order Today!

RATED
XXX



VOLUPTUOUS XTRA #8

Cherry Brady (left) in the hardcore debut everybody had been waiting for. One of 2003's hottest newcomers takes it in all holes in a scene she wrote and directed! Also stars Angelica Raven (formerly known as Busty Becky), plus Emilia, Amanda, Kat Vixen and Josephine in one of the best XXX hardcore videos ever. Cherry's anal sex reaming and Angelica BJ style are worth the price of admission! XXX-RATED, 120 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H

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VOLUPTUOUS XTRA #7

Cassity (left), one of the homiest big-titted babes we've ever seen, sucks on her own tits while getting fucked by a cock! This scene defines tit-sex. Also features Sunshine, Lisa Spornx, Meagan Roberts, Daphne Rosen and Nikki Perez in hardcore action in which the emphasis is always on big tits...with some ass thrown in for good measure. The DVD bonus is Denise Davies enjoying the tit-fucking of her life! XXX-RATED, 134 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H

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VOLUPTUOUS XTRA #6

Brit-lit superstar Denise Davies (left) gets fucked on video again...and this time she makes every inch and every minute count. This star-packed video also includes Annie Swanson in her hardcore encore, black 'n' stacked beauty Chaka T., Melissa Carey and Gwen Sanders. And don't forget Andrea, who's anal-fucking scene might be the hottest we've ever filmed. And you have to see how she sucks cock, too. XXX-RATED, 117 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H

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VOLUPTUOUS XTRA #5

The first time we saw Annie Swanson (left), we said, "No way she ever does hardcore." But here she is, riding the balcony pony and downing dick in her XXX debut. This amazing video also features porn princess Sierra in anal action, Hungarian Orsolya in one of the dirtiest scenes we've ever seen, Liith in her XXXX encore, Paige Plenty in her hardcore debut and black 'n' stacked Anja in horny hardcore action. XXX-RATED, 120 MIN., CHOOSE DVD OR VHS FOR ONLY \$29.95 PLUS S&H

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VOLUPTUOUS XTRA #4

Loaded with big-titted naturals getting kinky, including Lilith (left) in her XXX debut. You'll think she was born to fuck on video. Arna D. Coans brought along her anal beads for this video, and she pulls them out of her asshole while riding a hard-on. California swinger Mindy Jo takes on two cocks for her Voluptuous Xtra encore. And British babes Bianca and Fleur get nailed on video for the first time. XXX-RATED, 120 MIN., CHOOSE DVD OR VHS FOR THE SPECIAL PRICE OF ONLY \$29.95 PLUS S&H

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VOLUPTUOUS XTRA #3

XXX sucking and fucking with four babes direct from the pages of Voluptuous. If you like watching pretty young girls getting skewered, check out Destrae (left). If you like watching plumpers taking a pounding, check out Samantha. If you like seeing mature women working their way around a cock, check out Ashley Evans. And if you're harboring a nurse fantasy, you'll love seeing how Call treats her patients. XXX-RATED, 100 MIN., DVD OR VHS FOR THE SPECIAL PRICE OF \$29.95 PLUS S&H

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VOLUPTUOUS XTRA #2

Mature swinger Mindy Jo doesn't mess around when she has a cock to play with...she simply makes a mess. Uninhibited hardcore fucking! Stevie Kay (left), who's only in her 20s, sucks and fucks like a pro in her hardcore debut. Helena, another young beauty, gives a lesson in cock-sucking that you won't forget. Plus, rare video of big-titted fave Talya Faust pleasuring herself by the pool. XXX-RATED, 90 MIN., CHOOSE DVD OR VHS FOR THE SPECIAL PRICE OF \$29.95 PLUS S&H

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XL XTRA #4

Brand-spanking new! The best plumper hardcore in the world. Starring new-comer Lenna and cute 'n' packed Nikki Santana plus superstar Joy Juggs, and newcomers Hayden (left) and Frenchie in their hardcore debuts. Frenchie's a big girl who can take a big-time fucking. Watch her caboose shake, rattle and roll as she gets fucked doggie-style. Hayden's a pretty, raunchy chick with fine floppers. **XXX-RATED, 106 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H**

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XL XTRA #3

Denise Davies, an English babe with gigantic, natural floppers, fucks on camera for the first time. Samantha enjoys her raunchiest sexcapade ever. Lou Lou and Sweetie fill the screen with voluptuous flesh in a cock-hardening tit-to-tit and ass-to-ass. Video of these two babes is extremely rare. Plus, Nikki Perez (left) and Mandy Casa make their boy-girl debuts. Hold on for the ride! There's a lot of flesh being fucked in this one! **XXX-RATED, CHOOSE THE 160-MINUTE DVD OR 106-MINUTE VHS FOR ONLY \$39.95 PLUS S&H**

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XL XTRA #2

This best-seller features Lilli, one of the horniest plumpers ever, taking a smash-ass anal fucking. Just when we thought she couldn't get any hornier, she did. And you're gonna love her butt! 240-pound Wonder Tracy (left) fucks and sucks like the sex-crazed plumper she is. She talks a good game, too. Plus, Anna Live, midwestern sex-pot sensation Kat Vixen, and Joy Juggs in their hardcore boy-girl debuts. **XXX-RATED, 120 MIN., CHOOSE THE DVD OR VHS FOR ONLY \$39.95 PLUS S&H**

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XL XTRA #7

Video of "Plumper of the Year" Samantha (left) in XXX boy-girl action isn't exactly rare, but this is perhaps definitely her hottest scene. It's shot from a plumper-lover's perspective. The guy has a big cock, too, so he can give this big girl what she needs. Also stars "Jammin'" Jennie, Paige Pin-Up, Kellann and Debi Lee playing with real, live cocks. A plumper lover's feast of hardcore fucking! **XXX-RATED, 120 MIN., CHOOSE THE DVD OR VHS FOR THE SPECIAL LOW PRICE OF ONLY \$29.95 PLUS S&H**

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How rare is it to see naked boobies in the sun? Very! So feast your eyes on Kerry Marie (opposite page) and (clockwise from top) Sophia, Sylvia Panda and Devon Daniels catching rays.



WILD THINGS

As naked as Mother
Nature intended!





WILD THINGS

As the B52s sang in their New Wave classic, *Rock Lobster*, "Pass the tanning butter!" Many of our models can be seen frolicking in the altogether in the videos *On Location Key Largo*, *On Location Portugal* and in our *Boob Cruise* series. But for right now, you'll just have to satisfy yourself by jacking to the legendary Via Paxton (left) rocking her wet t-shirt, lovely Lorna Morgan (above) doing her best imitation of Botticelli's *Birth of Venus* (only way hotter!), and Czech bombshell Bozena going au naturel on a European hillside. It would be a shame if those babies got a sunburn, wouldn't it?





WILD THINGS



Plenty of high-maintenance women don't like to get naked and wet outside. It ruins their hairdos. Happily, Ines Cudna (above) and Chloe Vevrier (left) aren't pairs in the asses about that kind of thing. Neither are (clockwise from upper right) Cherry Brady, Nicole Peters or Sammie. No, these wanton women have no problem dumping their duds and going for it right out in the open. And they don't mind if you see them in their birthday suits. In fact, they like it when you watch.







MOUNTAIN CLIMBING

**It would be a shame
not to lay some pipe
between these
natural wonders**

No doubt, all the women in *Mamazon* are incredibly desirable. Fuckable, even. Their asses and cunts are what wet dreams are made of. But you'd be a damn fool and half a man if you managed to get one of them out of their pants and you didn't take advantage of that most rarefied of sex acts, the titty-fuck. Looks like the girls here are enjoying it, too! That's Aspen above, and, clockwise from the upper left, Africa, Casey Cleavage and Lola Lane getting their big valleys plowed and fertilized.

MOUNTAIN CLIMBING





Cherry Brady secures her sex symbol stripes by taking one for the titty team (left), while Cassandra has hot spots for not one, but two cocks (above). Nikki Perez may have a dick deep in her dugout, but she's looking at you (above right), and well-endowed housewife Tessa steals some time away from chores for some afternoon delight. If these photos aren't enough, you can find video of some of these sexual powerhouses on pages 52 and 98.



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SP125E

A close-up photograph of a woman with long, wavy blonde hair. She is looking directly at the camera with a playful expression, sticking her tongue out. She is holding both of her breasts with her hands, which have white nail polish. She is wearing a ring on her left ring finger and a pearl bracelet on her left wrist. The background is a solid reddish-brown color.

Titty, Lickin' Good

**Lap it up—
they'll take it!**



Titty Lickin' Good



They're doing what you dream of doing—giving themselves a tongue-lashing. Clockwise from left: Katie and Kristen, Sarah Lee, Chaz, Elaine, and Jeannine. Gaynor is the lapper on the previous page.



**Titty,
Lickin'
Good**





When it comes to giving your boobs a spit-shine, having big and brawny breast-cicles are a distinct advantage. Sammie (opposite page) watches you watch her getting a mouthful: Belinda (top left) takes a little nip-lick; Devin DDD Taylor (above) needs two hands to get just one of her hefty hangers within spitting distance, and Carrie Lynn (left) shows off her admirable sucking abilities by practically swallowing her nipple whole

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SP125F



At Your Service

Wouldn't it be nice if everyone in the service industry really looked like this?

Okay, so maybe we're stretching it a little bit. It's highly unlikely that Cherry Brady would don camouflage gear and defend the Free World. Diane Poppo may have an I.Q. many, many points higher than her 34H sweater puppies, but we've yet to see a teacher fill out a bra the way she does. And if Denise Davies approached us with a thermometer, our temperature would surely surpass the boiling point. But every now and then, we have to indulge ourselves and imagine the world is populated by nothing but jumbo juggernauts.

At Your Service





In our fantasy world, Emage is rustling cattle for our steak dinner, while Ines Cudna is the dealer in the hottest hand of poke-her we've ever played. Autumn Jade can bust us for speeding any time, and the incomparable Linsey Dawn McKenzie has the ample ability to put out all the fires down below that she ignites. Yeah, real life ain't nothing like this, but a guy can dream, can't he? A guy can dream.



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MELODY'S MAMS

Continued from page 24

20-years-old or so, approached me. She was wearing nothing but a tight t-shirt that was stretched to unimaginable limits by her huge tits.

"Hi, I'm Melody," she purred at me. "Would you like to watch or participate?"

"You mean I can wrestle?" I asked, shocked by the possibility.

"Sure," she answered with a wink. "It's fifty bucks to watch, one hundred and fifty to participate," she explained, giving me a 100-watt smile that was far less impressive than her massive tits. They were the size of watermelons with eraser-sized nipples that poked out through the thin fabric of her shirt, aching to be touched.

"I'll just watch for now," I said, taking out my wallet and handing her two twenties and a ten.

"Okay, follow me," she said, leading me down a hallway into a tiny room that was not much bigger than a closet. Inside there was nothing but an old, wooden folding chair that faced what I assumed to be a one-way mirror looking into another small room. The floor

in the smaller room was covered with mattresses from one end to the other. I could see another half-dozen mirrors, all of them, I supposed, with guys like me behind them, waiting for whatever entertainment was coming.

The door on one side of the room beyond the mirror suddenly opened and a tall, sexy blonde walked in with a fat, forty-something guy following right behind her. This chick was absolutely gorgeous. She had thick, long, flowing hair and a tight, little body capped off with a pair of gigantic tits, each one almost as big as her head. As I watched intently, she peeled off her t-shirt, revealing her bodacious breasts. My cock was instantly rock hard as I checked out those massive mams. I figured they had to be at least 44Es and all-natural, each of them capped off with large, brown ripples and areolae the size of silver dollars.

The guy behind her quickly stripped down to nothing. He was already sporting a huge hard-on that bobbed back and forth as he and the big-titted blonde started to circle each other. I fished out my cock and stroked it as they approached each other. Effortlessly, the chick threw the guy onto his back on the mattresses. As I



She grabbed my hands and pinned them behind my head, her entire body rubbing against my rock-hard, bobbing cock.



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He wasn't putting up much of a fight as she pushed her tits around his prick.

watched, she climbed on top of him and pinned his hands to the mattresses while shoving those huge, hanging boobs into his face, smothering him with tit-meat. *Holy shit, I thought as I pumped my prick. This is great!*

The guy's hands cupped and squeezed her tits for a second or two before he tried to pull down her shorts. The two of them rolled back and forth over the mat, first him on top and then her on top, those mammoth mammeries squashed between them. They wound up with him on his back and her on top.

Once in a position of power, the buxom blonde started to go down on him, squeezing her incredible, natural breasts together around his still bobbing cock. He wasn't putting up much of a fight as she pushed her tits around his prick. His dickhead stuck out from her deep cleavage. She gave the head a couple of licks, then she sucked it all the way into her mouth for a second before rocking back and forth, fucking his rigid cock with her boobs. Then, she pulled off, grabbed both of her tits and rubbed her bullet-sized ripples up and down over the cockhead. My fist was frantically pumping my meat as I watched the unbelievable action. She pushed his pre-cum-dripping pole back between her boobs and made it vanish by pushing them together, engulfing his cock.

The guy thrust his hips and furiously fucked the deep valley between her

tits. She put her head down and licked the purple head from between her fleshy melons.

"Ahhhhh, fuckkkkk!" the guy moaned at the top of his lungs. I waited for the blonde to back off, but she didn't. Instead, she squeezed her bodacious boobies together, moving them up and down with his cumming cock right in the middle of them. The guy twitched and jerked, his dick held steady in that big tit valley. Finally, he collapsed on the mattresses, totally spent. The chick looked down at the thick streams of spunk dripping down her chest. Slowly, at first, she began to rub her huge mams with her fingers, smearing his jism over ever bit of those monsters, making them gleam with his baby-batter.

My hand was furiously working my shaft the whole time. I could tell that I was getting very close to cumming when the door opened behind me. It was Melody.

"So, would you like to participate?" she asked. With some effort, I stuffed my still rock-hard dick back into my pants and stood up.

"Hell, yeah!" I yelled, handing over another hundred bucks. Melody smiled before opening the door and letting me follow her into the room. I didn't even pay attention to the mirrors or the guys I knew were behind them as Melody took off her blouse, showing me her awesome knockers. I couldn't wait to have them shoved into my face.

She ran up and grabbed me in a big,



The two of them rolled back and forth over the mat, mammoth mammeries squashed between them.

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bear hug, leaned back and dropped my ass to the mattresses. *Fucking hell, this chick can actually wrestle!* I thought as she grabbed my hands and pinned them behind my head, her entire body rubbing against my rock-hard, bobbing cock. Her tits mashed up against my face. I leaned forward and felt those pillowy mounds as they totally engulfed my face. I opened my mouth and licked and sucked on her babies, getting a whole nipple into my mouth before she pulled back.

"Oh, you naughty boy!" Melody giggled, giving my cock a playful slap. *Little bitch!* I thought *I'll get her for that!* I grabbed her around the waist and rolled around until she was under me. I sat up with my legs on either side of her flat stomach. She broke out in a big, lusty grin as I leaned down and sucked on her nipples again until they became harder than pebbles under my lavishly lashing tongue.

Enough of that! My cock was absolutely aching for attention. I shimmed my way up Melody's body, shook it free from my pants, and got my it wedged between those milky, white tits of hers. She knew just what to do with them, too, pushing them together with her hands. I started to fuck her breasts and felt those soft folds of flesh mold themselves around my cock, squashing it as I pumped my hips, fucking in and out of her crevice. It was warm and moist from her sweat and the pre-cum that was leaking out of my shaft.

Melody gave her tits another squeeze and made them mold around my cock like a second skin. I wasn't



She squeezed her bodacious boobies together, moving them up and down over his cunning cock.



going to be able to take very much more of this. First watching the action, and then getting right into the middle of it was taking it's toll on my dick. My balls were roiling with sperm as Melody locked her lips around the cockhead that was peeking out between her mounds. She tried to suck the cum right out of my aching balls. I pulled my cock out of her mouth and stuffed it right in the middle of her smooth, perfect breasts.

"Uuugggg!" I grunted, my hips pumping as I shot off. "Cummmmmmmmm!" I cried out, going off like a geyser, spurt after spurt of cum blasting between her tits, filling that creamy crevice with a quart of my hot man chowder.

I gave her a few more weak thrusts to drain my balls before rolling off of her. Melody didn't hesitate. She leaned over, her green eyes dancing with lust, and licked my spunk-covered cock, cleaning every drip of cum off of me. She then rubbed the thick wads of hot jism all over her tits, rubbing them until they were rock-hard and gleaming with my cum. I almost got hard again.

I quickly got dressed and Melody walked me out of the club. She wore a big, satisfied grin.

"Hope to see you again soon," she said as she closed the door behind me. I was already thinking about the next time I could make it to the city. 

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If you are at all familiar with our sister magazine, *XL Girls*, you already know we have an appreciation for double helping of large-lady loving, especially when in comes in the guise of horny plumpers like the popular Devin DDD Taylor (left). We also dedicate ourselves to finding the hottest BBW newcomers and present two here today for the first time, Desire Monet (above) and Kontry Gal (right).

Supersize Her!

**With a BBW,
there's lots
more to
love**





The thing about these larger-than-life ladies is that they're so confident about their sexuality, they tend to go wild in the sack. They genuinely love to fuck and suck and approach sex like it's a 12-course, gourmet meal. Wonder Tracy (left) is getting famous for her unbridled performances in videos like *XL Xtra #2*; Taylor Stevens (above) is a horny man's wet dream, getting herself off in *XL Girls Home Alone #2*, and newcomer Vivan Alise is awaiting the release of her very first boy/girl scene—and we're sure you'll be waiting too!

**Supersize
Her!**





Supersize Her!



Some girls are borderline plumpers, like Eden (left), who is also a very popular *Voluptuous* model. Some BBW lovers complain she's way too thin for them! Not so Czech cutie Evzenie (above), who always has guys clamoring for more and more of her fuckable ass, and the smokin' Sasha Brabuster, (below) who's popularity grows ever larger with every pound she gains.



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Sunshine

**Fresh
Glazed
BOOBS**



Samantha Sanders



Miranda

CENSORED



Anastasia

What do you like as a topping on giant boobs before you start sucking and fucking and cumming on them? Ice cream? Cake? Whipped cream? You'll get it all as Voluptuous magazine serves up five cock-hungry, full-figured babes for your feasting pleasure. They're glazed, dazed and ready for a splash of your special nut sauce

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modern
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Boulder Holders





Women have been wearing some sort of hooter-harness ever since the ancient Grecian times. The actual word "brassiere" was first printed in the female-fashion bible, *Vogue*, in 1907, signaling the modern era of tit-tamers. Of course it was a woman, Mary Phelps-Jacobs, who patented the first bra in 1914. Nothing more than two silk handkerchiefs tied together with a bit of ribbon, her garment would be sure to fail to corral the formidable flapjacks of (clockwise from far left) Sharday, Veronika, Heather, Angela White, Brandy Talore and Sophia.



It wasn't until 1935 that the Warner bra company came up with the idea of cup sizes. But even then, a simple A, B, C or D wouldn't have been much help to Samantha, Annie Swanson, Belle (this page), Winona, Carrie Lynn or Ivy (opposite page). Most of the breast-blessed women here confess that they have to have their chest-cages custom-made. They simply have dimensions that the average undergarment manufacturer stupidly ignores. And we've got a little bad news for you big-boob-lovin' boys. Most of these huge hammer-holders have to have back clasps for support, making them all the more difficult to remove in a suave manner!

Boulder Holders







What's New?

**A FRESH CROP OF
BREAST-BLESSED
NATURALS**

Where do we find 'em? It's a combination of hard work, dedication, experience and dumb luck! Year after year, stunningly stacked women appear in our pages, joining favorites like Linsey Dawn McKenzie, Kerry Marie, Ines Cudna and Nicole Peters. In 2005, Kelly Kay joined the ranks of all-natural mammary marvels. And this year is no exception. We might even brag that with hotties like Marilyn (left), Bea Flora (above right) and Anna Jota (above left), we've got a bumper crop of busty beauties. Anna and Bea are Polish natives, and we found Marilyn in Russia, proving that we're willing to go to the ends of the earth for an awesome rack.





We scour the world for the biggest bazongas, whether it be home-grown ta-tas like Princess, above, who hails from Arizona, or Hayden, below, a California girl though-and-through. But if we have to travel to, say, Italy to snag a curvaceous Christiana (right), or Britain to bag a bodacious Joanna (top right) or even Brazil to uncover a luscious Luma (below right), so be it.

**What's
New?**



What's New?



Denmark contributed the d­ Diana (above), Italy scores a second goal with Miranda (top near right), England contributes a hefty-hammered Claire (top far right) and Paraguay joins in our quest for international pieces of ass with the randy Romina Lopez (bottom right). If we can all agree that these boobs rule, can world peace be far behind?



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XXX ANAL



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