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SCORE CARD

A PUBLIC FORUM FOR READERS' LETTERS, COMMENTS AND SUGGESTIONS.



"NO MORE NICOLE PETERS!" That's what one reader told us, so the end of consecutive Nicole Peters pictorials has finally come. Now, no rioting for all of you fans of 2003's *SCORE* Newcomer of the Year. You'll still see plenty of Nicole in future issues of *SCORE*, just not in every issue.

TOO MUCH OF A GREAT BABE?

Dear *SCORE*,

SCORE is the best big-boob magazine and has been since I started reading it seven years ago. I used to remember guys writing in saying, "When are we going to see that model 'ABC' again? Please put her in." Well I feel I must put a complaint in to the opposite effect. As much as I like Nicole Peters in your magazine, I don't want to see her all the time when there are all those other big-boob girls wanting to air those lovely jugs of theirs. We saw Nicole in May '04 and then in June the month after. Okay, unusual, but then we saw her again the following month in July. Does she have shares in the company? August she didn't appear but now it is September and yes you guessed it, Nicole Peters is in it again.

Are you running out of models?

I don't dislike Nicole Peters, but I like variation and the same model in four out of five magazines, regardless of who she is, is not a lot of variety. That's enough Nicole Peters for me.–D.H., England

Editor's Note: *We have been publishing new photos of Nicole Peters as a reward for her landslide victory in the 2003 Newcomer of the Year contest. And, though we never mentioned this in print, our editorial philosophy was to run pictorials of Nicole until one of our readers told us, "Enough already!" Congrats, D.H.! You're the first, and that means the end of the Nicole Peters monthly pictorials.*

IS KEISHA THE NEW "CHAMPION?"

Dear *SCORE*,

I couldn't believe my eyes when I first saw the photos of Keisha Evans and her magnificent whoppers in the July '04 *SCORE*. Incredible. I hate to say it, but the "Tit-ans" (Remember that one from Boob Cruise 2000?)–Minka, Casey and Maxi

HOW DOES KEISHA EVANS COMPARE TO THE TIT-TANS?

THE NEW CHAMP? We've gotten thousands of letters touting July '04 *SCORE*-girl Keisha Evans (left) as the next super-sized great one. But how does Keisha compare against the udderly incredible mams of the original "Tit-ans"–Minka (far left), Maxi Mounds (below) and Casey James (right)? Not too shabby, from what we're seeing!



now have some serious competition.

Then I took the July issue to work to show all the boys, and I had to spend half the day bending over and picking up eyeballs off of the floor! The good ole boys at work have awarded the super-slung Miss Evans a title–She is now known by all of us as…The Champion!

A well-deserved title, I would say.

So, *SCORE*, let's have Keisha "The Champion" Evans and her colossal T-cup tits back. I know it will be difficult, given that every time Keisha poses, one boob is in the Eastern Time Zone and the other is in the Central Time Zone, but you guys can do it!–L.M., California

Dear L.M.: We remember the "Tit-ans" from Boob Cruise 2000 quite fondly, and even though you didn't expressly mention it, we're getting a Big-Boob Challenge kind of feeling with Minka, Casey, Maxi and Keisha. We did it last month with two super-naturals, Nicole Peters and Linsey Dawn McKenzie, and if you guys are up for one super-sized contest, we can make it happen. Write the SCORE-Card and let us know.



A COMPLETE WASTE OF SPACE?

More than a few readers have written in saying they could care less about big-tit/little-tit comparisons in *SCORE*. Why? Perhaps they tell us something *SCORE*-men already know: Big tits rule!

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COLT 45 GOT "MY ARM PUMPING AND MY DICK ROCK HARD!"

Dear *SCORE*,

As a long time reader and someone who really appreciates the quality of *SCORE*, the June '04 issue with Colt 45 on the cover was enough to get my arm pumping and my dick rock hard. When I got to her feature, it was all I could do to keep from dropping a load before looking at the entire feature. When I got to the dildo in her pussy, that is all it took to shoot a massive load of cum across the page. If these pictures are new, Colt 45 sure has improved significantly. More pictures and another feature, please!

As for tit-to-tit comparisons with a busty *SCORE*-girl and a little titter, forget about it. Why even waste the space? That is not why I buy *SCORE*. Big tits rule. –"Marvin," California

"NATURAL" MEANS MORE THAN JUST SILICONE-FREE TITS!

Dear *SCORE*,

As a reader of both *SCORE* and *Voluptuous*, I would request that the models be shown more natural, and not just in the boobs, particularly when it comes to the incredible Nicole Peters.

Do not, I beg of you, photograph her caked in make-up, leave out the jewelry (even rings on the fingers) the talons (make that nail extensions) and anything that passes as clothing, including shoes. Please leave Nicole naturally and beautifully naked.

Also, can someone at *SCORE* please confirm for me that Nicole Peters does in fact have a pair of legs. It's just that full length (naked) photos of her appear to be in short supply…*Hint! Hint!*

In *SCORE*, I know you show girls with surgically enhanced breasts, but do they have to be matched with botox lips, long nails and overdone makeup? Please give us more "natural" beauty and nudity.

The above comments may come across as a complaint, but they are certainly not intended as such. Both *SCORE* and *Voluptuous* are brilliant magazines. Please look upon my comments as being constructive.–B.B., England

SEND YOUR LETTERS!
If you have comments, criticisms or suggestions, send them to: SCORECARD, 1629 N.W. 84 Ave., Miami, Florida 33126. Or e-mail us at: score@scoregroup.com

SCORE BACK ISSUE DEPARTMENT



JULY 2002–Scorching XXX sex with Lisa Lipps (you gotta see the centerfold!) and Brandy Dean. Plus, the return of Cindy Cupps, Kelly Madison interview and Melonie hits 50!



HOLIDAY 2002–New photos of superstar natural Sharday. Plus the bustiest Asian ever, Minka, Exotica, Harmony Bliss and Autumn-Jade's XXX encore. 50 busty babes in all!



JAN. 2003–Orsolya takes it deep in her ass in a raunchy XXX hardcore section, Cindy Cupps' first girl-girl, the *SCORE* Hardcore Awards, newcomer Melanie and superstar Tawny Peaks.



FEB. 2003–Lisa Lipps talks dirty in an exclusive interview and brand new pictorial. Kayla Kleevage at home. Vixen's debut. Asian natural Jade, sexy Sana Fey, Hannah Callow & more!



MARCH 2003–Julia Miles rides cock in her XXX encore, Lovette gets boned hard and Brittany Love rides the fucking machine. Plus, EE-cup teen Ines, Colt 45 returns, Inesse and lots more.



OCT. 2003–Vanessa Montagne is back and you've never seen her look better. Plus, Ariana, Sammie Black, Harmony Bliss, newcomers and the hottest XXX section ever.



NOV. 2003–Cathy Barry, the U.K.'s No. 1 XXX star, makes her *SCORE* debut with an interview. Colt 45, Kelly Madison, Lovette, Daizie Kellogg and Linsey, plus lots of XXX!



DEC. 2003–Our all-anal XXX bonus features all newcomers: Kayla Cam, Ava Divine and Josephine. Plus, Perfect 10 Ines Cudna, natural newcomer Angela and Kayla Kleavage.



HOLIDAY 2003–Double issue, with Model of the Year and Newcomer of the Year contestants, plus Hall of Fame candidates. Loaded with all of the year's best *SCORE*-girls!



JAN. 2004–FREE 32-page Ines Cudna calendar. Plus, CA Recall candidate Mary Carey gets nailed in XXX! New Nadine Jansen, Crystal Gunns, Julia Miles and more discoveries!

MORE XPLICIT BIG-BUST MAGAZINES



MAMAZON #71–Naturally stacked beauties in the great outdoors. Sharday, Kerry Marie, Chloe, Via Paxton, Sylvia Panda, Autumn, Lorna Morgan, Jessica Turner and more!



BUXOTICA #80–Nothing but pictorials of your faves, including Crystal Gunns, Minka, SaRenna, Plenty UpTopp, Casey James, Julia Miles, Maxi Mounds, Kayla Kleevage and more!



BUXOTICA #98–T-Cupper Keisha Evans headlines a super-stacked cast! Angelique, SaRenna Lee, Minka, Crystal Gunns, Dawn Stone, Vanessa Montagne and loads of XXX hardcore.



APRIL 2003–Superstar Nicole Peters' *Voluptuous* debut. Hurry, because supplies are limited. Also, Denise Davies does XXX for the first time and Zuzanna the ass-fucking queen.



MAY 2003–Annual awards issue, with brand-new pictorials of Model of the Year Sharday and Newcomer of the Year Nadine Jansen. Susie Wilden & Anita Agni, too.



JUNE 2003–Check out Brandy's *V-Mag* debut. Cherry Brady, a top contender for Newcomer of the Year, gets interviewed and dildoized. Plus, Blondie and Linsey Ward.



AUG. 2003–Nicole Peters bursts out of a purple bra. Autumn gets fingered by Gyno Man. Desirae flashes on the beach. Talya Faust gets naked in a playground. And lots of XXX action.



HOLIDAY 2003–Model of the Year, Newcomer of the Year, Plumper of the Year and a shitload of fucking! Loaded with all of the year's best all-natural models.



JAN. '04–If you love Nicole Peters, get this issue! A free, 16-page calendar is a collector's dream cum true. Plus, Diane Poppos, hardcore and lots of the best all natural discoveries!



MAY '04–Special Awards Issue, starring the best of 2003. Full pictorials of Nadine Jansen, Ines Cudna, Nicole Peters, Kerry Marie, Angela White and Casitty in XXX hardcore!

BONUS XXX HARDCORE SPECIALS INSIDE



MAY 2003–The best of the best! Superstars Sharday, Nadine Jansen, Crystal Gunns, Ricki Raxxx, Linsey, C.J., Alyssa Alps and Annie Swanson. Plus, Kelly Madison's first XXX.



JUNE 2003–Mistress Rhiannon, the girl who was too far out there for *SCORE*, gets her month in the sun. Plus, Ines Cudna, Melanie Addison, newcomer Brandy and XXX anal.



JULY 2003–The super-sized Asian, Minka takes on one of the biggest cocks of her life. Maxi Mounds & SaRenna go tit-to-tit. Lizzie Mills, Devon Daniels and more.



AUG. 2003–Interview and pictorial with the girl who would be governor, Mary Carey. You'll also get to see bosom buddies Crystal Gunns and Cindy Cupps and anal XXX.



SEPT. 2003–All-natural issue starring Nicole Peters, Sharday, Kerry Marie, Diane Poppos and newcomer Izabella. Autumn and Annie go tit-to-tit. Anita Agni gets anally nailed!



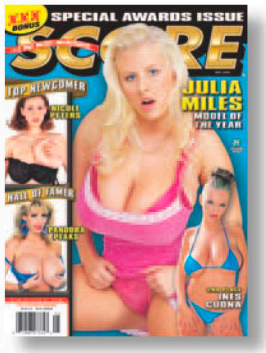
FEB. 2004–The return of Danni Ashe. A look at her 10 year career, plus NEW photos! Introducing newcomers Saholy, Melanie and Veronika! Plus an all anal XXX hardcore section!



MARCH 2004–Sleazy hardcore, including anal with Marketa. Plus Minka, Sharday, Misty Knight and newcomers Bianka, Carmen, Darby and Mercedes in more XXX anal!



APRIL 2004–Interview with covergirl Cindi Cupps, super-titters Kayla and Maxi, Internet sex queen Rebecca Pauline, plus Kandi Cox and five newcomers. XXX ANAL with Hol. '03's Iva!



MAY 2004–Starring 2003 Model of the Year Julia Miles and 2003 Newcomer of the Year Nicole Peters. Plus, Big-Boob Hall of Famer Pandora Peaks and more hot newcomers.



JUNE 2004–Nicole Peters first dildo photos! Plus, an unpublished pictorial of Tawny Peaks and a new interview and pictures of Colt 45. Three new discoveries and an anal *Xtra!*



JULY 2004–Nicole Peters first interview and new photos! Hall of Famer Tiffany Towers, Angelique and introducing Keisha Evans and her T-CUP BRA! Seeing is believing! Plus XXX!



AUGUST 2004–*SCORE's* 1st All-American issue, starring Alyssa Alps, Crystal Gunns, Dawn Stone, Windy Leigh, Vixen LaMoore and more! Plus XXX with Miss Nude Universe!



SEPTEMBER 2004–All-natural perfection! Nadine Jansen, Linsey, Harmony, Melanie Addison, Autumn, Angela White, Ines & Nicole girl-girl, two newcomers and raunchy XXX!



OCTOBER 2004–Two great natural newcomers–Kelly Kay and Luma–plus Nicole Peters bustier than ever, Denise Derringer, Isabella, Mandi Melons and XXX with Vanessa Blue.



NOVEMBER 2004–Nicole Peters and Linsey Dawn McKenzie in a Big Breast Challenge Match! Plus, Lisa Lipps, Ricki Raxxx and hardcore with Brandy Talore, Tara Moon and Kandi Cox!

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SCORE VIDEO PICK OF THE MONTH

Linsey Dawn McKenzie
MAXIMUM INSERTION

THE TRAINING OF INES! There is so much sex on this brand spankin' new video, we don't know where to begin. Hardcore, the fuck machine, the anal dildos? Hell, Ines Cudna is as good a place to start as any. We have a solo pictorial of the Polish Princess on page 91, but on *Maximum Insertion*, Ines has company. Linsey and Ines give each other a pussy pleasing, tit-licking, orgasm-producing lesson where Linsey proves that she's become a cunt-loving master and Ines isn't too far behind!









BONUS FOOTAGE











Throughout this Video Pick we'll be showing scenes straight from the DVD Xtras of *Linsey Dawn McKenzie: Maximum Insertion*. We'd love to show you all of 'em, but we can't because there are TWO FULL HOURS of bonus goodies on the DVD. Yes, two xtra hours of The Natural!









ORDER NOW! PAGE 98

NAUGHTY NURSE LINSEY! Yep, it's *Hard Attack Time,* boys, and though nurses are there to help you out in your time of need, Linsey ain't that kind of nurse, and Big-Titty-Itis isn't your normal condition. The cure for this age old problem is a beautiful nurse with huge tits, a horny bedside manner and an empty IV bag just waiting for the guy-goo! On *Maximum Insertion*, Linsey has the right remedy for what ails you, and your hard-on.

BONUS FOOTAGE











What's that, a dildo deep in Linsey's tight, virgin asshole? Yeah, she gets it *butt* good in the DVD Xtras to *Maximum Insertion*, as do all of Linsey's other holes. In fact, there's so much dildo action, we could have made a whole new *Busty Dildo Lovers* video out of the scenes.

THREE WAY XXX! This video isn't called *Maximum Insertion* for nuthin'! Not only do we have Linsey in hardcore, this time she's getting fucked by Mr. Trousersnake, the sex machine from *Busty Euro Maids* who slams Linsey like she's never been fucked before. Veronika, also from *Maids*, is along for the ride and gets in on the sex, but this hardcore hammering is all about Linsey getting the reaming of her life, and *SCORE*-Men, she doesn't just get fucked in *Maximum Insertion.* Linsey gets fucking nailed!



SCORE VIDEO PICK OF THE MONTH



Linsey Dawn McKenzie

MAXIMUM INSERTION



ORDER NOW! PAGE 98











THE BRIT AND THE EURO-BABES. From left to right, we have Iva, Veronika, the lady of the hour, Ines Cudna and Marketa…the cast of *Busty Euro Maids*, all lined-up with The Natural for a silicone-free, big-bust line-up where you can compare every crack, crevice and nipple of this fantastic quintet.





DVD VIDEO

BONUS FOOTAGE











Shaving, boob-play, orgasms galore and even a blow-up doll! Like we said earlier, there are two hours of bonus scenes on the DVD. Yes, we know some guys don't have DVD players, but them's the breaks. For those that do, knock yourselves out, over and over and over again!

SCORE VIDEO PICK OF THE MONTH

Linsey Dawn McKenzie

MAXIMUM INSERTION



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THE FUCK MACHINE! Picture this: Linsey on the table with that big, rubber cock piston-fucking her to one orgasm after another. It ain't the most romantic thing in the world, but it sure is hot stuff. And it's only on *Linsey Dawn McKenzie: Maximum Insertion,* the raunchiest Linsey video ever made!



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BOOB BEAT

BIG BOOBS IN THE NEWS

A COLUMN BY ELLIOT JAMES

PHOENIX, RISING?

HAS DAWN PHOENIX MADE A REALITY TV COMEBACK?





Dawn Phoenix celebrated her 18th birthday getting nekkid in the Feb. '97 *SCORE*, posed a few more times, then "retired." Is the lady to the left as seen on reality TV shows like *Shipmates* and *Single In The City* the one and only Dawn Phoenix? The Beat thinks she is.



Remember this absolutely traffic-stopping rack? Dawn Phoenix hasn't modeled in several years yet she still has a following, a great testament to her pulchritudinous power and her highly stretchable, pliable pussy lips, which she was extremely adept at pulling in her pictorials.

Born in Cyprus, Dawn broke her *SCORE* cherry at the tender age of 18 for the Feb. '97 *SCORE* although she actually debuted in the Nov. '96 issue of *Voluptuous*. (She turned 26 on July 2nd of this year.)

The past few months, a busty chick named "Dawn" living in New York City, who looks exactly like a slimmed down version of our former model, has been seen on two American TV shows. One show is called *Shipmates*, one of several reality dating programs in which a couple is hooked up for a two-day cruise on a luxury liner while the camera rolls, either nicely or, as is often the case, painfully.

In the second show, called *Single In The City* on the Women's Entertainment channel, Dawn is the buddy of one of the show's female principals. Is this "Dawn" the girl who was once Dawn Phoenix? She sure does look like her! Although *SCORE* hasn't been in contact with Dawn for a long time, we'd heard that she had dropped a lot of her teenage "baby phat."

The *Shipmates* weekend wasn't the smoothest date in the world for Sam, her date, but the show was interesting if you can handle cringing while you watch a guy get whipped in every way by a girl. (Literally, in a boxing match with huge foam-rubber gloves.) There was some hostility on both sides from the start in this date. They just didn't connect.

"I like a guy who can stand up to me," admitted a very confident Dawn.

No, Sam didn't get any of Dawn's sweet pussy juices, nor did he get a look at her world-famous, salt-water taffy-like pussy lips. But he can still jack to her pictures and her original videos, *The Best of Voluptuous Volume 1* and *Linsey's 18th Birthday* which features a short video of Dawn celebrating her own 18th.

JUMPIN' JUGGIES!



The real (or augmented) reason to watch *The Man Show*...Its cast of Juggies.

The producers of Comedy Central's *The Man Show*, a raucous 30-minute celebration of the four B's (Beer, Boobs and Bad Behavior), are hoping they can sell their TV show to men in countries around the world. The first two seasons are also now on DVD.

"It's a brand, a format and a concept that not only transcends the hosts, but also the writing teams and the other people behind the scenes," says executive producer Scott Stone of Stone Stanley Productions. "When you mention *The Man Show*, it immediately evokes comedy and point of view and that's not really on television anywhere else except for sports. We believed since Day One that this is a franchise that transcends whoever is in it."

The fifth season of the show stars *Fear Factor* host Joe Rogan and stand-up comic Doug Stanhope, replacing the original hosts and creators, Jimmy Kimmel and Adam Carolla. They both left the show after completing the fourth season. Despite the lazy, beer-drinking slob image they promoted, Carolla and Kimmel were anything but that. Kimmel is now hosting a nightly talk show on ABC (the station that originally rejected *The Man Show*) that started slow but has picked up in the ratings while Carolla has become the voice of the stomach-churning Vermont Teddy Bear Company.

Adam was once asked why he thought 38 percent of their viewers were women. "We did a little research." said Carolla. "And it turns out 38 percent of all women have a sense of humor."

At the start of the fifth season, newspaper gossip columns published stories that *The Man Show's* sexy dancers and trampoline-bouncing stage assistants, The Juggies, were unhappy with Joe and Doug. The usual unnamed bigmouth with an axe to grind told the *New York Post:* "Joe had one Juggie fired so he could hire some girl he liked. But it didn't work out. She wasn't any good, and they had to let her go. None of the girls thinks the new hosts are as funny as Jimmy and Adam."

"Jimmy and Adam were really terrifically talented," says Stone. "They brought a particular point of view to the show and were great hosts. But Joe and Doug have taken the show in a slightly different direction."

That slightly different comedic direction is a more mean-spirited, more abrasive approach than Carolla and Kimmel's hilarious-but-can't-get-laid style. But let's face the facts. The real reason anyone watches *The Man Show* is The Juggies, not skits about male ass-crack. Lead Juggie Vanessa Kay (second from left) also appears as the hot busty chick in *Oblivious,* another Stone Stanley show airing on Spike TV.

ANNA CAN!

Anna D. Caans of Holiday '03 *SCORE* and *Voluptuous Xtra #4* says that if she could, she'd play with her tits all day. (And so would you if you had the opportunity.)

"I love to hold onto my tits when I'm getting fucked," Anna said. "I also like to see my tits swing when I'm having sex in doggie-style, which is my favorite. I like to get pounded really hard and watch them sway. Like they're happy. And they're nice and loose and free."

Anna also has a pretty pussy. "I usually start sex, then I let the guy take over. But I am definitely assertive in bed. If my partner is enjoying it as much as I am, then I'm happy." Words to live by.



Holiday '03 *SCORE*-girl Anna D. Caans, shown here in a scene from the XXX-video *Voluptuous Xtra #4*, loves her tits and isn't bashful about telling all who will read..."I love to hold onto my tits when I'm getting fucked!"

BIGGER TITS IN JAPAN!



Japanese breasts have increased up to 21.3 percent between 1987 and 2001.

A survey by Wacoal, a lingerie company in Japan, compared 312 chest measurements taken in 1987, '89 and '91 and compared them with 261 women measured in 1999-2001. While there was no discernable increase in the women's heights, their hooter size showed some major increases, between nine and 21.3 percent in most of those measured.

Says Dr. Mitsugu Shika, director of the Yokohama Yuai Clinic: "I suppose the main factor in breasts becoming larger is women's increased ingestion of cholesterol, which serves as the basic material in female hormones. More cholesterol would explain why they've become larger in such a short time. Estrogen improves the body's synthesis of fat and makes breasts appear luscious and buoyant."

Dr. Shika believes that breast growth may be linked to psychological and economic factors.

"Larger breasts can be said to be one manifestation of economic prosperity," says the doctor. "But with such recent problems in the news such as concerns over the shortfall of national pension funds and other anxieties, these might very well put a damper on any future growth."

The explosive growth in Japanese breasts appears to have begun around 1990.

From data on cup sizes gathered by Triumph International bra manufacturer, 58.6 percent of Japanese women wore an A-cup in 1980, but only 30 percent could wear an A by 1988.

Last year, A-cup sized bras accounted for only 10 percent of the market, a truly astounding number when you consider that less than 20 years ago almost six out of 10 (60%) Japanese women were A-cuppers.



SCORE Magazine's Raunchiest XXX Hardcore Feature Ever!

Three young beauties with huge tits arrive at the house of the mysterious Mr. Trousersnake, responding to his ad for a maid. But instead of a job interview, they get fucked good and hard! Produced by the boobhounds at *SCORE* magazine, *Busty Euro Maids* stars amazing new discoveries Iva, Marketa and Veronika in non-stop fucking and cum-swallowing plus a special appearance by *SCORE* superstar Ines Cudna in a horny, four girl Lezzie orgy. This is big-tit XXX at its hottest, nastiest and raunchiest from the guys who do it best!

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HOOTERS HEADACHES

Fifteen women who say they were secretly videotaped sued the Hooters restaurant chain for negligence in their supervision of former Hooters manager Juan Martin Aponte, 32.

Aponte is charged with 25 felony and 32 misdemeanor counts of invasion of privacy and one misdemeanor count of contributing to the delinquency of a minor. He is being held on $500,000 bail. Juan no longer works for Hooters and, if convicted, faces up to 19 years in state prison where they don't serve wings in booty shorts.

At least 200 women, ages 17 to 25, were secretly videotaped naked or partly undressed changing into the chain's waitress uniform, their famously tight tank top and shorts, as part of Juan's "job interviews" for a Hooters opening in West Covina, California in a trailer on the Hooters construction site.

Felony charges are possible because four of the applicants were under age 18 at the time and because the recording also contained audio. The felonies also include 17 counts of eavesdropping. Police seized about 180 digital recordings on the computer of the former-employee from the trailer and on his home computer. Eighteen detectives are looking for about 80 women seen on the videos.

"These are very graphic videos," a police spokesman said. "These young women were violated and callously manipulated. They are angry, upset, emotional and had absolutely no knowledge this had taken place."

Hooters representatives say that modeling or changing into uniforms is not part of the restaurant's interviewing process and is fully cooperating with the police.

"The investigation from the get-go is focused on one individual and not the Hooters organization," said Justin Johl, attorney for Hooters.

While more than 1,200 women had applied for the job, not all of them were taped. Guess Juan was picky. Police began investigating when a woman reported that she suspected a camera in the dressing room was on.

TEEN BOOB JOBS ON THE RISE!

Women between 19 and 34 years old account for the largest group getting surgical boob jobs in America: 114,005 in 2003. The total number of breast augmentations that year was 280,401.

According to the American Society of Plastic Surgeons, 3,841 girls aged 18 years old and younger underwent breast augmentation in 2003, a 24-percent increase from 3,095 in 2002. In 2001, 2,596 girls had boob jobs. Compare this number to only 978 girls in 1992.

The teen trend in bigger tits is growing. More teens get boob jobs on a seasonal schedule.

"You see it often around graduation," said Dr. Rod J. Rohrich, president of the ASPS. "And around holidays and spring break, especially around the Christmas season."

One reason for the increase is that teen girls are quick to imitate their favorite female celebrities. Teen stars such as Lindsay Lohan are suspected of having boob operations although many celebs deny it despite tabloid photos that show an obvious change in chestal development.

Surgeons say teen boob jobs are the most popular in Texas and California. Parents can expect to pay between $3500 and $7500 for a boob job.

"Our biggest concern with teens is that they may not necessarily appreciate the relative permanence of the changes," said Dr. David Sarwer, a psychologist at the University of Pennsylvania School of Medicine's Center for Human Appearance in Philadelphia. He has collected data about "suburbs of big cities where cosmetic surgery is a relatively common Sweet 16 or high school graduation gift."

"There is a trend in which some parents are giving implants as a graduation present," said Dr. Stephen Greenberg, of Woodbury, Long Island. "You really need to make sure teens are physically ready–that they've stopped growing–and psychologically mature," he said. "In consultations, I try to get a solid idea of what their mindset is and how realistic they are about the outcome. They also need to understand this is real surgery."

WANTED: MORE *SCORE* READERS LIKE JONESY!

What kind of man reads *SCORE* magazine? Men who appreciate huge tits. Men who know what they like in life and ain't afraid to reach out and touch it. With permission, of course. Men like Jonesy, charter subscriber to *SCORE*, seen here happily sandwiched between Vixen LaMoore and Minka at the 2004 Adult Entertainment Expo in Las Vegas. Jonesy attends every convention *SCORE* does on the west coast and has been on four Boob Cruises. He also hits the strip clubs near him when a *SCORE* model appears as the week's feature dancer to show his support.

The Boob Beat lifts its beer to Jonesy, loyal member of *SCORE*'s Boob Brotherhood.

SCORE-man Jonesy with Vixen LaMoore and Minka.



JACK FOR FITNESS

Dr. Shukan Tokuho of Japan has a jackin' new plan for weight loss.

"Once men get past their mid-30s their metabolism slows down rapidly," Dr. Tokuho told a press conference held in Tokyo. "Subcutaneous fat increases in the body, resulting in middle-aged spread. Exercise is the best way to reduce it, but busy salary-men are tied to their desks all day and don't have the time to go to the gym. So I had them in mind when I invented my simpler way to a slimmer physique–the masturbation diet. The three main advantages of this regimen are that it's quick, easy and good for health. Five minutes of vigorous masturbation can consume 300 calories, which is equal to sprinting 100 meters. It can be done while sitting at your desk and the experience is so refreshing that it can replace a light meal, thereby saving more calories. The ideal position is leaning back in a chair with the heels raised about 10 centimeters off the floor, because this puts tension on the stomach muscles. Performed in this way masturbation is as strenuous as doing push-ups or sit-ups in a sauna and can trim eight centimeters off the waist if performed twice a day for a month, as part of a calorie controlled diet. Best of all, my method is far safer than intercourse because there are no worries about diseases or pregnancies. I'd recommend it to any office worker who is worried about his weight, and my plan is neatly summed up in one simple slogan: shake for breakfast, shake for lunch and a sensible dinner."

Eight Inches Center Pocket





ONE OF AMERICA'S HOTTEST NEW DANCERS IN HER *SCORE* DEBUT.

She has more titles than a library, dances more than a dozen of the world's hottest strippers combined and has fast become one of the most desirable busty entertainers in the world. The only thing missing from Jada Deville's resume? *SCORE*-girl. Now, her world is complete!






SCORE
DEBUT









CHECK LIST

JADA DEVILLE

AGE: 28 **BIRTHDAY:** Sept. 30, 1976
HEIGHT: 5'2" **WEIGHT:** 118 lbs.
MEASUREMENTS: 40-24-36 **BRA SIZE:** 34DD
LIVES: Florida **OCCUPATION:** Feature entertainer
WEBSITE AND FAN CLUB ADDRESS: www.JadaDeville.com

Not only is Jada gorgeous, but she's got the gift of the gab. Her website has all kinds of goodies, including how she got started, which has a surprise ending. Apparently Jada was your typical 19 year old–working at the mall just to live below the poverty level. A friend told her about an amateur night at a strip club, but Jada being a good girl living at home had to ask her mom's permission. It turns out her mom was a dancer in her youth, and she told her daughter to go for it. Jada did, and she's been hooked ever since.











A self professed "stubborn Italian," Jada has 26 pageant titles to her credit (including 2003 Miss Nude USA's Best Dancer and Performer of the Year) since 1991, with more on the way. She's dancing non-stop across America during the rest of 2004, so if you're trying to decide between bowling with the guys or clubbing with a *SCORE*-girl, we suggest you log onto www.jadadeville.com to find out when and where you can get in on the action with our newest *SCORE*-girl!







Blind Date



All his friend told him was, "She has huge tits!" And that was all this boob lover needed to hear!

Erotic Fiction by
EVAN HOLLANDER

The home team called for a time-out and the deafening roar that had been thundering through the stadium the past 15 minutes slowly died down.

"You seeing anybody these days?"

Darren looked over at his friend Jack curiously. "Honestly, Jack, I didn't think I was your type."

"Very funny," said Jack, biting into a salted pretzel. "But I'm serious. You seeing anybody?"

"Not right now. Why?"

"There's a woman at work named Beth who thinks you're real cute."

"Are you sure it's me she's talking about? She's not pulling your leg?"

"Nope. She's completely serious. She saw you when you picked me up for last Friday's game and she mentioned you Monday morning. She asked if you were unattached, so now I'm asking you if you're interested."

"Is she pretty?"

"She's beautiful."

"Then what's wrong with her?"

"Nothing, nothing at all," said Jack.

"Well, not really. There is something."

"What do you mean–*something?*"

He sighed. "She's pretty and sexy and everything, it's just that…"

"Yeah, what is it?"

"Well, when you go out with her, just don't look at her tits."

"What!?!"

"Just what I said. Don't look at her tits. I know it sounds strange, but she's sort of sensitive about them."

"What are they, small?"

Jack shook his head emphatically. "No, they're big. I mean *real* big…so big you can't help but stare at them whenever she's around."

"Oh. So, what's wrong with that?"

"I wouldn't give a shit, but you know how chicks are. She's always complaining about the guys she dates being in a hurry to get their hands down her top. To be fair I don't blame these guys. I mean, I just work with her and she's caught me staring more than a few times."

"You're putting me on, right?"

"Nope, just giving you a bit of friendly advice. She's sweet and good looking, and she's already interested in you, so your halfway there. I just don't want you to give her a reason to think you're like all the rest of us pigs. That's all."

Darren took a deep breath and thought about it a moment. "Okay."

"Okay…okay, what? You'll go out with her?"

"Sure, why not?"

"Great, I'll talk to her tomorrow and get her number for you."

"I mean, how hard can it be? Not looking at her tits."

Jack grinned widely. "Trust me, buddy, I've stared at them every fucking chance I can. Believe me, it'll be a bitch." He laughed loudly at the inside joke.

But his laugh was drowned out by the explosive roar of the crowd that accompanied the snap of the ball.

Surrounded by noise and confusion, Darren sipped his beer and muttered under his breath, "Whatever."



Illustrations by Otis Sweat

Darren waited on a bench in the mall in front of the bookstore, checking his watch every few minutes. He'd offered to pick her up, but Beth said she wanted to meet someplace neutral, probably so she could leave as soon as she felt uncomfortable. Darren didn't mind meeting her, but he was a little uneasy about this whole date. He hadn't even met the woman and she was already making all sorts of demands.

Maybe she's worth it, thought Darren. Maybe not.

He checked his watch again and saw it was the time she'd specified. He looked up and saw a woman approaching. She had big boobs, must be at least E-cups, Darren thought, so he walked up to her.

As he was reaching out his hand to introduce himself, she waved, but not at him. Behind him. He turned around to see a guy walking briskly and glaring at him. Darren looked sheepishly to the ground, muttered, "Sorry, I thought you were somebody else," then walked back to his bench.

A couple more girls walked by him, both with D's and perhaps E's, but one was already with somebody and the other didn't look like she was searching for a blind date.

A half an hour passed, and perhaps a hundred women had walked by. Still, there was no Beth. Darren was beginning to get the idea that she had stood



him up when he saw…them.

Huge. Bouncing. Way bigger than any boobs he had ever seen, in life or in magazines. She was a hundred yards away, and her boobs stood out like a lighthouse on a dark, moonless night–round beacons of mammary magic. That had to be Beth, he thought. It had to be. Nobody has boobs like that. Nobody.

As she neared, Darren made sure not to stare at her chest, but found his eyes wandering.

Jack might as well have told him not to breathe as not to look at her tits. They were big, huge, and the way she was dressed didn't make it seem like she was trying to hide anything.

She wore a skin-tight black skirt with black pumps, a low-cut red blouse with several buttons undone in front and a black sweater over the blouse. The sweater was left open, leaving the six-inch line of cleavage between her tits exposed.

It was a truly awesome, mind-boggling sight, one Darren reminded himself was totally off limits if he was to have any luck tonight.

"You must be Beth?"

She looked cross. "Yes, I am. Tell me, how'd you know who I was?"

Darren was about to say, "Because Jack said you had huge fucking tits," but checked himself just in the nick of time. Instead, he looked in her eyes, which were very bright and appealing, offered a non-threatening smile and said, "Because you look like you're looking for someone."

"Then you must be Darren," she said, her eyes still quizzically checking him out, but more relaxed and inviting than the stern, hard look she had less than a minute ago.

"That's me," he said, smiling and extending his hand.

They shook.

"I made us a reservation for dinner at six," said Darren. "The restaurant is connected to the mall, so we can walk there from here."

"That would be nice," she said. "It would give us a chance to talk a bit."

"Great."

Darren was about to put his arm on her shoulder, but feared she might think he was a little too eager to get his hands on her. He was, there was no doubt about that, but the last thing he wanted was to let her know it. He thought about just walking by her side, not touching her at all, but that seemed silly. In the end, he decided to take her hand and hold it while they walked.

It was the right thing to do.

She squeezed his hand in hers, smiled at him and said, "Let's go."

As they walked along, Darren stole a glance at her chest and was able to see down into the shadowy depths between her tits. It was a dark, fleshy chasm deep enough to have its own echo. He imagined his tongue exploring the inner curves of her breasts, and his cock thrusting upward between them as her tongue flicked at his plump, glistening head.

"It doesn't look like we'll have to wait long."

"What?" said Darren, his eyes snapping away from her cleavage.

"There's no line."

"Oh yeah, right. Lucky for us."

They got a table in a dark, intimate corner of the restaurant and ordered right away. Beth sat slightly back from the table, leaning on top of it with her elbows in a way that let her breasts hang down as she pressed them together slightly with her arms.

Darren resisted the temptation to stare at her tits and contented himself with the odd stolen glance whenever Beth's head was turned. The rest of the time, he gazed into her eyes, a beautiful shade of green, and tried to forget about all about how full and round and inviting her chest was.

They talked about favorite television shows, work, their ambitions and aspirations, and found they had many things in common.

As time passed, it became easier and easier to ignore Beth's enormous breasts as he became enchanted with her delightful personality and intrigued by her sparkling eyes. Her eyes were gorgeous and he liked the way they seemed to light up whenever

Click here to continue



"Great resume, Ms. Phipps. I especially like the part where you included nude pictures of your boobs!"





Alana Ambrose

A DD STUDENT AND PROUD OF IT!

Another semester and another example of the *SCORE* Scholarship Fund hard at work. Ya'll remember Alana Ambrose, don't you? Oct. '03 *SCORE*-girl, English university student, loves to party and flash, especially when it pays her tuition. She's back, and work-study never looked so good!



So, Alana, you're in your second year of higher education. How are those grades coming along? "Not too shabby. I'm in the high 80th percentile. I could be much higher, but I have this little learning disability. It's called…Guiness!" Hey, we have the same problem, so no worries. What about when you grow up? "Oh God, I have no idea. I know I should be focusing on school, but I'm having too much fun. I'm not going to lose my scholarship, am I?" Lose it? Hell, Alana, with your fun-loving attitude and great posing, we may just renew it for a third year!







So, what's this *SCORE* Scholarship Fund? It's a little thing we do for gals with big tits and higher education dreams. It works something like this…You get nekkid and we help pay for your college. Boob size is more important than SAT scores. Good nipples top a high GPA. We don't need transcripts, just clear Polaroids. Interested? Send in your pictures, because a good mind and great boobs are terrible things to waste!











CHECK LIST

ALANA AMBROSE

AGE: 21 **BIRTHDAY:** December 22, 1982
HEIGHT: 5'3" **WEIGHT:** 116 lbs.
MEASUREMENTS: 36-28-36 **BRA SIZE:** 32DD
BORN, RAISED & LIVES: Essex, England
PREVIOUS *SCORE* APPEARANCE: Oct. '03



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What you're seeing here is a sampling of "The Greatest Big-Bust Photo Library In The World." Along that theme, we were going to call this pictorial "The Best SaRenna Photos You've Never Seen!" We switched titles because there are just so many never-before-published photos to choose from that for every one we picked, we left 50 behind. It'd be a tragedy if it weren't for the Internet.


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Besides all the classic SaRenna pictorials going back to the beginning of her busy career in 1993, the site contains literally hundreds of minutes of video in three different formats, all of it saveable. Scenes include: Boob Cruise adventures, SaRenna modeling at SCORE HQ, interviews, SaRenna with other famous SCORE models and much more. It's big-breast heaven for SaRenna fans!











SaRennasWorld

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For all of you who love SaRenna, and there are hundreds of thousands of you out there, if you haven't surfed the Internet and caught the SaRennasWorld.com wave, dude, have you been missing out! There's a "free tour" for skeptics, but it really isn't necessary. Once you see all of SaRenna's photos and feel the upswing of good wood, you'll be hooked!



BLIND DATE

Continued from page 34

she smiled, which, thankfully, was quite often.

By the time they finished their meal, Darren had practically forgotten about Beth's big breasts and was no longer tempted to look at them, even when she spilled some of her ice water and had to dry between her tits with a napkin.

"Oooh, that's cold," she said.

"Perhaps a good, stiff drink might warm you up."

"Yes, that might do the trick," she said, smiling coyly. "Would you like to have one at my place?"

He followed her home in his car, met her in the lobby of the building and rode up the elevator with her to her apartment.

When they got inside, she told him to make himself comfortable on the couch in the living room while she got them something to drink. When she stepped into the living room with two brandy snifters, she'd kicked off her shoes and lost her sweater. That left her wearing only the open blouse, which had another of its buttons come undone to reveal the lacy tops of her black demi bra. It seemed to be barely holding her magnificent tits in check. And, although he only quickly glanced at her chest as she entered the room, Darren also noticed that her nipples were hard. *Very* hard. They strained against her blouse like a pair of thimbles and made his cock ache wondering what size areolae might be circling such large, thick nipples.

"If you want a glass of wine, I can pour you one," said Beth. "But I felt like some hard stuff tonight."

"Whatever you like is good for me," said Darren, keeping his focus on her eyes, even when they began to wander over his body and come to rest on his crotch.

When she looked up and their eyes met, she was smiling.

"You're always looking into my eyes, aren't you?"

"Yes," he said.

"Why? Don't you like my tits?"

The bluntness of her words left Darren speechless.

"I said, don't you like my tits?" she said again after a pause.

He swallowed once and found his throat had gone dry. "Of course I like them. Why wouldn't I?"

"Then why are you always looking in my eyes?"

"You're eyes are beautiful."

"And my tits?" she asked, cupping them with her hands and hefting them ever so slightly.



"If erection persists for more than four hours, call your doctor?!? Who's this guy kidding? I'm calling all my ex-girlfriends!"

"Well, they're beautiful, too." He wanted to look at them but decided it still might not be safe to do so. This could all be some sort of elaborate test on Beth's part to expose him as a big-tit hound. He was–how could he not be–but he wasn't about to admit a thing. "I just didn't want you to think I was just interested in your breasts."

"Oh, that's so sweet," she said, running a finger over one of the distended nubs of her nipples. "Because I have to admit I've been testing you tonight, and I must say you've passed with flying colors."

"I did?"

She nodded. "Yes, you did. And you know what else?"

He shook his head.

"I miss the attention. They miss the attention."

"Oh?"

"Yeah, so I want you to stare at them. Touch them, feel them, play with them. Lick them, suck them, fuck them. And when you're all done, I want you to do it all over again."

Beth put down her glass and moved closer to him. Darren put his arms around her and kissed her full on the lips. Her mouth was eager, hungry and her tongue slid against his, probing deeply.

With her free hand she pulled at her blouse until all the buttons down the front let go, leaving her black bra exposed. Then she took his right hand and placed it on her left breast.

Darren was in heaven. Her tit was big, no…gigantic was more like it, not to mention warm and soft. He gave it a gentle squeeze, and Beth responded by letting out a slight moan.

They continued to kiss, but now Beth undid the front clasp of her bra. The black cups fell aside and her creamy pillows of flesh spilled out. Darren's eyes opened wide at the sight of her two pendulous tits, each tipped with a large round nipple the color of Swiss chocolate.

"Go ahead, Darren," she said. "Give them all the attention you like. All the attention they deserve."

Darren needed no more coaxing than that. He leaned forward and took one of her huge breasts in his hand, but found he needed both hands to corral it and guide the nipple to his mouth. Finally, he slid his

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SCORE
Bra Shot
OF THE MONTH
VANESSA MONTAGNE

Thalia

SCORE DEBUT

AND THE TITS JUST KEEP ON CUMMING!

From the Dominican Republic, you guys might want to start getting used to that phrase, here cums another *Busty Island Girl*. Thalia is her name, and in all editorial objectivity, out of all the girls we found during our Caribbean soiree, Thalia is the best. Slim, stacked, pretty, and she can make a great cigar. What more could any man want?











Just a regular, 20-year-old island gal with great, round, full, all-natural gazongas, Thalia is a part-time university student (Autonomous University in Santa Domingo) and a full-time cigar roller. We can't tell you the brand she rolls, but it's a famous one, and she has been crafting some of your smokes since she was 12 years old. In fact, she went right to her real job right after posing in this pictorial. Like we said, a regular kind of island girl, and we wouldn't have Thalia any other way.















CHECK LIST **THALIA**

AGE: 20 **BIRTHDAY:** September 9, 1984 **HEIGHT:** 5'1"
WEIGHT: 126 lbs. **MEASUREMENTS:** 42-26-38 **BRA SIZE:** 36E
BORN, RAISED AND LIVES: Santo Domingo, Dominican Republic
VIDEO: *Busty Island Girls* (X-Rated, available on video and DVD in the Video Club on page 98 of this issue)

Lights... Camera...

Also known as: How to make horny amateur porn movies with

Article By DOUG VINCENT

Unless you've been living in an Iraqi spider hole for the past several months, you're no doubt aware that gazillionaire hotel heiress Paris Hilton isn't just filthy rich–she's also filthy in bed!

Paris' much-publicized, boner-inducing sex tape, made when she was just 19 years old, quickly became the hottest Internet sensation since the honeymoon exploits of Pamela and Tommy Lee, and has inspired a whole new generation of horny hotties to make like porn super-star Jenna Jameson in front of the family camcorder.

Think your lover wouldn't be caught dead performing on tape?

Think again, my friend. An informal nationwide survey of sexually active women, aged 18-30, revealed that most find the idea of fucking on film an incredible sexual turn-on.

"Just thinking about being videotaped while I'm being naughty makes me wet!" says Candy, a fresh-faced, 18-year-old, soon-to-be college freshman.

"There's something totally nasty about having sex in front of the camera, and it, like, totally turns me on," Candy continues. "One of my first older boyfriends took naked Polaroid's of me once, and when he showed them to me I felt like I was, like, the sexiest girl in the world! Getting videotaped like that is even more awesome. The first time my new boyfriend, Kurt–he's 29–videotaped us having sex, I got so excited I came three times!"

But you can't just whip out a video camera while your girl is hoovering your knob and expect an award-winning performance. Most women may be intrigued by the idea of fucking on film, but it takes some finesse on your part to do it right, especially if your partner has never performed on camera before.

Word to the wise: sex is one thing, but sex with an audience is an entirely different matter.

To help you out, we interviewed a variety of vixens with video savvy from around the country and jotted down their experiences and advice.

Keep reading and, who knows, one day we may be seeing you on the internet, hopefully without the night vision.

1. ***Be as non-pressuring as possible.***

If you're like most guys, the very idea of filming a porn movie gives you a stiffy, but it could scare your girlfriend. So ease



Fuck!

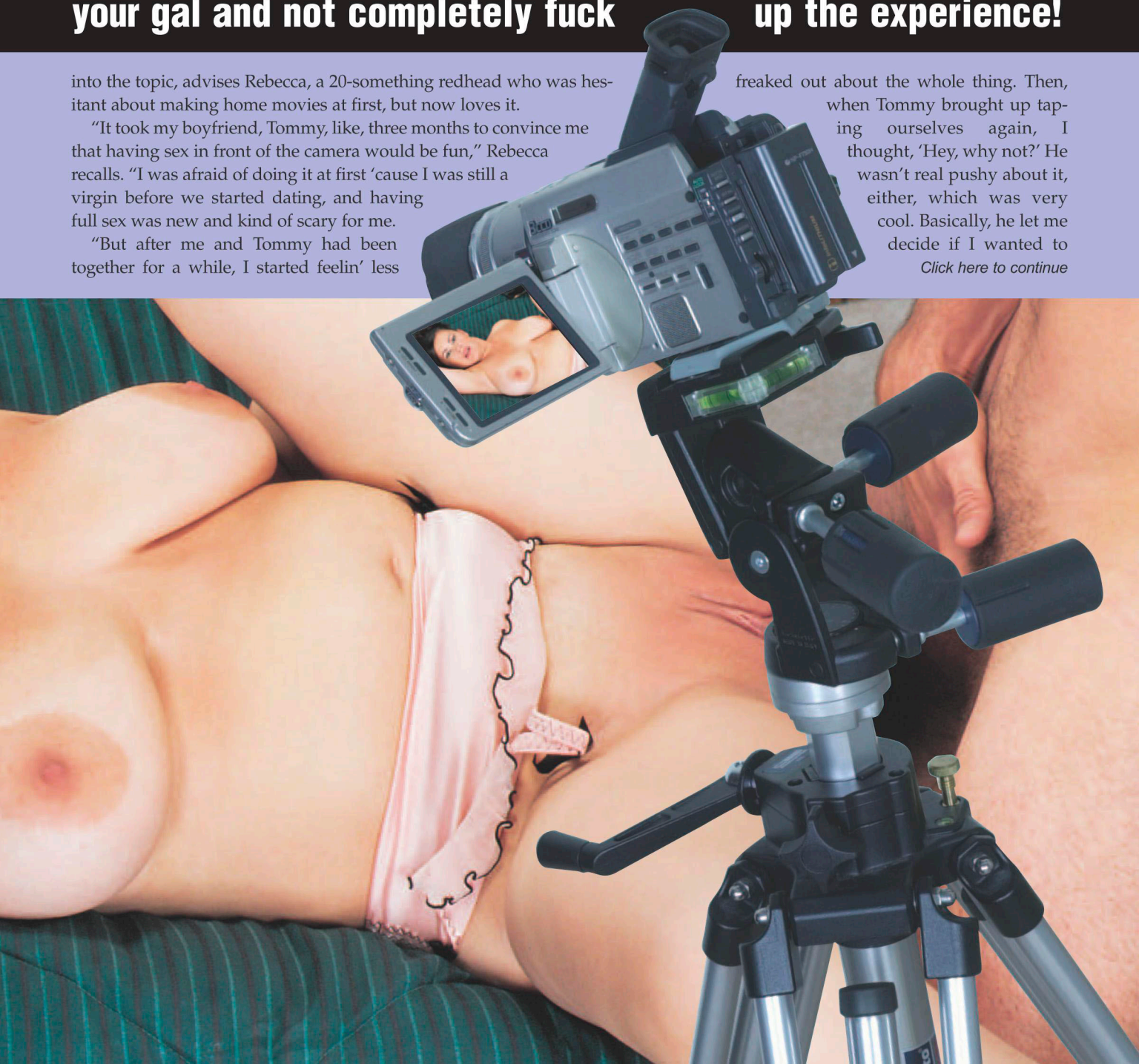
your gal and not completely fuck up the experience!

into the topic, advises Rebecca, a 20-something redhead who was hesitant about making home movies at first, but now loves it.

"It took my boyfriend, Tommy, like, three months to convince me that having sex in front of the camera would be fun," Rebecca recalls. "I was afraid of doing it at first 'cause I was still a virgin before we started dating, and having full sex was new and kind of scary for me.

"But after me and Tommy had been together for a while, I started feelin' less freaked out about the whole thing. Then, when Tommy brought up taping ourselves again, I thought, 'Hey, why not?' He wasn't real pushy about it, either, which was very cool. Basically, he let me decide if I wanted to

Click here to continue





THE CHAMP JULIA MILES

SCORE'S REIGNING MODEL OF THE YEAR

It's amazing how the cream always rises to the top. When Julia Miles was crowned *SCORE's* 2003 Model of the Year after some close voting, we expected some controversy from readers loyal to other models. However, after *SCORE*-men worldwide got off on Julia's May '04 victory pictorial, 99% of all letter writers told us they were slack-jawed and hard-cocked over the greatness that is Julia Miles. Huge tits and a vivacious, fun-loving personality go a long way to winning a crown, and with every picture Julia Miles stars in, if there's one thing this busty German exudes, it's personality. Want a second? How about… greatness!











Will Julia be our Model of the Year two years in a row? Doubtful. Not because she's unworthy. To hell with that! Julia Miles could win every year and we wouldn't be complaining. No, *SCORE's* Model of the Year contest is perhaps the hardest of any sexy title to win. There is so much competition, with old favorites and great newcomers, any one of 20 models could be Champ and everybody would say, "Yeah, she's a great one!" What does Julia think of the whole thing? "I'm not going to lie to you, I'd love to win it again, but I don't think I will. I saw the voting for last year, and it was so close. Now, Nicole Peters will be eligible, some of the European models, Linsey will be the sentimental favorite. If I had a vote, I'd give it to Danni Ashe. I loved her special pictorial in the Feb. '04 *SCORE,* and I think she's one of the best of all time. If you think about it, I'm going to be lucky even to be nominated." Julia ain't lying. This year's field will be stacked! So awesome that we're scheduling a bigger issue to accommodate all the boobage!





CHECK LIST JULIA MILES

AGE: 22 **BIRTHDAY:** December 11, 1981 **HEIGHT:** 5'6" **WEIGHT:** 144 lbs. **MEASUREMENTS:** 44-27-36
BRA SIZE: 36H **BORN, RAISED AND LIVES:** Germany **PREVIOUS *SCORE* APPEARANCES:** May '04, Jan. '04, June '03, March '03, Aug. '02, Holiday '01, July '01, May '01, Jan. '01, Oct. '00, May '00 (debut pictorial)
HONORS: *SCORE's* 2003 Model of the Year; *SCORE's* 2000 Newcomer of the Year
VIDEO: *Ultimate Julia Miles* (XXX-Rated, available on DVD and video in the Video Club on page 98 of this issue)





Fortunately for Julia, the reigning Model of the Year gets automatic entry into the next year's contest, which this year will be in the Jan. '04 *SCORE.* It's still a couple of months away (on newsstands the middle of November), and that issue will be 132 pages plus 32 more pages of *SCORE Xtra*, so you have time to work your forearms into prime jacking condition, load up on the lube, line up some creative hooky excuses for work, that kind of stuff. As always, we'll be polling scoreland.com members to determine the finalists, and then in Jan. '04, it's time to get it on, with Julia Miles defending her crown in a big-tit battle for the ages!







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Lights...Camera...

Continued from page 59

do it or not, and I decided that I did!"

It never hurts to play on a girl's vanity, Rebecca adds.

"All girls, even if they're older, like to be told they're hot in bed," she says. "Tell your girlfriend that she's sexier than any porno girl and she'll probably say yes to you taping her. Believe me, compliments will get you everywhere!"

2. ***Be a gentleman.***

One of the most common reasons women are reluctant to make a home-porn movie is that they're terrified you'll show it to your perverted poker buddies. So promise to be discreet and honor that promise, no matter how much your horny, dateless office-mates beg to borrow that tape of you and your gal-pal playing hide the salami.

"It takes a lot for a girl to, like, you know, let you record her naked and everything like that," says Tria, a cute, blonde, 18-year-old college freshman from the Midwest.

"Most girls feel really vulnerable and insecure when they're having sex, 'cause most of us aren't real happy with our bodies," Tria says. "So the last thing we want is for the whole world to see us with our legs up in the air!

"Making a home-porn movie can be fun, but it should just be for you and your girlfriend, unless she gets off letting people watch. If she does, then, sure, you can go ahead and show other people. Otherwise, keep it private."

3. ***Invest in good equipment.***

What the fuck was up with that Paris Hilton night vision show? We all had better looks of Baghdad getting the shit blown out of it than her sucking Rick Solomon's sword.

So, unless you're actually into green, Martian, shitty looking fucking, do it right and invest in the proper equipment. Luckily, you don't have to spend a fortune because the price of home-video equipment has plummeted in recent years and very-good-quality digital cameras can be purchased for as little as $350. Buy the best camera you can afford, and make sure it records well in semi-darkness, just in case your woman wants to make love by candlelight rather than klieg light.

Other necessary features include a flexible view-screen so you can monitor



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what the camera is recording without getting out of bed, and an external microphone jack to record your gal pal's ecstatic moans and groans in all of their over-the-top, phone-sexish splendor. You'll also need an inexpensive parabolic microphone to plug into it.

Lastly, invest in a good, sturdy tripod. This is vitally important because there's nothing more disheartening than watching your expensive, state-of-the-art video camera fall to the floor because you cheaped-out on the stand.

Now, if you really want to do it right, you might need two camcorders, set up at opposite sides so you don't spend half the movie looking at your man-ass when you should be seeing your girlfriend's mouth taking your manhood.

And for video editing, we know Dell has those cheap-ass computers out there for $599 with some bells and whistles, but if you want ease of operation and great results, you might want to think about getting an Apple. Sure, they are probably the most expensive computers on the market, but most I-Macs, aside from a DVD burner, also come preloaded with "I-Movie," a revolutionary software program for, you got it, making your own movies. You can edit scenes, add a soundtrack, zoom in and out, add special effects…anything and everything an aspiring videographer could need.

4. ***Find an erotic location.***

There are few bad places to have sex, but it pays to be choosy when recording your amorous exploits for future viewing. The bedroom may seem perfectly satisfactory to you, but your sexy co-star may feel less inhibited if you film your epic in a nice hotel room.

"I totally love having sex in a hotel!" exclaims 28-year-old Andrea, a lithe, blonde cutie with perky D-cup titties, who's in her second year of graphic design school.

"Hotels are the best for making a porno 'cause you don't have to worry about interruptions or cleaning up afterward," say Andrea. "You can just let go and have fun.

"My boyfriend, Todd, took me to a nice hotel the night of our senior prom. We were both virgins, and he wanted to record our first time together. I was a little nervous, but pretty soon I wasn't even aware that the camera was on. He licked my slit and played with my titties until I came real hard, and then I sucked his thing and let him do me doggie-style.

The next morning we watched the tape and got so hot we did it, like, two more times. It was awesome!"

Rebecca agrees, noting, "Some of the best sex I've ever had was in a hotel. My advanced science class went on a field trip to Baltimore my senior year in high school, and we all stayed in a real nice hotel on the Inner Harbor. One morning, when everyone else was at breakfast, my boyfriend, Ryan, and me snuck back to my room for a quickie.

"We screwed on my bed and then decided to take a quick shower, but my roommate came back to the room to get her sunglasses and caught us! I was really embarrassed, but getting caught only made Ryan horny again, so I gave him a quick BJ in the bathroom before we returned to the group. Oh, and I ended up having to pay my roommate $20 to keep her mouth shut!"

5. ***Pay close attention to the lighting.***

Nothing ruins a good porn movie like lousy lighting, so make sure wherever you decide to have sex on camera is well lit before you yell "Action!" Most of the newer digital video cameras provide very good-quality picture with minimal illumination, but it's always good to have a filler light focused on the bed, kitchen table, boss' desk or any other proposed set. However, don't use so much light that your girlfriend gets a sunburn on her tight, little ass. That's overkill.

Also, and this is something professional pornographers sometimes don't even remember, never point your camera lens into the source of your light. Rule of thumb: If you're using a table lamp with the shade off for full illumination, make sure it is BEHIND your camera.

6. ***Don't forget the music.***

Major motion pictures use music to establish mood, and your sex epic should be no different. The music you choose to play in the background is up to you and your co-star, but it should be something erotic and complementary to your ecstatic moans and groans.

"I love getting it on to Chris Isaak," says Katie, a super-pretty, 26-year-old, nurse who has made home porn with two of her last three boyfriends.

"Chris Isaak's music is incredibly sexy, and if you listen to the words real close you'll notice that a lot of it deals with fucking and stuff. I get really wet every time I hear Baby Did A Bad Bad Thing."

"For me, it's Enigma or nothing," reports Amber, a petite, 18-year-old





blonde beauty who's finishing up her senior year of high school.

"Enigma's music is, like, totally perfect to have sex to, and it makes great background music for home porn," Amber says. "I recommend *The Screen Behind The Mirror*. That was playing the night I lost my virginity, and I've never forgotten it."

If your co-star is young, hard rock is the preferred sexual soundtrack for most, so make sure you have some Aerosmith, Korn, Limp Bizkit or Marilyn Manson in your CD collection. But avoid Sousa marches, Gregorian chants and anything by Alvin and the Chipmunks.

For a more mature woman, Fleetwood Mac, some Meatloaf or, here's a novel idea: Lose the soundtrack altogether and enjoy the sounds of raw fucking.

7. ***Include some fun props.***

The right props can make a humdrum movie really special. That's true of Hollywood, and it's true of home-porn film-making, too. Ask your girlfriend to bring along some of her favorite toys (vibrators, dildos, anal beads, whatever turns her on), and then surprise her with a few she wouldn't expect, such as feathers or flavored lube. You might not use them, but it's always good to have them around just in case.

"When we were making our third porno together, my boyfriend, Jerrod, surprised me with a vibrating silver egg attached to a little remote control," recalls 28-year-old Andrea, a raven-haired Goth hottie who works as an entertainment writer.

"It looked like a prop from some sci- fi movie, but it sure did make things fun!" Andrea recalls. "Jerrod sucked my titties till my cunny was real nice and wet, and then he put some lube stuff on the egg and slid it real gently inside me.

"I didn't know what to expect till he started pressing buttons on the remote control. The egg started vibrating against my clitty, which felt totally amazing, and then Jerrod started stroking my clitty. It felt like electricity was shooting through my whole body, and I came so hard I actually screamed. That's one of our favorite home-porno movies of all!"

You'll also need some costumes for your movie. Sexy lingerie makes a pretty woman absolutely gorgeous, and the eye appeal can really add to your little production, but make sure it's easy to get in and out of. Nothing kills a good

Click here to continue



AN ENGLISH ICON AND ONE OF THE MOST FAMOUS "PAGE 3" GIRLS IN HISTORY

Natalie Banus made her pin-up debut at the age of 15, on September 6, 1987, in the notoriously racy British tabloid *The Sunday Sport*. Photos appeared of her in bikini bottoms with her arms folded across her chest, hiding her prominently bulging assets. The front page promised "just 30 days till Natalie goes topless" and thus began the prolific and erotic modeling career of perhaps one of the most published "Page 3"-Girls of all-time. Natalie's modeling prime predated the first issue of *SCORE* in 1992, but through the magic of Kodachrome and our busty photo library, we are able to bring the legend of Natalie Banus to life during a wank down…Mammary Lane.





From an early age, Natalie showed promise as a dancer. She was accepted into the prestigious Royal Ballet School in London at the age of eight and studied there for five years. However, with her physical development in full bloom at the age of 12, she left the Royal Ballet School and enrolled at the Italia Conti Stage School at 15. She took some professional photographs in a bathing suit to help further her budding stage career, and they found their way to *The Sunday Sport*, who neglected to tell Natalie of their topless promise. She was shocked, but acquiesced, and posed topless on her 16th birthday, soon leaving the Conti Stage School for what was fast becoming a promising and lucrative modeling career.











The Sunday Sport gave Natalie the last name of "Banus" because they thought it would appear classy. Natalie, however, preferred her real name, and when she left England in 1993 for Hollywood, she was officially Natalie Jay. Between 1988 and 1993, Natalie was the most popular topless model in England, appearing in *The Sunday Sport, The Sport, Mayfair, Penthouse* and many other magazines. She landed some minor acting roles in England, but her big break came in America, starring in Snoop Doggy Dog's *Dog Pound* and House of Pain's *Who's The Man* music videos. Soon, Natalie was on *Baywatch*, making 10 appearances during the 1994-95 seasons and in the pilot episode of *Baywatch Nights.* Always a class act, Natalie didn't want to model topless past her prime, and she retired gracefully from the nude world in 1996 after a few final flings with *The Sunday Sport*. Since then, Natalie has made some music CDs, a voice-coaching video (*Vocal Awareness*) and has posed for some glamour modeling with famed art photographer James Elliott. Nothing too racy, but very classy–the way Natalie always lived her life and still does.





CHECK LIST

NATALIE

AGE: 33 **BIRTHDAY:** October 11, 1971
HEIGHT: 5'7" **WEIGHT:** 118 lbs.
MEASUREMENTS: 40-23-34 **BRA SIZE:** 34DD
BORN: London, England **LIVES:** California



Lights...Camera...

Continued from page 72

porno buzz faster than 10 tedious minutes of you struggling to remove a bustier. Remember, spaghetti straps and crotchless panties, good; tiny hooks or a multitude of buttons, bad.

Keep things simple and you should be just fine.

8. ***Get gonzo!***

Porn filmed exclusively from a tripod is usually pretty boring because it's static, so add some spontaneity by filming the action using a hand-held camera. This is the preferred technique of the most successful commercial "gonzo" directors and with good reason–it brings the viewer into the action.

Filming while fucking takes a little practice, however, so don't expect perfection on your first attempt. Start with something easy, such as filming your lover in close-up as she sucks your cock, or fucks you furiously while straddling you. Once you're able to keep the camera steadily on the action, you can progress to more complicated scenarios.

And don't be a camera hog–let your little lady play director now and then.

"I love to hold the camera and call the shots when we're having sex," says Jenny, a 28-year-old, Italian-American spitfire who has actually sold several of her home porn flicks on the internet.

"I think I'm much more creative than my boyfriend. All he does is shoot close-ups of my pussy. Even though he loves it and I admit it was exciting at first, now it's just real boring to me. I want some variety. I want to see his face while he's doing me, and mine when I cum. That makes me really hot!"

Katie agrees.

"Girls have a much different, you know, sensibility, when it comes to making sexy movies," Katie says. "Guys mostly concentrate only on what they want to see, which is usually a girl's slit. Girls want to see the whole thing–bodies and faces and all the action.

"One of the hottest porn movies I've ever seen was made by my best girlfriend, Ali. All it was was a close-up of her face while her boyfriend ate her out. You could see her getting more and more excited until she had this totally amazing orgasm that went on for, like, a whole minute. I'm not really into girls, but I had her make a copy of that tape



for me, and I play with my slit while watching it all the time."

So experiment a little bit, and listen to your woman. Young or old, she probably has some really good ideas on making your movie even better!

9. ***Enjoy the results.***

Making a home-porn movie is only half the fun. The other half is watching the results of your sexy cinematography with your horny lover. If you did an even halfway decent job of manning the camera, chances are good that you've created a raunchy, horny movie that will turn both of you on.

"I didn't think I'd like watching myself have sex on camera," admits Shannon, a petite, 19-year-old, college freshman from Northern California.

"My boyfriend, Scott, is always telling me that I have a hot bod, but when I look at myself in the mirror, all I see is a big butt and droopy tits. But that all changed the night we watched our first home-made porn movie. All of a sudden I realized, hey, I'm pretty damned sexy!

"Scott must have thought the same thing 'cause his cock got really hard while we watched the first scene of me giving him a blow job. I wanted our tape to be really special, so I tried to give him the best BJ he'd ever had. While I sucked and licked him, I kept looking into the camera and smiling.

"He finally told me to stop sucking him 'cause he was afraid he was gonna shoot, so we switched off and I taped him licking my slit and playing with my butthole. I came really hard from that, and then Scott put the camera on the tripod and taped us doing it doggie-style. He pumped me hard for almost two whole minutes before he came!

"That tape turned us on so much that we couldn't keep our hands off each other. We just ripped off our clothes and started making out while the tape played, using our own moans as background music. Now, whenever we feel that things are getting kinda boring with our making out, we make a new movie and watch it the next night. Believe me, it really helps keep things interesting!"

All righty, boys, there you have it. The ins and outs of doing the ol' in-out-in-out, and having a home video to commemorate the experience. Good luck to one and all, and if you hit it big like Rick Solomon, do me a favor and give me a free copy! Now, get fucking!







ANDI SUE



A FORMER "PET OF THE YEAR" STRUTS HER STUFF!

If you've been reading mainstream nudie books during this decade and the past one, chances are you know Andi Sue Irwin. She first posed nude in the June '92 *Penthouse,* and appeared in that mag nine more times in the next eight years, gracing three covers, including that famous Howard Stern April '97 cover. Along the way, she was "Pet of the Year" in 1996, and now, after years of trying, Andi Sue Irwin is finally a...*SCORE*-girl.





CHECK LIST ANDI SUE

BIRTHDAY: April 22
HEIGHT: 5'3" **WEIGHT:** 116 lbs.
MEASUREMENTS: 38-24-34
BRA SIZE: 34D **LIVES:** California
OCCUPATION: Dancer and Model
AWARDS: *Penthouse* "Pet of the Year" Playoff 1995 and 1996, *Penthouse* "Pet of the Year" 1996











Andi Sue often attends events like National Hot Rod Association meets, where she signs photos for the girl-lovin' crowds. She also appears on early morning FM radio talk shows, the kind that feature horny hosts with nicknames like “The Animal,” who only want to talk about sex. You can imagine how berserk they get when this redhaired sexbomb teeters into their studio wearing high heels, booty shorts and a tight tee-shirt.





"Andi Sue puts on the best show of any feature I've ever seen," one strip joint maven told us. "She's very approachable after her show, and her prices for autographs and photos are fair." Some of the clubs Andi visits regularly include: The Gold Dust, Charleston, West Virginia; Le Dolls, Medford, Oregon; Tezars Palace, Columbus, Ohio; Club Cabaret, Columbia, South Carolina, The Gentleman's Club, Los Angeles and Solid Platinum, Lexington, Kentucky. Like we always say, exotic dancers get to see more of their country than any other profession in the world.





THE #1 INES CUDNA SITE IN THE WORLD



BLIND DATE

Continued from page 50

mouth over it, and Beth let out an extended moan of pleasure.

He'd been imagining himself doing this for hours, and now that he was here with his mouth full of tit, he was going to take his time and enjoy it. He worked the nipple slowly, not only sucking on the distended nub of flesh, but licking the areola and the pale white skin around it as well. Then he began to nibble at it, gently at first, then slightly harder, until Beth mentioned that the other one was starting to feel a little left out.

Beth had been rubbing her hand against the throbbing bulge in his pants, but as he shifted his attention to her other tit, she took her hands away from his cock and brought them up to her tits. As he sucked, licked and kissed her globes, she held them up for him, making sure every incredible inch of her massive orbs received the attention they so urgently needed.

After a few minutes Beth let go of her tits and pushed Darren's head away. "Meet me in the bedroom," she said between ragged breaths.

She got up from the couch and went to the bedroom, leaving a trail of clothing on the floor behind her. Darren took a minute to catch his breath, then got up and stripped off his clothes.

As he stood there naked he took a look at his cock. It was big, swollen and turning a light shade of blue. If he didn't come soon, the thing was going to explode.

"Darren," Beth called from the bedroom, her voice soft and sultry.

Darren was at the bedroom door in seconds. Beth was sitting on the edge of the bed, dressed in a burgundy silk bathrobe the front of which was undone to expose the inner curves of her spectacular tits. Her legs were also spread wide exposing her pussy, which–Darren was pleasantly surprised to find–was neatly shaved except for a narrow thatch of black hair just above her clit.

As he stepped into the room she ran her tongue over her dark red lips. He stopped in front of her so that the bobbing head of his cock was just inches from her partially open mouth.

"Mmm," she cooed, massaging her tits with one hand and fingering her cunt with the other. "It's been a while since I've had someone who appreciates me for more than just my tits."

"Well," said Darren, with a wide smile. "I appreciate everything about you, especially your tits."

Beth flashed him a devilish smile and cupped her breasts in her hands. Then with surprising dexterity, she wrapped her tits around the base of Darren's cock and slid her mouth over his engorged cockhead. The feeling was like nothing he'd ever felt before. Soft warm flesh caressed every inch of his cock. Now it was his turn to raise his head and moan.

The sound must have been encouraging to Beth because she began sucking on his cock more desperately, moving her head wildly up and down the length of his shaft.

"Oh yeah," cried Darren.

Beth slid her mouth off his cock and looked up. "Is it as good as you thought it would be?"

"Better," he said.

"I'm just getting started."

She adjusted her hands on her tits and pressed them back around his cock so that the entire length of his eight-inch shaft was enveloped by tit. Then she began moving her hands in a circular motion so that her tits rubbed sideways against his cock. While she was doing that, she raised and lowered her tits up and down the length of his shaft.

Darren was seeing stars. It felt as if his cock was being fucked ten different ways at once.

"Oh, God, I'm going to cum," said Darren in a gasp.

"That's what I've been waiting for," squealed Beth with delight.

Darren reared his head back and let go. The first wave of cum shot up like a geyser from between her tits, but she pushed them together and closed off the top so that the rest of his spunk bubbled up from her mounds like molten lava. When he was done, she rubbed the juice over her tits as if it were some kind of moisturizer.

"That was incredible," he said, almost breathless.

"You think so?"

"Fantastic."

"I can do a lot more."

"I'd love to see it."





"You will," she said, lying back down on the bed. "After you've taken care of me!" She spread her legs and began fingering herself, her cunt grinding hard against the pressure of her probing fingers. Darren realized his help was required and crawled onto the bed, nestling his face between her legs. When he began to lick her, she took her hands away and used them on her breasts, massaging them, squeezing them and pulling hard on the thick, erect nipples.

In a few minutes she was bucking against him and crying out loudly as she squeezed her huge boobs like a pair of big balloons. After a few moments, she climaxed in a series of powerful, orgasmic waves that seemed to take forever to pass.

When she was done orgasming, her body was damp with perspiration and his tongue was practically swimming inside her cunt.

Although Darren was already hard again, they rested awhile.

When they made love again, Beth gave Darren an all-over breast and nipple massage before letting him fuck her from behind so that his hands were free to explore her hanging tits.

The third time they had sex, Beth climbed on top of him, sucking on her own nipples before she smothered Darren with her dangling boobs while she rode him like a horse.

After that, it was time for a shower, plenty of soap and the slipperiest tit-fuck of Darren's life.

When it was all over, Darren collapsed in a heap on the bed next to a fast-asleep Beth.

As he rested beside her, Darren noticed her naked chest rising and falling as she breathed. Her nipples were invitingly hard, rising and falling a good five or six inches with every breath Beth took.

Darren resisted the temptation to lick them. He wanted to so very much, but any pleasure he would have surely received could not surpass the glorious vision that he was seeing in the dim of the moonlight.

It was an awesome sight, and he remained awake by her sleeping side for several hours, allowing himself the one luxury he'd denied himself earlier in the evening.

A long, hard look.

CUMMING OF AGE

INES CUDNA









PLAIN AND SIMPLE: ONE OF THE SEXIEST BUSTY BABES ON THE PLANET!

The last babe in the book, and when we say she's a great one, that's an understatement. Ines Cudna is her name, for all of you guys who have been hibernating for the past 12 months. For the rest of us who have gazed at her calendar pictures all year courtesy of her Jan. '04 32-page calendar, watched her X-Rated videos, stroked it to her girl-girl pictorials in *SCORE,* or just fallen in love with her eyes every chance we gaze into them, here cums, perhaps, the fairest busty babe of them all!









CHECK LIST INES CUDNA

AGE: 20 **BIRTHDAY:** January 25, 1984 **HEIGHT:** 5'6" **WEIGHT:** 140 lbs.
MEASUREMENTS: 40-26-36 **BRA SIZE:** 34EE **LIVES:** Poland
PREVIOUS *SCORE* APPEARANCES: Sept. '04 (girl-girl with Nicole Peters), May '04, Feb. '04, Jan. '04 (Free 32-page Ines Cudna Calendar), Dec. '03, June '03, March '03 (debut pictorial)
VIDEOS: *Busty Euro Maids* (XXX-Rated video, X-Rated scene for Ines, available on page 21); *On Location Costa Del Sol* and *Young & Stacked Ines Cudna* (X-Rated, both videos are available on the internet at www.eBoobStore.com)



Blonde locks. Curvy body. Big Boobs. When we first saw pictures of Ines, it was obvious she had the qualities to be a great model. We had no idea she would have the impact with readers that she has had. *Au naturale*, she's stunning, and when she gets all dolled up, the girl is Grace Kelly-gorgeous. Perhaps that's why Ines' website, www.BustyInesCudna.com is one of the internet's top model sites. Guys know beauty when they see it, and Ines Cudna has that, and then some!











As nice as she is gorgeous, one of the only negative things we can say about Ines Cudna is that she is *too* nice. Soft-spoken and shy in person, people immediately look at her incredible body, gorgeous face and placid demeanor and think she is a snob. The truth is exactly the opposite. Hilariously funny once you get her talking, charmingly eccentric when you get past her introverted security blanket and alluringly sensual when you glide past her innate shyness, after only one year, Ines has already achieved greatness in the *SCORE*-world. When will our joy-ride end? Not any time soon. Ines is having too much fun and with three videos, a Calendar and multiple *SCORE* pictorials to her credit, something tells us when all is said and done, this reserved Polish princess will be revered as one of the most desirable *SCORE*-girls of all-time, if she isn't already.



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HARD SCORE

Starring four of the world's hottest naturals in their XXX hardcore debuts. Beautiful blonde bombshell **Marketa** gives a slutty performance, getting fucked in every position! April '04 *SCORE Xtra* Euro-teen **Iva** gets an anal fucking for the ages. Plus **Brandy Talore** (left) makes her XXX debut in squealing, super-cock fashion, and so does March '04 *SCORE* debutante **Carmen**! One of the year's best!

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HARD SCORE #2

The newest hardcore video from the SCORE Group stars four horny big-titters getting hog-slammed for all their worth. **Chantz Fortune** (Oct. '04 *SCORE Xtra*) has the biggest tits and she is a great fuck. Plus, mature big-titter **Deauxma** from May '04 *SCORE* breaks her XXX cherry, **Carolyn Monroe** (left) takes a big one and Asian beauty **Kianna** has one of the raunchiest, horniest fuck-scenes of the year!

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VOLUPTUOUS XTRA #8

All Stacked! All Natural! ***All Hardcore!*** Starring silicone-free superstars **Angelica Raven** (left, pictorial on page 13 of *SCORE Xtra*) and **Cherry Brady**, plus **Emilia**, **Amanda**, **Josephine** and **Kat Vixen** in one of the best big-tit hardcore videos of the year. Hardcore debuts, anal with Cherry Brady and an incredibly raunchy performance by super-horny Angelica makes this a must-have and an instant XXX classic!

XXX-RATED, 137 MIN., CHOOSE DVD OR VHS FOR ONLY $39.95 PLUS S&H



SCORE XTRA #9

Busty *SCORE*-girls getting nailed in the ass! **Nikki Diamond** for starters! She takes a fat cock in many positions! And then there's cute, petite-n-stacked **Kiki Daire** taking the eight-inch anal probe and screaming in orgasm, "My ass just came all over your cock!" Plus, super-stacked **Minka**, dirty talker and fucker **Debbie Leigh** (left, pictorial on page 26 of *SCORE Xtra*), **Kayla Cam** and **Latia Lopez** in a screaming, anal xxxplosion!

XXX-RATED, 147 MIN., CHOOSE DVD OR VHS FOR ONLY $39.95 PLUS S&H

RATED X



NEW ON DVD & VIDEO

STACKED & PACKED #6

NICOLE PETERS' (left) newest video with hot dildo insertion! The greatest newcomer of perhaps all-time gets her pussy plugged on video for the first time! As if you needed any more reasons to get this hot new video, here they cum…Oct. '04 *SCORE*-girl **Kellie Garnett** in her debut video, **Casey Cleavage**, **Lisa Sparxxx**, **Melissa Carey** & **Annie Swanson** all getting off in solo masturbation. 100% all-natural! **X-RATED, 130 MIN., CHOOSE VHS OR DVD FOR ONLY $39.95 PLUS S&H**

RATED XXX



ULTIMATE JULIA MILES

Simply put, this video rocks! *SCORE's* 2003 Model of the Year, **Julia Miles** (left, pictorial on page 60), looks as busty as ever in this, her encore fuck flick. Best of all, the guy who nails her…He's packin' big-time and it's the fucking of Julia's young life. She's never gotten fucked so hard! With girl-girl, solo and more, this is a fantastic XXX experience. **XXX-RATED, VHS 90 MIN., DVD 129 MIN., CHOOSE VHS OR DVD FOR ONLY $39.95 PLUS S&H**

RATED X



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INSIDE THIS ISSUE



















SCORE XTRA

DECEMBER 2004
VOLUME 5 • NUMBER 12



DEBBIE LEIGH OPENS WIDE 26

CUM AND GET IT!



IVY: ALL NATURAL XXX 2

ANGELICA RAVEN SUCKS A BIG ONE! 13

WE CAN STILL HEAR IVY CUMMING!

THE ULTIMATE ALL-NATURAL DANCER-NEXT-DOOR GETS THE FUCKING OF HER LIFE!

Yeah, Ivy likes the deep-dickin'! And, she loves being in *SCORE*, which is one of the reasons she offered to open wide. A "dancer-next-door" way back in March '01, Ivy has been in *Voluptuous* often since her *SCORE* debut, but never again in *SCORE.* When she asked what she had to do to get back in The Show, our lensman told her..."How 'bout hardcore?" Ivy's answer? Take a look!















The truth is, with Ivy's great all-natural boobs, we were going to publish her again in *SCORE*, even without her doing hardcore, and our lensman never thought she'd agree. Sure, Ivy has done XXX in *Voluptuous* before, but she's so reserved, we didn't think she would do it again. But, you know how chicks are. You get them naked, show them eight inches of orgasm-producing man-meat, and the metamorphosis takes place. Quiet and shy gives way to wanton and horny, and that's what happened to Ivy. We actually told our pistolero to take it easy on her because Ivy isn't used to the porn stuff. After about five minutes, we had to tell Ivy to cool her jets because she was basically fucking our guy to death and, man, did she climax. Months later, we can still hear Ivy's glass-cracking screams–*"Oh my gawwd! I'm…I'm…Cummmming! Aiiieeee!"*







CHECK LIST **IVY**

AGE: 34 **BIRTHDAY:** July 25, 1970 **HEIGHT:** 5'3" **WEIGHT:** 128 pounds
MEASUREMENTS: 46-27-36 **BRA SIZE:** 40DD **LIVES:** Rochester, NY
PREVIOUS MAGAZINE APPEARANCES: *SCORE*–March '01; *Voluptuous*–Aug. '04, Feb. '03, March '02, Holiday '01, March '01
OCCUPATION: Housedancer





"My tits are highly sensitive, not just my nipples," says Ivy, who's no porn star and never will be, which makes this pictorial all the more horny and *Xtra* special. "So I like my boobs to be played with. That gets me warmed up really good. I like tit-fucking. I love to see and feel a hard cock sliding between my breasts. That really gets me excited! If a guy really loves tits, he's usually going to get as hard as a rock fucking my tits before we move on to fucking. When we did these photos for *SCORE*, he came right after tit-fucking me. He made a mess all over my tits! But I really enjoyed it. I actually had two strong orgasms during the shoot!"





HARDSCORE #2

Review By TIM D. FRIEND

When you see them in the pages of this magazine, *SCORE*-girls are clearly impressive. They're beautiful, stacked, and naked. In *Hard SCORE #2*, they come to life, sucking and fucking with wanton abandon to satisfy all of our horny urges.

CAROLYN MONROE

Scene one takes place in a motorcycle repair shop with a bitching customer. We have no idea why this guy is complaining about having a sexy, busty blonde repairing his bike. Hell, we like a woman who can handle tools, especially the man-tool.

Judging by how the yellow motorcycle sounds when Carolyn turns the key and revs the engine, this lady can handle a wrench. We soon find out she can also handle a cock just as well.

At some point, our man comes to his senses and sees the abundance of tit flesh filling the bra and sheer white T-shirt. After hearing his bike purr, it's about time he makes Carolyn purr in much the same way.

Carolyn starts off in a pair of shorts cut so high that they make Daisy Duke look like a prude. She's also in a sheer T-shirt that lets us see right through to her overstuffed white bra. Despite the bandanna covering her blonde tresses, Carolyn sure doesn't look like any grease monkey we ever met.

Her customer turns quite appreciative once he starts feeling up Carolyn's breasts. He caresses and massages and basically just can't get enough of her rack. Eventually, Carolyn slides down in front of him and makes his camshaft hard with her mouth. This guy isn't looking for the other mechanic anymore.

She wraps her rockets around his manmeat, and he pumps her with piston-like speed. Then Carolyn climbs up on the bike and is on the receiving end of some oral. As any good mechanic will tell you, lubrication is crucial. After getting Carolyn suffi-











The newest XXX *SCORE* video, *Hard SCORE #2*, is loaded with raunchy, xxxplicit hardcore and some pretty big titties, including Oct. '04 *SCORE Xtra* fuck-chick Chantz Fortune (above) and horny Asian-Canadian Kianna, a super-hottie who turns in one of the lustiest hardcore fuck and suck scenes of the year!



ciently lubed up, our man doesn't realize it, but he's about to go on the ride of his life.

Carolyn gets taken in several positions. She's sitting on the bike with her legs spread, then she's bent over the bike and taking some long and deep strokes. After a while, the two recline on a blanket next to the motorcycle and spoon while he gets deep inside her pussy and reacquaints his hands with her gazongas.

Carolyn is expressive, which is always a good thing. While some performers may coast through a scene, Carolyn is obviously fucking for real and the camera just happens to be there. There's plenty of genuine moaning and screaming and lots of encouragement from Carolyn, who has a real knack for talking dirty.

Finally Carolyn takes it in her tailpipe, slapping her pussy while the guy milks a few extra miles out of the experience. Carolyn gets on all fours and takes his dick, but the best part of the scene is when she rides him reverse cowgirl. Carolyn's tits bounce with reckless abandon as she takes every inch up her Hershey Highway.

When she climbs off him, you know we're headed for the exit ramp. Carolyn takes his load across her face, sucking every last drop from his spent cock and rubbing his jizz into her boobs before lying back with a contented look on her face.

She's not the only one.

CHANTZ FORTUNE

Chantz Fortune is sitting at her desk in an outfit secretaries across the country should wear. A bright red blouse, way open, showing enough cleavage to distract a gay guy, on top of a short black skirt with black garters and stockings. Every man in America would show up for work early if Chantz was waiting for him at the office.

But before the office is even open, Chantz has an obnoxious visitor. Some guy starts asking her questions about the company, which Chantz reveals is owned by her husband. When the guy flashes an FBI badge, there's trouble a-brewing. They go to the conference room and take a seat on the sofa, which affords us a great look of Chantz's legs in those stockings.

Chantz stands by her man, defending his name against the charges being made by the FBI guy. Of course, when Chantz starts coming on to him, quickly peeling out of that blouse and bra, the agent is ready to let her off and get her off.

Besides having enormous hooters, Chantz has some incredible nipples. She

Click here to continue

OFFICE TEASE: ANGELICA RAVEN

THIS NATURALLY BUSTY BABE GIVES "WORKING OVERTIME" A WHOLE NEW MEANING!

"I usually make the first move when it comes to sex," Angelica Raven told us before she began her first guy-girl photo shoot. "I know, within five minutes of meeting a guy, whether or not I'll do him. If we do end up in bed, I'll tease him for a while. Half of the fun is in delaying the pleasure until the absolute breaking point. Sex is much more passionate that way. Just how I like it!"











"In spite of my usual take-charge attitude, I also love being submissive from time to time," Angelica admitted. "I love being nailed really hard, really fast, and really deep! I love the doggie-style and missionary positions where I am under a guy's control. I prefer a guy who's got a cock of about 7-8 inches and slightly above average in thickness, but not too thick! That's the kind of cock that feels best inside me. I love to work my clit and play with my tits while I'm under a guy in missionary. I fantasize that he's in a position of authority, like a teacher or an executive. That's why this *SCORE* pictorial was extra exciting to me, because the guy is clearly my boss."









Angelica is also the star of *Voluptuous Xtra #8*, which just happens to be her XXX debut video, and if you guys love seeing big-tit-ted babes fuck, and we mean really fuck—no foo-foo, neck-kissing glamour shit—you have to see this one. The sex is un-fucking-believ-able throughout this video, espe-cially Angelica! The girl isn't a porn star, but she fucks better than nearly any one we've ever seen. Every position, every stroke, every orgasm! She was so into it, we now use her passionate fucking as the standard by which all other models are measured here at the SCORE Studio. "Does she get into it like Angelica?" is the way most XXX video de-briefings go. And, for those of you guys who dig the "Boob Vision" style of porn flick, Angelica's fuck-and-suck-fest is a classic example. The boobs are always in play, and most of her entire sex scene is shot in that first-per-son, you-are-the-cock perspective that takes jacking off to porn flicks to a whole new dimension. Watch Angelica take cock, and you'll become a fan.









CHECK LIST

ANGELICA RAVEN

AGE: 20 **BIRTHDAY:** January 6, 1984
HEIGHT: 5'3" **WEIGHT:** 141 pounds
MEASUREMENTS: 40-32-42
BRA SIZE: 34E **LIVES:** Indiana
PREVIOUS MAGAZINE APPEARANCES: *Voluptuous*–April '04, Jan. '04 (XXX-Rated boy-girl), Dec. '02 (debut pictorial) *SCORE*–Jan. '03
VIDEO: *Voluptuous Xtra #8* (XXX-Rated with anal, available in the Video Club on page 98)













"I usually like long sex sessions because I like to spend time having lots of orgasms, but the occasional quickie is great,too," said Angelica, formerly known as Busty Becky in her debut solo pictorial in January 2003 *SCORE.* So how do we bag a chick like Angelica? "If guys spent more time looking into a woman's eyes and not at her tits, they'd have about a 50% better chance of getting into her pants, which is a man's main goal anyway. I prefer a man who keeps his sexual deprivation inside. It's a bigger turn on to sense that he's dying to fuck me than to have it waved in my face." Thanks for the tip, Angelica!

VIDEO REVIEW

Continued from page 12

has big, thick nips, the kind that you could bite on and suck for days. Her areolae are enormous and look as if they were splattered onto her breasts.

She puts them to good use after the two exchange oral favors. The agent puts a Federal Beef Injection between her bodacious ta-tas and gets a tit-fucking that Bill Clinton would envy. Chantz plays with her nipples as she surrounds the agent's bone with her ample bosom.

Still wearing the garters and stockings–a nice touch–Chantz spreads wide and gets the government shaft, except this time she likes it. There aren't many position changes, just the two of them going at it on the couch. Chantz gets fucked hard before the FBI guy slides in behind her on the couch and continues to bang the bejeezus out of her. These are our tax dollars at work.

Chantz reaches down to finger her delightfully meaty pussy, her tits swaying back and forth with every stroke.

Chantz takes over when she straddles him and drops down on his cock reverse cowgirl. You can't help but notice the enormous, annoying clock behind them (yes, we said clock with an L). It's even bigger than Chantz's fun bags. But she's not looking at it as she continues to ride his shaft, going deep while playing with her pussy.

Suddenly it's on to doggie-style as Chantz gets on all fours on the couch. Chantz's huge rack sways with each power stroke as things really start to heat up.

Then Chantz is sitting, her arms under her breasts, pushing them together. She tells the agent how she wants him to cum all over her tits and how much she loves that. He proceeds to dump a hefty load on them, and Chantz milks the rest of his



Feb. '04 *SCORE Xtra*-girl turned biker chick Carolyn Monroe takes a ride on the wild side in *Hard SCORE #2*, as her Hershey Highway gets driven big-time!



spunk before massaging it into her tit flesh with a look of contentment.

DEAUXMA

Deauxma is the boss' wife. She's riding around in an SUV with one of her husband's employees, Gino, and tells him she wants to get a drink. She's actually more interested in drinking his cum as she leans over and takes his cock in her mouth.

After a brief taste of oral hijinks, we're back in Gino's apartment. Deauxma's rack is spilling out of a black lace top as she and Gino share that drink.

"Gino, I need a favor. I need your cock before I go home to my big, fat husband."

Let that be a lesson to you. Never become a big, fat bastard, unless you can get a hot chick on the side.

Anyway, this guy tries to protest until logic interjects when Deauxma tells him, "Well. I've already blown you in the car. I win." You can't argue with that. And, really, why would you want to?

And why would he want to argue? Deauxma goes behind the couch and gives Gino a massage before undoing the tie-up on her top and letting her guns spill out. Gino reaches up for them like a starving infant, suckling the nipples and kneading Deauxma's tit-flesh like a man whose dying wish has come true. Maybe it has.

Gino sucks and tongues Deauxma's nipples until she's ready for more. She hops up on the back of the couch and parts her legs so Gino can tongue her snatch. He obliges, sliding a finger inside the boss' wife's shaved pussy while she plays with her tits.

Then Deauxma re-enacts the scene in the car, except this time Gino fucks her mouth while she fondles his balls. He grabs the back of her head and jams his salami down her throat as Deauxma reaches down and fingers her clit.

Lucky Gino then gets to slide his cock between Deauxma's big tits. She presses them against him, forming the ideal tunnel for his cock. She doesn't even have to push them together. Everything just fits perfectly.

But then Deauxma gets what she came here for. She slides down onto Gino's stiff member and rides him reverse cowgirl style. Gino helps out with several hard thrusts of his own before they switch to doggie style. Deauxma really gets into it while she is getting banged from behind.

Things get acrobatic after they move off the couch and Deauxma leans back onto her shoulders, leaving her sopping-wet pussy up in the air. Gino jams his cock in her and is pumping downward as she







plays with her jugs. Deauxma's pussy gets banged raw before Gino slides his tool into her backdoor and goes right back to slamming it into her.

At one point, Gino takes his cock out of Deauxma's ass and you can see how both holes have been opened up. Her pussy is gaping and her bunghole is also wide open. Deauxma rolls over and gets on all fours, with Gino pumping her rear entry until Deauxma explodes in orgasmic fury. After that comes the shooting, as Gino unleashes several blasts of sperm that catch Deauxma in the face and on her tits.

There were no fatalities.

KIANNA

You can't help but love Kianna. She's a super-hot Asian chick with a killer body and an enormous set of tits that have some incredibly suckable nipples.

Kianna is modeling for a guy who looks a lot like former Minnesota governor and wrestler Jesse The Body Ventura. Hmm, what has he been doing since he left office?

Naturally, as pictures are being taken, Kianna is asked to drop the top she is wearing. She does so to reveal a fishnet body stocking, which does little to cover her delectable assets. The lensman, obviously no dummy, uses the excuse that he wants her nipples standing at attention for the next shot and sucks on them until they're exactly the way he wants them.

After a few moments, Kianna doesn't seem to care very much about the project. By now she's playing with herself and letting her hands roam all over her body. Only one thing is missing.

"I need is a hard cock between my tits."

We were going to volunteer, but the Jesse The Body lookalike beat us to it as the camera pans back to show him already naked and ready. Lucky bastard.

Before he can get between those tits, Kianna really gets into giving him head. She not only licks his balls, but also gives his ass a flick of her tongue. This girl is seriously into sucking dick.

Kianna has a somewhat unusual approach to giving head. Rather than sucking with her mouth and stroking with her hand, she basically holds her breath and lets the guy fuck her mouth until she feels the need to breathe again. Then she grabs his cock, pulls it out of her mouth, takes two deep breaths and lets him go back to fucking her mouth again. It's brilliant.

After a healthy amount of oral, Kianna lays back on the couch and spreads her shaved pussy and takes his cock all the way



The horniest 40-something big-titter in the world? Gotta be Deauxma, who gets a three-hole plugging in her *Hard SCORE #2* XXX video debut!

in. To say she is enthusiastic with a dick inside of her is a vast understatement. It's as if Kianna has been plugged in and has electricity coursing through her body. She reacts to every thrust and she is hellbent on having as many orgasms as she can. It's awesome. All women should fuck like her!

Later, she climbs onto his Johnson for an enthusiastic reverse cowgirl ride. Kianna rides and bucks all over the place. Hell, the way she was riding, she could have brought home Smarty Jones at the Belmont.

She gets off the cock for a moment, only to climb back for a more traditional ride. Then Kianna gets aggressive. She starts smashing her jugs into the guy's face, daring him to take her tits and absorb the punishment she is dishing out. It almost looks as if Andre The Giant has sent Kianna to take care of some unfinished business, the way she is trying to smother Jesse The Body's lookalike with her melons.

She relents when the scene ends with a nut-busting climax as the photographer points and shoots a blast of guy goo right in Kianna's mouth before spilling the rest on her chest. It's pretty as a picture.

Like all of the busty babes on *Hard SCORE #2*, which will *SCORE* a 10 on any guy's Jack-Meter, mine included!



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DEBBIE LEIGH MOUTHS OFF!

"I'M DEBBIE LEIGH, AND I NEED YOUR HARD MAN-MEAT AND THICK GUY-GOO ALL OVER ME..."

Yep, it's a lazy Friday. At *SCORE* we get ready for the weekend by watching dirty movies, and today we're getting off with Debbie Leigh on *SCORE Xtra #9*. And, because nobody talks dirty like Debbie, we figured why not let Debbie give you the XXX goods? So, start your jacking, we'll join you, and in a couple more pages, you can really start reading...the words of a horny *SCORE*-girl.

















"I love to suck and titty fuck your hard cock while licking your balls. I love sucking your big dick. God, I love licking your balls while you beat me with your cock you big, hard man. I love that big, hard thing slapping my face. Are you ready to fuck me? I can't wait to feel your man-meat in my pussy. C'mon, fuck me good!"

And, now a word from our sponsor… Beer is in the cooler, pretzels under the couch, Bounty in the kitchen and the video is available on page 98. Now, it's time for some fucking.

"I want you to fuck me like I'm your busty love-doll! C'mon, use me good! Yeah, you know just how to stick it to me. God, it's too big. But it's good! Fuck me with that big, hard dick! *Yes!* Fuck my tight pussy with your man-meat! Fill me all the way! I can feel your balls against my clit! God, yes! Stick it to me! Fuck that pussy! Please, I need it. This is the way I always cum! Yes! Yes! *Yesss!* Oh gawd, you're the best! Keep fucking me till your thick, gooey guy-gravy cums all over me! Do it…*now!*"

Like we always say, being *SCORE's* editor is a tough job, but somebody's gotta do it!







CHECK LIST

DEBBIE LEIGH

AGE: 23 **BIRTHDAY:** September 21, 1981 **HEIGHT:** 5'3" **WEIGHT:** 130 pounds **BRA SIZE:** 36DD **MEASUREMENTS:** 40-25-37

BORN: North Dakota **LIVES:** Nevada **PREVIOUS *SCORE* APPEARANCES:** March '04 (XXX boy-girl), Oct. '03

VIDEO: ***SCORE Xtra #9*** (XXX-Rated with anal, available on VHS and DVD in the Video Club on page 98 of this issue)

