

Vmag™

VOL. 31
NO. 4

12 FREE BONUS VIDEOS
& THE ALL-TIME BEST V-GIRLS

Voluptuous

THE SCORE GROUP®

35 Real girls
Real racks

**G-cup
Lexa
Raider**
The next
great
natural
is here!



**Codi
Vore**



**Bimbo
Kaya**



**Melissa
Long**



**Demmy
Blaze**



**Joana
Bliss**



Ashlinx



**Mia
Thonson**



**Lilli
Lou**

CELEBRATING
30
YEARS
OF
Vmag

**XXX, Boob Play
& A Big Bush**

VOLUPTUOUS.COM

All models are at least 18 years old

SALE TO MINORS IS FORBIDDEN

3
Brand
New
Babes

VmagTM

CONTENTS

VOLUME 31, NUMBER 4

DEPARTMENTS

- 6 V-MAIL**
A place for readers' comments.
- 28 V-SPOT**
A flashback interview with the great Karina Hart, plus Agnes Poulin.

FEATURE

- 42 THE GREATEST V-GIRLS EVER**
Fourteen boob-packed pages of sensational naturally stacked girls.

PICTORIALS

- 12 JOANA BLISS XXX**
- 20 LEXA RAIDER DEBUT**
- 29 CODI VORE**
- 36 LILLI LOU DEBUT**
- 56 MIA THONSON XXX**
- 67 DEMMY BLAZE**
- 74 ASHLINX DEBUT**
- 80 MELISSA LONG**
- 88 BIMBO KAYA XXX**



NOTICE: THIS IS ADULT MATERIAL

All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

Voluptuous (ISSN #1087-7657) is published four times a year. Subscriptions (4 issues): \$39.95 in the USA and \$59.95 (U.S. funds only) in Canada. Published by The SCORE Group, PO Box 558150, Miami, FL 33255-8150. Periodicals postage paid at Miami, FL and additional mailing offices. POSTMASTER: Please send address changes to: *Voluptuous*, PO Box 558150, Miami, FL 33255-8150.



A SCENE-BY-SCENE GUIDE TO THIS ISSUE'S BONUS VIDEOS

This issue comes with 12 full-length bonus videos. These videos are absolutely free and can be played on your PC, laptop, Mac, smart phone or tablet. **WE WILL NEVER ASK FOR YOUR EMAIL, CREDIT CARD OR PERSONAL INFORMATION.**

You also get a free digital version of the entire issue so you can take *Vmag* anywhere you go on your smart phone, PC, Mac or tablet.

Here are the highlights of this issue's bonus scenes.

The great Joana Bliss actually calls a service to have someone come over and fuck her. She passionately sucks his dick and guides it into her pussy. The lucky guy cums on her asshole.

In a solo scene, Joana tries on a form-fitting corset and examines herself in the mirror. She unwraps the corset and lets her fingers do the walking to spank her pussy and massage and squeeze her nipples.

Milly Marks wraps her boobs around a hard cock after wetting it with her mouth. She gives the guy a foot job too before offering up her pussy and ass for his pleasure.

Cherry Brady wrote this scene because she had a fuck fantasy she had always wanted to do: to screw her boss in his office during a hectic day at work. She does it.

Legends meet as Chloe Vevrier and Susie Wilden pair up for a scorching girl-girl. They suck each other's tits. Susie uses her tongue and nipples to pleasure Chloe's clit, and the girls toy each other's cunts.

Arianna Sinn has on a button-

down top that allows us expansive views of her cleavage. A stud sucks her tits and eats her shaved pussy, then Arianna sucks his cock and balls. Her G-cups bounce and flop wildly as she gets her pussy fucked in a whole bunch of positions.

The object hidden in Codi Vore's bed is a butt plug, an unusual one with a little plastic rose on the end. After devoting the first part of this scene to her big, beautiful breasts, Codi sinks her fingers into her bushy pussy and rotates the plug in her ass.

The legendary Karina Hart bounces on an exercise ball, her huge naturals swinging in your face, and expertly fucks her pussy with a huge toy.

Giggly doll face Emma Shay, wearing sexy, very revealing lingerie has two toys to play with. She uses one on her pussy and the other to suck on and pleasure her nipples, and she cums lots.

H-cup, pigtailed Demmy Blaze is showing sensational cleavage in her sheer top. She's also spreading her pussy through her crotchless panties. Then she showers and soaps up her giant hooters.

Thick 'n' curvy Melissa Long gives you closeup views of her big tits and shaved twat. She swings her naturals and pets her pussy.

Bimbo Kaya, who has lots of dark hair on her pussy, sucks cock then lies back so the dude can straddle her chest and fuck her tits. She gets on top and lowers her furry pussy onto his pole, bouncing and grinding.

HERE'S YOUR BONUS CODE!

1. Go to scoremag.com/V03104 2. Enter your access code. 3. Enjoy the scenes!

2D12812

Code may be used 10 times and expires six months after this issue's on-sale date.

WITH THE SCORE GROUP'S BIG-TIT BUNDLE,

YOU GET **TWO TIMES** THE FUN ALL YEAR LONG

KATIE
ROSE

KIRA
CLARK

Get 4 issues
of **SCORE** +
4 issues of **Vmag** plus
8 free bonus DVDs
for only \$79.95.

That's **\$20 OFF** the regular price!

AMORA
LEE

KORINA
KOVA

CHERYL
BLOSSOM

HITOMI

KIRA
LIV

LISSA
HOPE

RACHAEL
C.

STACY
VANDENBERG

- Get a new big-tit magazine every 45 days
- Receive your mag before it's available at newsstands
- Get 15% OFF all TSG movies and magazines
- Get FREE SHIPPING on movie orders of \$25 or more*

Or get the mags
only for
\$59.95

U.S. & CANADA:
1-800-421-0760

WORLDWIDE:
+01-305-662-5959

EMAIL:
subscriptions@scoregroup.com

MAIL TO:
The SCORE Group,
Dept. V03104, P.O. Box 558150,
Miami, FL 33255-8150

- ☐ Sign me up for 4 issues of **Vmag**, **SCORE** and the bonus DVDs for only **\$79.95**
- ☐ Sign me up for 4 issues of **Vmag** and **SCORE** for only **\$59.95**

Price is for U.S. subscribers only. All other countries, send \$99.95 USD for 8 issues for the magazines only; \$119.95 for 8 issues plus the bonus DVDs. Please allow 4-to-8 weeks for delivery of your first issue. All magazines will arrive in a discreet envelope to protect your privacy. By signing below, you certify that you are at least 18 years old. We accept checks and money orders in US Dollars; or cash, bills or bank notes in US Dollars, £ sterling, €Euros, and Canadian Dollars. Credit card orders must provide the exact billing address if different from mailing address. Subscriber discounts cannot be applied to future magazine subscriptions and some additional restrictions may apply. *Free shipping offer available to U.S. subscribers only on movie purchases of \$25 or more. Discounts and free shipping offers cannot be combined with other discount offers and may be revoked at any time at the sole discretion of The SCORE Group.

PLEASE INDICATE: ☐ NEW ☐ RENEWAL

All special offers are non-transferable and are applicable as long as your subscription remains current.

PAYMENT METHOD: ☐ CHECK ☐ CASH ☐ MONEY ORDER ☐ MC/ACCESS/EUROCARD

☐ VISA ☐ DISCOVER/NOVUS ☐ AMEX ☐ MAESTRO ☐ JCB ☐ DINERS CLUB ☐ UNION PAY

CARD # _____ EXP. _____

PROVIDE SECURITY CODE: (LAST 3 DIGITS ABOVE SIGNATURE) _____

AMEX CARDHOLDERS (ENTER THE 4 DIGITS ABOVE CARD #) _____

NAME _____ AGE _____

CUSTOMER ID # _____ EMAIL _____

ADDRESS _____ CITY _____ STATE/COUNTRY _____

ZIP/POSTAL CODE _____ SIGNATURE _____

CREDIT CARD ORDERS WILL NOT BE PROCESSED WITHOUT A SIGNATURE AND SECURITY CODE

V03104



SEND YOUR LETTERS TO:

V-Mail, P.O. Box 558150,
Miami, Florida 33255-8150 USA
EMAIL: voluptuous@scoregroup.com

HE'S ALREADY CALLING MARINA A LEGEND

Dear Voluptuous,

One second! I thought we were never going to see women become legends like Karina Hart or Hitomi ever again, and then you see this woman show up. My balls are going to run dry. I hope Marina (Vol. 31 No.3) does hardcore so I can see those tits flop and slap around. I'm waiting for meet-and-greet opportunities.—S.D., via email

Dear S.D.: We don't know about meet-and-greets, but we do know that you



Beautiful Marina debuted in Vol. 31 No. 3 and is already being called great.

can beat your meat to Marina's scene in the new movie The New Naturals 4, available on page 99.

MARINA'S SO PRETTY, HE CAN JACK TO HER FACE

Dear Voluptuous,

Yes! Marina (Vol. 31 No. 3) is an instant favorite. I'm looking forward to her next photo set. Hot! Love looking in her eyes. From the neck up alone, Marina arouses the trousers. Well done! The SCORE Group never lets us down. She is breathtaking. Thank you for sharing, Marina.—H.L., via email



With nipple-sucking skills like this, Violeta Crush is making an impact.

VIOLETA BARES HER TITS WITH CLASS & PANACHE

Dear Voluptuous,

Wow, what a star find and scoop for The SCORE Group in the shapely and seductive form of the slim, hourglass-figured Violeta. With class and panache, bearing those beautiful breasts of hers, she is oh-so-tempting. I've already fallen under her spell. Please, let's see more of this deeply desirable and irresistible young lady.

I can't keep my lecherous eyes off huge-hootered luscious Libra Lauren (Vol. 31 No. 2) whenever she appears. I love that dyed-red hair and those intensely seductive eyes. I'd think she would drive all the guys and girls crazy with lust at any sex party. Thank you, Lauren. You are sensational and a superb masturbation maker.



Lauren Hill has a way of looking naked even when she's not naked...kinda.

Wow, what a peach of a plumper with a pair of hypnotic huge mammaries Nathalia Correa is, and a hot, tight, sweet pussy to eat out. I'd love to see her in a lezzie lust feast with Nicole Colina. Two voluptuous Virgos pleasuring each others' bodies would go down like a storm.

Gorgeous hot Bhiankha must have the longest nipples I've ever seen on a model, perfect for sucking on and lots of lactating as well, whilst her petiteness and eyes drive me crazy. I'd love to push a dildo into her pussy while she simultaneously wanks me off, masturbation both ways.

Newcomer Mia Thonson has everything: big, pendulous boobs, dark, seductive eyes, a perfect petite, plump body with a protruding big clit, and an incredibly inviting wet pussy made for lots of lascivious licking and hard fucking with both guys and girls. I can't wait to see much more of the lovely Latino.—S.M.S., via email

THE NEXT ISSUE OF V-MAG...

Will be cover-dated Vol. 32 No. 1 and go on-sale September 2, 2025 wherever you buy men's magazines. Or get the digital edition three weeks earlier at www.eBoobStore.com.



PUBLISHED BY THE SCORE GROUP

MIKE FEDERICI

director of print operations

DAVE ROSENBAUM *editor*

MARY CECCARELLI *art director*

ELLIOT JAMES *associate editor*

PRODUCTION

ANDRES BASTIDAS

network systems manager

**CUSTOMER SERVICE
AND SUBSCRIPTIONS**

For inquiries regarding existing
VOLUPTUOUS subscriptions,
please write to:

VOLUPTUOUS Customer Service

P.O. Box 558150, Miami, FL 33255-8150 USA

For 24-Hour Credit Card Orders:

Phone: 305-662-5959 Fax: 305-662-5952

Email: cservice@scoregroup.com

DIRECT SALES

RICH HOMANN

Email: homannr@scoregroup.com

Phone: 305-662-5959, ext. 2005

CIRCULATION

NORTH AMERICAN DISTRIBUTION

COMAG MARKETING GROUP

Phone: 609-524-1800 Fax: 609-524-1629

ADRIAL MARRA *account executive*

ANN MARIE BARRERA *international sales*

UK EDITION

SEYMOUR DISTRIBUTION LTD

ROBERT SMITH *account manager*

2 East Poultry Avenue

London, EC1A 9PT

Tel No: 020 7429 4000



What's the best part of this photo of Nathalia Correa, the blow job or the tit-mashing?

Dear S.M.S.: No need to wait another second. Mia returns to fuck on page 56 of this issue. Sorry, international edition only. Readers of the UK edition will have to subscribe to see hardcore action...or check out Mia in the new movie Big Girls Want Big Cocks, available on page 99.

**A COMPARISON THAT'S A
MAJOR COMPLIMENT**

Dear Voluptuous,

I hope Violeta (Vol. 31 No. 3) will make bold videos and photo sets like Venera, who is also from Ukraine and has similarly beautiful, white skin, a slim body and long and slender limbs, and is a super-natural busty beauty. I often watch Venera's videos. She boldly spreads her pussy wide open and shakes her super-natural huge tits vigorously. Compared to her tits, her pussy and labia are modest, but I love them. Specifically, in the next Violeta pictorial, at the very least, please make her take off her panties, open her thighs wide and spread her pussy.

In addition to Venera, there are other busty beauty models from Ukraine, such as Karina Hart, Sha

Rizel, and Valory Irene, and you can enjoy the various pussies that each of them has, which have their own wonderful characteristics. Next time, I definitely want to enjoy the pussy of Violeta Crush.—Sukebei, via email



Venera loves to show her pussy. A reader hopes Violeta will show hers.

The records required by 18 USC 2257 and associated regulations with respect to this product (and all graphical materials associated therewith) are kept at the office of the Publisher at the following location: Custodian of Records, The SCORE Group, a division of Quad Int'l., Incorporated, 5001 S.W. 74 Court, Suite 200, Miami, FL 33155.

Retail price: USA: \$12.99; Canada: \$13.99; UK: £6.99. Bonus Edition: USA: \$16.99; Canada: \$18.99. This is Vol. 31 No. 4 (on-sale June 3, 2025). © 2025 by The SCORE Group and Quad Int'l., Incorporated, all rights reserved. Republishing in whole or in part, including, but not limited to, any electronic media, is expressly forbidden except with written permission of The SCORE Group. Naughty Neighbors®, Leg Sex®, 40Something®, Voluptuous® and SCORE® are registered trademarks of The SCORE Group and Quad Int'l., Incorporated. All persons depicted herein were at least 18 years of age at the time of the photography. Editorial Office: P.O. Box 558150, Miami, FL 33255-8150. Publisher disclaims all responsibility to return unsolicited material, and all rights in materials published vest in The SCORE Group and Voluptuous. Letters are assumed to be for publication, unless otherwise endorsed, and may be edited. This periodical is sold subject to the following conditions: it shall not be lent, resold, hired out or otherwise disposed of in a mutilated condition or in an unauthorized cover by way of Trade, except at the full retail price, or affixed to or as a part of any publication or advertising, literary or pictorial matter whatsoever, without the express written consent of the publisher. Any similarity between an individual person or people depicted in the fiction or artwork in this magazine and any real person or people is purely coincidental and is not intended as a representation of any particular individual or class of people. PRINTED IN CANADA

833-885-3510

**"I NEED
YOU
IN MY
ASS"**



HARDCORE PHONE FUCKING

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.

ATTENTION:
Vmag
SUBSCRIBERS
ARE YOU
MOVING?
TELL US QUICKLY!

The U.S. Post Office only forwards periodicals-rate mail for 60 days, so we must have your new address within three weeks of your move to guarantee that you'll get all your issues. We cannot be held responsible for non-delivery of issues due to your address change.

MAIL TO:

Voluptuous Change of Address
P.O. Box 558150
Miami, FL 33255-8150 USA
Please include your mailing label or a legible copy.
email: cservice@scoregroup.com

Dear Sukebei: We love Violeta too and appreciate the comparison to Venera. You have a sharp eye. As for Violeta spreading her pussy, we hope she does it, but with all due respect, we don't make our models do anything they don't want to do.

MIA: A RARE BEAUTY WITH A PERFECT PAIR OF TITS

Dear Voluptuous,

It's uncommon, if not rare, that I've seen a perfect pair of tits, but Mia Thonson (Vol. 31 No. 3) has 'em. The ultimate slim 'n' stacked girl. I hope to see a lot more solo photo sets of this goddess.—Name withheld, via email



If it's possible for tits to look heavy, newbie Mia Thonson's tits look heavy.

THERE'S NOTHING LIKE THE REAL THING, BABY

Dear Voluptuous,

As amazing as AI-generated huge-breasted girls have become, it's nice to enjoy real girls like Violeta (Vol. 31 No. 3) who are so favorably endowed.—Name withheld, via email

FOCUS ON THE TITS? WE CAN DEFINITELY DO THAT!

Dear Voluptuous,

I love Nathalia Correa's body (Vol. 31 No. 3). Great, big plump tits. There needs to be five minutes of titty-fucking in her videos. I think most viewers would want that since she's built for it. Keep her coming back for more. Great find.—J.F., via email

continued on page 18

WATCH THE LEGENDS BEFORE THEY WERE LEGENDS!

See more of Via Paxton at

SCORE
Classics.com

- A gold mine of content from the 1980s and '90s.
- Hundreds of never-before-seen photos and videos!
- Hear the actual interaction between the photographers and the models. Raw & uncut!
- Totally remastered! Images & videos are sharper than ever.

OVER 78 HOURS OF ALL-TIME GREAT GIRLS!

Now's the time! You will never
see a better offer than this.

Get **SCORELAND** and **XLGIRLS.COM**, the two
greatest big-tit websites ever, for only

\$9.99/month*

That's an all-
time high
83% savings
off the
regular
monthly
price

**VIP
OFFER**

Milly Marks
at XLGirls.com

Janet Jade at
Scoreland.com

Visit **scorevip.com/V0V31N4**

*Price based on a 12-month subscription

BACK ISSUES OF THE BEST MAGS AROUND



VOL. 31 NO. 3—Beautiful newbie Marina debuts, and so does slim 'n' stacked Violeta Crush. Bhiankha has super-long nips.



VOL. 31 NO. 2—Nicole Colina and Lauren Hill go tit-to-tit. 20 years of Joana Bliss special. Newcomer Nathalia & Kira Liv have giant tits.



VOL. 31 NO. 1—All-time great Holly Garner and Molly Evans go tit-to-tit. Demora gets her boobs massaged. Nicole Colina fucks.



VOL. 30 NO. 4—Holly Garner breaks her hardcore cherry. Huge-breasted Nicole Colina, curvy Lizzie Bakery & Rhea debut.



VOL. 30 NO. 3—Sofia Deluxe fucks on-camera for the first time. Beautiful Violetta takes a cock up her ass. Brand-new Alexia pics.



VOL. 30 NO. 2—Charlotte Queen, Violetta and huge-breasted Lauren debut. Katie Rose, Kira Clark and Molly Evans suck each other's tits.



VOL. 30 NO. 1—Kira Liv debuts with her huge, creamy boobs, and you have to see her. Angie Bravo breaks her hardcore cherry.



VOL. 29 NO. 5—Rachael C's tits are three times bigger than they were before. Three big debuts, including a super-busty MILF.



VOL. 29 NO. 4—Kira Clark debuts with her incredible hangers. Katie Rose returns. She has great hangers, too! Joana Bliss fucks again.



VOL. 29 NO. 3—Latinas Isa Gomez and Angie Bravo tit-to-tit. Crystal Chase & Kim Beltran debut. Ashley Sage Ellison special.



VOL. 29 NO. 2—13 girls get their racks fucked and glazed. Holly Garner and Demmy Blaze get their first tit massages. Three debuts.



VOL. 29 NO. 1—Joana Bliss's first hardcore. Oksana and Natasha Nice debut. New Cheryl Blossom and Molly Evans pictorials.



VOL. 28 NO. 5—Kitty Cute's first hardcore. New Stacy Vandenberg pictorial. Pages and pages of photos of our best girls of 2021.



VOL. 28 NO. 4—18-year-old Molly Evans debuts. The greatest nipple self-suckers ever. Jenni Noble and Codi Vore in hardcore action.



VOL. 28 NO. 3—Four big debuts, including spectacular newcomer Holly Garner. Plus, Helen Star, Amaya Gay & Natasha Sweet XXX.



VOL. 28 NO. 2—First-ever double-sided centerfold features Dina Sahari & Lissa Hope. Daria's first tit-fuck. Alexya, Codi & Sha.



VOL. 28 NO. 1—The 2020 awards winners and runners-up. Laila Lust does anal in her first XXX. Suki Ski debuts. Vanessa Y.



VOL. 27 NO. 5—HUGE! Biggest tits ever special with our bustiest girls. Lissa Hope and Christy Sparks XXX. Kim Velez is bustier.



VOL. 26 NO. 5—Loaded with debuts, including huge-titted teen Lissa Hope and covergirl Sigal Acon. Plus, Codi & Luna 3-way.



THICK 'N' CURVY SP370—Super-stacked Angie Bravo XXX; Kim Velez sucks her hips and gets off. Amber Stevens big-ass hardcore.



LEXA RAIDER DEBUT PICS

SCORE VOL. 33 NO. 4—Natural newcomers Lexa Raider and Marina debut. Crystal Chase fucks. Holly Garner got even bustier.



TWO GIRLS WITH ONE GUY

SCORE VOL. 33 NO. 2—A lucky guy gets to fuck two mega-titted babes. New Charlotte Queen photos. Blonde wife does anal.



NEW ALEXYA PHOTOS

SCORE VOL. 33 NO. 1—Nine pages of new Hall of Famers Kerry Marie, Terry Nova and Minka and brand-new photos of Alexya.



HOLLY DOES HARDCORE

SCORE VOL. 32 NO. 4—Holly Garner makes her **SCORE XXX** debut. Korina Kova and her hourglass body, Hall of Fame finalists.



NEW STACY VANDENBERG

SCORE VOL. 32 NO. 3—Naturally stacked Charlotte Queen and Ashlyn Peaks debut. New Alexis Faye and Stacy Vandenberg.



8 PAGES OF HITOMI PICS

SCORE VOL. 32 NO. 2—Hitomi is the newest Hall of Famer, and we celebrate with an eight-page special. Plus, new Katie Rose pics.



CRYSTAL CHASE FUCKS

SCORE VOL. 32 NO. 1—Young bikini babe Crystal Chase fucks. Kira Clark debut. Previously unpublished Sha Razel pics.



HOLLY IN THE KITCHEN

SCORE VOL. 31 NO. 5—Holly Garner gets her tits out in a kitchen. Sigal goes sailing. Oksana and her beautiful tits.



VIOLETTA'S FIRST XXX

SCORE VOL. 31 NO. 4—Slim 'n' naturally stacked Violetta's first XXX. Nyx Monroe has sex with a peeper. Casey Deluxe is bustier.



BOOB CRUISE SPECIAL

SCORE VOL. 31 NO. 3—10 pages of the greatest Boob Cruise pics. Crystal Chase's worldwide debut. Stacy Vandenberg returns.



STACKED SCHOOLGIRLS

SCORE VOL. 31 NO. 2—New pix of Holly Garner. Schoolgirl special. Natasha Nice hardcore. Katie Rose shows off her naturals.



GREAT GROWTH SPURTS

SCORE VOL. 31 NO. 1—What could be Vol. 31's final mag pictorial, first fucks, oiling and creaming and greatest growth spurts.



WORLD'S BUSTIEST TEENS

SCORE VOL. 30 NO. 5—Holly Garner and Nyx Monroe make their **SCORE** debuts. Special pictorial featuring greatest teens.



BIKINIS & READERS' WIVES

SCORE VOL. 30 NO. 4—Gala anniversary celebration featuring 30 greatest naturals, bikini babes, readers' wives & cosplay specials.



LORNA MORGAN SPECIAL

SCORE VOL. 30 NO. 3—Lorna Morgan's greatest photos. New Stacy Vandenberg. Latina Lucy Rodriguez debuts.

All issues available in digital format at eBoobStore.com

MAIL TO: The SCORE Group (Dept. V03104), P.O. Box 558150, Miami, FL 33255-8150 USA

U.S.: \$21 each, shipping included. All other countries: C\$15/£9/€11 PLUS POSTAGE & PACKING: C\$39/£21/€24 for one magazine; C\$9/£7/€9 for each additional. International orders arrive in 10-14 days. 15% discount is applied to any CURRENT subscriber. Make check or money order payable to: The SCORE Group. We accept payment in cash (£, €, C\$ Bank Notes or US \$ Bank Notes). American Express travelers checks denominated in US funds or checks from a Canadian bank denominated in US \$ (Canada Only). No coins. Sorry, no International personal cheques. FL residents add 7% sales tax. Credit card orders will be billed in \$ at current exchange rate. We need credit card and mailing address if the two are different. International orders arrive by Priority Mail. Call for info on rush delivery. All sales are final. A damaged mag will only be exchanged for another of the same issue if reported within 30 days of receipt. The SCORE Group cannot be held responsible for Customs seizures. By ordering, you certify that you are at least 18 years old.

☐ **I AM A V-MAG SUBSCRIBER & SAVE 15% ON ALL ISSUES ORDERED.**

VOLUTUOUS: ☐ VO31-03 ☐ VO31-02 ☐ VO31-01 ☐ VO30-04 ☐ VO30-03 ☐ VO30-02 ☐ VO30-01 ☐ VO29-05 ☐ VO29-04
☐ VO29-03 ☐ VO29-02 ☐ VO29-01 ☐ VO28-05 ☐ VO28-04 ☐ VO28-03 ☐ VO28-02 ☐ VO28-01 ☐ VO27-05 ☐ VO26-05
SCORE: ☐ SC33-03 ☐ SC33-02 ☐ SC33-01 ☐ SC32-04 ☐ SC32-03 ☐ SC32-02 ☐ SC32-01 ☐ SC31-05 ☐ SC31-04
☐ SC31-03 ☐ SC31-02 ☐ SC31-01 ☐ SC30-05 ☐ SC30-04 ☐ SC30-03 **THICK 'N' CURVY:** ☐ SP370

PAYMENT METHOD: ☐ Check ☐ Money Order ☐ MasterCard/Access/Eurocard ☐ VISA ☐ American Express ☐ Discover/Novus
☐ Maestro ☐ JCB ☐ Diner's Club ☐ Union Pay ☐ Cash

Name _____ Age _____ Credit Card # _____ Expires _____

Please Provide Security Code (Last 3 Digits Above Signature) _____ AMEX Cardholders Enter The 4 Digits Above Card No. Here _____

Signature _____ Address _____ City _____

State/Country _____ Zip/Postal Code _____ Telephone/Email _____

CREDIT CARD ORDERS CANNOT BE PROCESSED WITHOUT SIGNATURE AND SECURITY CODE

V03104

TOLL-FREE U.S. & CAN.
1-800-421-0760

WORLDWIDE
+01-305-662-5959

INTERNET
www.eBoobStore.com

WE ACCEPT PAYMENTS
IN U.S.\$, C\$, £ AND €

DIGITAL EDITIONS HAVE
NO SHIPPING FEES

Joana Bliss

THIS ALL-TIME GREAT FEELS
THE LOVE. THE HARD LOVE.

"I can't just have sex right away. It can't be just sex," Joana said. "There has to be more of a connection." Here, the connection is between her mouth, tits and pussy and the cock. Works for us.







BARE FACTS

Joana Bliss

Birthday: October 22

Height: 5'8" **Weight:** 138 lbs.

Bra size: 34FF

Measurements: 42-28-38

Previous appearances: Vol. 31 No. 2, Vol. 30 No. 2, Vol. 29 Nos. 4 & 1 (XXX), Holiday '18 and many more.

Website: JoanaBliss.com.

Movies: *Voluptuous XXX* *Naturals 3 & 2* (XXX-Rated); *No Bra Can Hold 'Em*, *Tits for the Taking 2* and *All Stacked*, *All Natural 13* (X-Rated). All available on page 99. More movies are at eBoobStore.com. A video of this pictorial is included with this issue. See page three for your exclusive code.







Later in this issue, we celebrate the greatest V-Girls ever, and it should come as no surprise that this Romanian beauty—who we’ve been enjoying for over 20 years—is one of them. “It makes me feel good that guys look at all of me, and I don’t mind that they

look at my breasts too,” Joana said, “I can feel the love. The bigger the breasts, the more love you have to give.” This lucky guy wanted to cum on her tits, but he couldn’t hold back long enough to make the transition from pussy to rack. Can’t blame him.



DIGITAL MAGS

READ THEM HERE FIRST!



Voluptuous, SCORE, Thick 'n' Curvy and other great **SCORE Group mags** are available in feature rich digital versions before the print version goes on sale. View them online or download them as PDFs.

Crystal-clear images. Zoom in for unbelievable closeups then zoom back out. Take your favorite mags anywhere with complete privacy!

Only \$9.99 each at eBoobStore.com

ANYWHERE, ANY TIME, ANY DEVICE

SCOREtv
THE EASIEST WAY TO ENJOY PORN

ACCESS THE COMPLETE SCORE GROUP CATALOG, INCLUDING Codi Vore in the movie **CODI VORE XXX**



Cast all of the movies on **SCOREtv.tv** to your big screen using...



500+ MOVIES, ALL INCLUDED

JOIN AT SCOREtv.tv FOR AS LITTLE AS \$7.49 A MONTH

V-MAIL

Continued from page 8

IF SHE CAN SUCK HER NIPPLES LIKE THAT...

Dear Voluptuous,

It was very appropriate that Bhiankha (Vol. 31 No. 3) made her big return in the issue with the self-sucking special because she might be the best self-sucker ever. I think she is the only girl I've seen who can lift the entire weight of her big boobs by pulling on her big nipples. It's so sexy how she can stretch her tits that way. I can't imagine how great she is at sucking cock if she's so great at sucking her nipples. You guys



If you're wondering how Bhiankha's nipples got to be so long...

at least have to get her to do a blow job scene. That would be worth its weight in gold.—T.B., via email

SHE'S A SLUT. HE MEANS THAT IN THE BEST WAY

Dear Voluptuous,

There are no words to describe how hot and slutty Mya Blair (Vol. 31 No. 3) is. The way she opens her mouth for JMac's big cock like the busty porn-star-wannabe slut she is and how she tries to swallow every inch gets an A-plus for effort and a big cum load from me. I recovered about an hour later to see her bending over and taking that cock in her hairy cunt, slut tits hanging down, while looking back at the camera as if to

continued on page 64

TREAT YOURSELF TO EROTIC LUXURY

Order from home and get these jack toys quickly & discreetly.

**ENHANCE YOUR EXPERIENCE.
PLEASURE YOURSELF WHILE
ENJOYING OUR MOVIES.**



PRITI PENIS STIMULATOR

A handheld, rotating cock stimulator with raised bumps and a textured interior sleeve rubs against your cock for more-intense sensations. Seven rotating patterns. Extra soft and durable. You might find it's even better than a real hand job or

BJ! ITEM B87740 • \$59.95 + \$11.95 S&H / £47.95 + £35.95 P&P



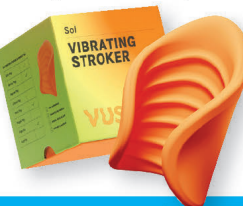
WARRIOR AUTO THRUSTING STROKER

The most-realistic male masturbator ever. One of our studs said, "This is as good as pussy. Maybe better." Hands-free stroking with gripping beads to rub and pleasure your shaft. Easy to clean. **ITEM 87743 \$133.95 + \$11.95 S&H / £106.95 + £35.95 P&P**



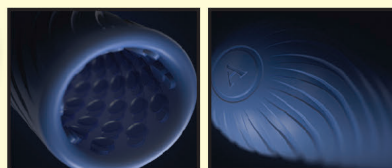
VUSH SOL VIBRATING STROKER

Ribbed in all the right places, Provides pleasure in the palm of your hand. Designed to provide a beginner-friendly sex toy option for men. Perfect for couples play, too. Its flexible wings allow the grip strength to be easily adjusted for different sizes and sensations. **ITEM A03070 \$55.95 + \$11.95 S&H / £44.95 + £35.95 P&P**



ARCWAVE GHOST POCKET STROKER

A high quality, innovative toy with a trick up its sleeve: It flips inside-out to reveal a second pleasure surface that's perfect for varying and heightening the masturbation experience. Designed for bold users searching for a new experience. Practical, portable and innovatively simple. **ITEM A04673 \$19.95 + \$11.95 S&H / £15.95 + £35.95 P&P**



MYSTIM OPUS E-STIM MASTURBATOR ATTACHMENT DONUT

Combines e-stim & male masturbation with a soft interior. Transmits electrical currents through your cock. **ITEM A02923 \$98.95 + \$11.95 S&H / £78.95 + £35.95 P&P**



MYSTIM CLUSTER BUSTER STARTER KIT

Control your electrosex toys at the push of a button. One of the first rechargeable, remote-controlled electrosex powerboxes, it allows you to forget about the hassles of wires and enjoy your e-stim pleasure. **ITEM A00438 \$170.95 + \$11.95 S&H / £136.95 + £35.95 P&P**



MAIL TO: The SCORE Group (Dept. VO3104), P.O. Box 558150, Miami, FL 33255-8150 USA

Send me: ☐B87740 ☐87743 ☐A03070 ☐A04673 ☐A02923 ☐A00438

Make check or money order payable to: The SCORE Group. We accept payment in US \$ Bank Notes, American Express travelers checks denominated in US funds, checks from a Canadian bank denominated in US \$ (Canada Only), UK£ and A\$ banknotes. No coins. Sorry, no International personal cheques. Credit card transactions are billed in USD at current exchange rate. FL residents add 7% sales tax. We need credit card and mailing address if the two are different. Call for info on rush delivery. All sales are final. The SCORE Group cannot be held responsible for Customs seizures. By ordering, you certify that you are at least 18 years old.

Method of payment: ☐Check ☐Money/Postal Order ☐MasterCard/Access/Eurocard/Cirrus ☐Visa/Plus ☐AMEX ☐Discover/Novus ☐JCB ☐Diners Club ☐Maestro ☐Union Pay ☐Cash

Name: _____ Age: _____ Card#: _____ Exp.: _____

Security code (last 3 digits above signature): _____ AMEX (4 digits above card#): _____

Address: _____ City: _____ State/Country: _____ Zip/Post Code: _____

Signature Required: _____ Tel/Email: _____

**PLEASE REMEMBER TO INCLUDE SHIPPING & HANDLING/POSTAGE & PACKING.
Credit Card Orders Will Not Be Processed Without A Signature AND SECURITY CODE**

VO3104

Call toll-free in the US & Canada: 1-800-421-0760. Elsewhere, call +1-305-662-5959



Lexa Raider

ANOTHER GREAT NEW FIND
FROM SOUTH AMERICA.



"I love my large breasts, and I like seeing people's reactions to me," said tall, beautiful Lexa, who's making a rare double debut in concurrent issues of *Vmag* and *SCORE* (Vol. 33 No. 4), and for good reason: She's a spectacular natural with a rack that's usually seen on girls with much plumper bodies. "It's funny to see the way people react to me most of the time. Girls and boys have very different reactions." We're going to guess that girls get jealous and guys go out of their minds, staring at and wanting to grab her tits, popping immediate hard-ons. "I am curious about how people will react to my videos and photos." Uh, with hard-ons and cum?





"Sometimes a guy may get a little carried away and not think before he speaks to me," Lexa said. "Most guys are respectful of me. I like it better when a man looks into my eyes when he is speaking to me, not speaking to my breasts, but I understand why they do it. I've always liked to show cleavage." Which explains where guys' eyes go.





BARE FACTS

Lexa Raider

Birthday: February 10
Height: 5'8" **Weight:** 162 lbs.
Bra size: 34G
Measurements: 42-28-36
Born & Lives: Colombia
Movies: *The New Naturals*
4 (X-Rated and available on
page 99).





A woman with large, light-skinned breasts and a pearl necklace is sitting on a maroon lounge chair. She is looking directly at the camera with a slight smile. She has long, wavy brown hair and is wearing large gold hoop earrings. Her hands are resting on her thighs, and she is wearing a pearl bracelet on her right wrist and a gold beaded bracelet on her left wrist. The background shows a swimming pool and a building with a blue roof.

If it seems like South American girls are taking over the big-boob world, they are. The late 1990s and early 2000s saw the British Big-Tit Invasion. In the mid-2000s and on, Romanian and Czech girls took over. And now, somewhat surprisingly (because Latinas are known worldwide for their booties), girls like Lexa have taken centerstage. And the great big-boob world spins.

VSPOT

FRESH OFF THE RACKS!

BY DAVE ROSENBAUM

KARINA HART: THE GREAT ONE

A flashback interview with the girl who made magic.

We're not going to say Karina Hart is the greatest V-Girl ever. But Karina, who won 2008 Newcomer of the Year and 2009 Model of the Year, is certainly in the conversaton. She's the total package, so great that we used to have an award called "Ass of the Year" but we retired it because Karina was so dominant.

As part of our 30th anniversary celebration, the following are excerpts from Karina's official interview with us that originally appeared in SCORE.

VMAG: Was modeling something you had thought about doing?

Karina: No. I always wanted to be an actress in movies and plays. When I was a small child, I wanted to be a fashion model, but as you can see, my body is not built for that. Once my breasts started to develop, I knew

that I wouldn't be able to be a fashion model. But I am very happy because whether you are a fashion model or a nude model, you are still a model and having fun in front of the camera and showing off, and I like that.

VMAG: How does the reality of modeling compare to your expectations?

Karina: I never dreamed it would be like this. I thought I would model once or twice and that would be it. I didn't plan on becoming a star.

VMAG: Are you a wild girl?

Karina: I guess some people might say I am, but I don't think so. I have always enjoyed sex and think about it a lot, but I do not jump into bed with every man I see. I guess I am wild compared to other girls because how many girls take off their clothes and

continued on page 87

FROM OUT OF THE BLUE, AGNES POULIN RETURNS

"My talent is annoying everyone," Agnes Poulin told us, but she's never annoyed us. Agnes, who reminds us of Lorna Morgan, appeared in the July 2018 and January 2019 issues, but we kinda thought we'd never see her again. Well, this past winter, Agnes contacted us and told us she



AGNES POULIN MISSED SHOWING HER TITS TO YOU GUYS.

wanted to model again. Just to be sure, we asked her to send us some new test shots.

As you can see, Agnes still measures up. Actually, we think she's even bustier than before. She'll make her grand return to *Vmag* in an upcoming issue, but if you can't wait, check out her new photos and videos in the members area of XLGirls.com.



TWO GREAT NATURALS: KARINA (LEFT) AND CHRISTY MARKS IN HUNGARY.

Codi Vore

WE HAVE A VORACIOUS
APPETITE FOR THIS BEAUTY.



Girl-next-door Codi became a nude model because her roommate was doing it. "I wasn't sure what I wanted to do, and it was a lot of fun," Codi said. "I'm very sexual. I enjoy performing. I enjoy theater, and I just wanted to do something I could have a lot of fun with. This turned out to be a really good route to go."



BARE FACTS

Codi Vore

Birthday: February 18

Height: 5'2" **Weight:** 138 lbs.

Measurements: 44-32-38

Previous appearances: Vol. 29 No. 3 (XXX), Vol. 28 No. 4 (XXX), Vol. 27 No. 6 (XXX) and many more.

Website: CodiVoreXXX.com is part of the Big Boob Bundle.

Movies: *No Bra Can Hold 'Em* and *Tits for the Taking 2* (X-Rated); *Codi Vore XXX* and *Fuckin' Naturals 3* (XXX-Rated). All available on page 99. More at eBoobStore.com. A video of this pictorial is included with this issue. See page three for your code.





Codi's decision to become a model was life-changing for her and historic for us: She's one of the greatest V-Girls ever, as her inclusion in the pictorial later in this issue declares. Codi debuted, graduated to doing hardcore and was voted 2018 *Voluptuous* Model of the Year. Now she even has her own website, which is part of the Big Boob Bundle. "I think my boobs are great," Codi said. "In middle school, that was what people knew me as, the big-boobed girl. I'm a lot more than my boobs, but some people have a hard time looking past them." Well, we also see a beautiful face, a nice ass and a hairy pussy.







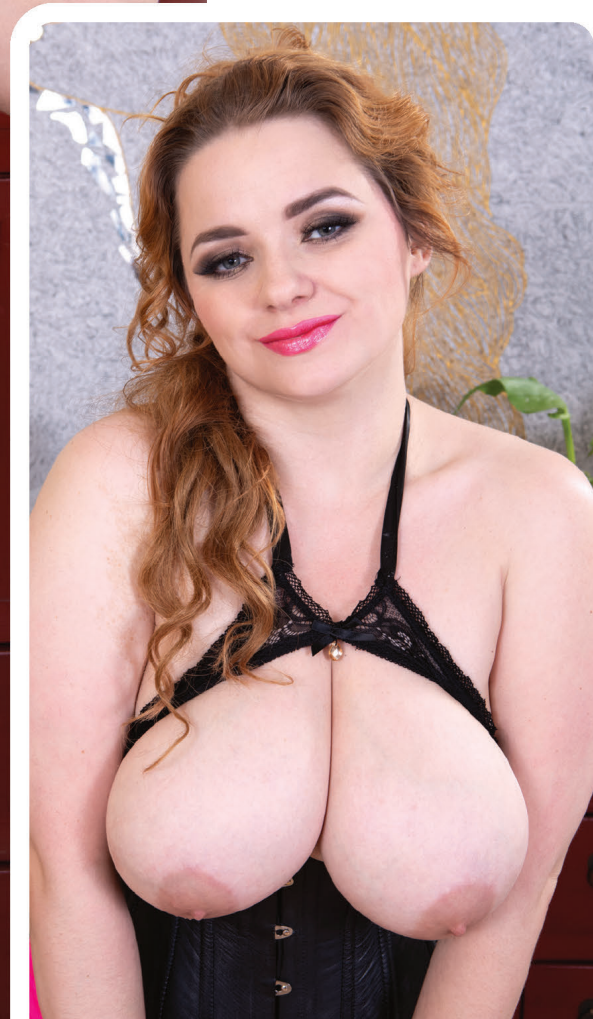
Codi is also smart. "I'm a problem solver," she said. "I have a love of mathematics and puzzles, and I really enjoy analyzing things and looking at things from new angles." We love looking at Codi from every angle, and we have a problem we think she can solve: a raging hard-on. "I feel sexiest when I can see and hear how badly a man who I desire wants me, how much I drive him crazy with lust." She's got that right. "A lot of people think I'm very innocent, but I'm not. I love to lose myself in the moment." Lose yourself in Codi.



Lilli Lou

**THIS NEWCOMER WANTS TO
STROKE YOUR POLE.**

"I get a lot of attention and I think it's great," Lilli Lou said. One of the ways she gets a lot of attention is by wearing low-cut tops, although her beautiful face is an attention-getter too. Elliot James wrote, "Lilli Lou looks like she could have stepped out of a Renaissance era painting displayed in a museum, except no Renaissance artist ever painted a model with as beautiful a face as hers." Of course, Renaissance painters didn't depict pussy and ass, and they certainly didn't depict hardcore sex, which Lilli also does very well.





Lilli likes horseback riding and driving. We'd love to see her with a shoulder belt between her tits. "I like to play with toys and watch porn," she said. "I like BDSM, and sometimes fantasize about it. I'm passive, so I like a strong, dominant guy. I like experimenting with different sex positions. I'm bisexual and have been with girls." She has partied at a swingers club and had threesomes. She's turned on by kinky parties, watching fetish videos and fetish clothing." I like to have sex as much as possible," she said. She can have it anytime she wants.







BARE FACTS

Lilli Lou

Birthday: November 7

Height: 5'3" **Weight:** 154 lbs.

Bra: 34FF **Measures:** 40-30-38

Born & Lives: Poland

Movies: *Full-Figured Foxes 5* (X-Rated); *Big Girls Want Big Cocks* (XXX-Rated). Both are available on page 99.



The Greatest V-Girls Ever

The very best from over 30 years of All Stacked, All Natural



Over 30 years. When you're talking about world history or the universe, that's not much time. It's the blink of an eye. But when you're talking about adult magazines, you're talking about an eternity. Do you know how many big-boob magazines that were around in 1994, when *Voluptuous* was born, are still publishing? Just one, and it happens to be *Vmag's* sister mag, *SCORE*.

That says something about The *SCORE* Group's dedication to producing an exceptional product. It says something about the loyalty we've generated among our readers. But more than anything else, it says something about the quality of the girls we've presented. Because without them, *Vmag* would've gone the way of all of those now-defunct mags long ago. It wouldn't have mattered how good our photography was, how

good our printing was or how well our editors and designers made the magazine. Without the girls, *Vmag* would have died a quick death.

But from the very beginning, the girls have been spectacular, so spectacular that a pictorial featuring every one of greatest girls easily could have filled over a hundred pages. Getting them

**From the start,
Vmag has been all
about the girls.**

down to the 25-plus in this special pictorial wasn't exactly a labor of love. It was a labor of pain. How could we leave out Hitomi, Stacy Vandenberg, Christy Marks, Sharday, Valory Irene, Ines Cudna and Lorna Morgan, etc.... all great naturals, but perhaps more fitting of being included in our slim

'n' stacked partner's list of its greatest girls ever. And how could we leave out Renee Ross, Sarah Mercury and Molly Evans? Also great girls, but perhaps a little too plump to be considered classic V-Girls. And yet, you could easily argue that every one of those girls absolutely belonged.

We can say without any hesitation that the girls on these 16 pages are what all stacked, all natural, all voluptuous is all about. If *Voluptuous* had a Hall of Fame, they'd be in it.

Every time we celebrate an anniversary, we wonder, "Will we be around in five years?" Much of the magazine industry has fallen prey to the internet. But these girls will forever be stamped in our collective memories. They—and you, our readers—are the reason *Vmag* keeps going and going after more than 30 wonderful years.—

Dave Rosenbaum, Editor

**Linsey
Dawn
McKenzie**

**Chloe
Vevrier**





**Kira
Liv**



Milly Marks



Micky Bells



**Leanne
Crow**

Regarding the girls on the previous spread: Autumn-Jade was a slim 'n' stacked *SCORE* Girl before she resurfaced in late-2001 with tits that had doubled in size. Karla James is a British babe who modeled only for us. Codi Vore's girl-next-door looks are, to many people, what *Vmag* is all about.

Chloe Vevrier and Linsey Dawn McKenzie are outstanding representatives of *Vmag*'s early years. And on this spread, we have five girls who truly represent what the magazine has always been about: naturally stacked girls with curvy, feminine bodies and boobs that are big are beyond belief.



Ashley Sage Ellison



**Joana
Bliss**

If 30 years is a long time for a magazine, it's virtually uncharted territory for a big-boob model. We guys... we're always looking for the next great girl. But Joana Bliss has kept us jacking for over 20 years. Nadine

Jansen, our 2002 Newcomer of the Year, brought her brickhouse body all the way from Germany. Eighteen-year-old Kelly Kay from the UK was 2004's Newcomer of the Year. Lara Jones is simply spectacularly stacked.



**Nadine
Jansen**



**Kelly
Kay**



Lara
Jones





**Demmy
Blaze**





**Via
Paxton**



**Nicole
Peters**

Can a girl's boobs look heavy? Demmy Blaze, who has a full pictorial in this issue, proves that they can. Never has a girl's rack so dominated her chest. Also amazing is that her boobs keep on growing. A *Voluptuous* reader spotted Via Paxton in a Chicago bookstore and told her she should become a model. She listened to him, and the next thing this boobalicious, bootylicious babe knew, she was 2000's Model of the Year. Nicole Peters was 19 when she was discovered by a photographer in the United Kingdom who specialized in Goth and fetish models, not big-boobed girls. So he sent us Nicole's test shots, and we wasted no time getting her into our studio. Girl-next-door Kerry Marie was a major part of 1999's British big-tit invasion.



**Kerry
Marie**



VmagTM
Karina Hart
VOLUME 31 NUMBER 4

**Janet
Jade**



**Diane
Poppo**



**Helen
& Erin
Star**



If ever a girl was the picture of *Voluptuous*—curvy, busty and with a fine ass—it's our centerfold girl, Karina Hart. Janet Jade and Holly Garner can also make that claim. Helen and Erin Star are our only sister combo ever. Diane Poppo has the body of a *SCORE* Girl, but there's something about her that says *Vmag*.

**Holly
Garner**





Vanessa Y.



When we say that a girl's looks are those of a V-Girl, we mean that she has that girl-next-door charm. She isn't all about glitz and glamour. She's the kind of girl you could imagine meeting in a restaurant or library and striking up a conversation. Vanessa Y., a V-Girl since 2012, is more slim 'n' stacked than voluptuous, but with her big, natural boobs and hairy pussy, she's a V-Man's dream. As for Cherry Brady, here's another girl who was built for *Vmag*, a girl who loved showing off her body even before she stepped into our studio and enjoyed every minute of her time here. We used to say that she has the body of a V-Girl and the mind of a dirty old V-Man. Cheryl Blossom is cute, sexy and approachable, and she also has one of the finest pairs of tits we've ever seen. She's what *Vmag* is all about, but then again, as different as these girls are, they're all what *Vmag* is all about. You can feel it.



Mia Thonson

IN THIS HOTEL, THE BUSTY GUESTS SERVICE THE STAFF.

When Mia, who debuted last issue, calls for room service, the waiter is overjoyed when he gets to her room and sees this super-busty guest wearing a dress that displays a ton of cleavage. "I am very hot," she says. She doesn't want him to fix the A/C.





BARE FACTS

Mia Thonson

Birthday: August 28

Height: 5'1" **Weight:** 148 lbs.

Bra size: 30J

Measurements: 40-30-36

Born & Lives: Colombia

Previous appearance: Vol. 31

No. 3 **Movies:** *Big Girls Want*

Big Cocks (XXX-Rated); *No*

Bra Can Hold 'Em and *The*

New Naturals 4 (X-Rated). All

available on page 99.







It's doubtful that this waiter has ever received a tip as generous as this one. Girls with breasts as full and heavy as Mia's are one-in-a-million, and here she's giving

this complete stranger not only her treasure chest but her mouth and pussy too. The life of a room service waiter has its benefits when the guest has giant tits.





"I like to make a big impression, especially on men," Mia said. We're guessing this waiter will never forget the guest in Room 30J (in this hotel, the rooms are numbered by the female guests' bra sizes). Mia told us she has sex every day. On this day, a lucky hotel employee caught her eye. Tomorrow? Who knows? Maybe the plumber. Maybe you.



Her husband's away and she wants to play



Live phone sex with hot & Horny MILFS

CALL NOW
833-820-7280

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.

"YOU'RE GETTING ME SOOO WET!"



833 HORNY NYMPHS
878-7090

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.

855-909-9477

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.



"CUM ALL OVER MY BIG TITS!"

HORNY MILFS

ARE WAITING TO TALK TO YOU



833-820-7280

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.

V-MAIL

Continued from page 18

say, "I'm a whore and I'm proud of it." Then she took it up her dirty ass to erase any doubt that she's a complete slut. I've seen enough of this girl's scenes to know that her mind is in the gutter, and that's the highest compliment from me. I jerk off to at least one scene every morning when I wake up, and Mya's anal fuck is at the top of my play list.—R.S., via email



Mya Blair will do just about anything to get a cock all the way down her throat.

ARE BIG NIPPLES AS HOT AS BIG BREASTS?

Dear Voluptuous,

Bhiankha (Vol. 31 No. 3) may have the best nipples I have ever seen on a woman. Giant nipples can be just as much a turn on as giant breasts. Maybe more because they are even more rare.—G.K., via email

LACTATION, AND FULL SUPPORT FOR DEMMY

Dear Voluptuous,

Lactating is a step up from just tit-slapping, tit-sucking and loads of tit-play, even though there's nothing at all wrong with any of that, but it would be just a little more interesting. I just love to see the Latina hotties do it, so Bhiankha, Lucy Rodriguez and Shara Lopez are my top three and my favorites in the

BARGAIN BASEMENT DVD SALE!

ONLY \$8.95 EACH!

DON'T MISS THIS SALE!



PIX1324D



NN2701X



PIX407D



PIX752D



PIX1089D



PIX1114D



VD406D



PIX1151D



PIX1235D



PIX1323D



NN2503X



SC3003X



VD94D



VD221D



PIX1166D



VD433D



VD478D

**Don't delay!
Inventory is
extremely
limited!**

Prices as low as 73% OFF!



VD556D



VD560D



VO2801X

Mail to: The SCORE Group, Dept. VO3104,
P.O. Box 558150, Miami, FL 33255-8150 USA

- | | | |
|-----------------------------------|-----------------------------------|-----------------------------------|
| ☐ PIX1324D | ☐ PIX1151D | ☐ PIX1166D |
| ☐ NN2701X | ☐ PIX1235D | ☐ VD433D |
| ☐ PIX407D | ☐ PIX1323D | ☐ VD478D |
| ☐ PIX752D | ☐ NN2503X | ☐ VD556D |
| ☐ PIX1089D | ☐ SC3003X | ☐ VD560D |
| ☐ PIX1114D | ☐ VD94D | ☐ VO2801X |
| ☐ VD406D | ☐ VD221D | |

S&H: Priority: \$14 for 1-2 DVDs; \$20 for 3 to 12 DVDs; \$26 for 13 to 36 DVDs. Delivery within 2-3 days. We accept payment in cash, credit cards, checks, and money orders payable to The SCORE Group. Florida residents add 7% sales tax. Video sales are final. By ordering, you certify you are at least 18 years old.

Payment: ☐ Cash ☐ Check ☐ Money/Postal Order ☐ MasterCard/Access/Eurocard/Cirrus ☐ VISA/Plus ☐ AmEx ☐ Discover/Novus ☐ Maestro ☐ JCB ☐ Diners Club ☐ Union Pay

Name _____ Age _____

Card # _____ Exp. _____ Security code _____

American Express (4 digits above card #) _____

Address _____ City _____

Country _____ Zip/Postal Code _____

Phone/Email Required _____

Signature Required _____ VO3104

**Call now! 1-800-421-0760 in the
U.S. & Canada, +1-305-662-5959
everywhere else**



Maserati doesn't need any direction when she models. She's naturally sexy.

genre. *Voluptuous* is the best in lactation, and I have a fetish for the Latin heat.

All the anticipation in the *SCORE-LAND* Blog for Demmy Blaze to do boy-girl scenes is just ridiculous. I would love to just see the 2017 Newcomer Of The Year put her gorgeous hair in two ponytails, play with and self-suckle her areolae, then do just a little bit of

fingering of her pretty little candy jar. Demmy is special and doesn't have to do anything she doesn't want to do. Keep being you, sweetheart, because it don't matter what any blogger tries to get you to do.—M.G., Chicago, Illinois

YEP, IT'S MASERATI AND NOTHING BUT MASERATI

Dear *Voluptuous*,

Maserati (Vol. 31 No. 3) is absolute perfection of face and body, and her sweet chocolate color is breathtaking with perfect skin. What a perfect way that was to end an issue. I can't praise her enough, but here's another try: Her sex poses are immaculate. She can't take a bad photo, or is that your editors' work? She is, indeed, a goddess.—Name withheld, via email

A KNOWING TAKE ON LATIN MEN & BIG TITS

Dear *Voluptuous*,

Most men from Brazil are into girls with huge booties and athletic bodies (Rio Carnival maybe is the image from South America to the world, so that explains the archetype that all South American men are into booties).

Argentina has a long burlesque tradition in theaters, and men in Argentina tend to lust for blondes (natural or bleached), long-legs, round booties and flashy busts. Men from Venezuela and Colombia are more into girls with curvy, hourglass figures and huge boobs. And the fact that these girls like to self-suck their tits, well...I think that's just horniness.—C.G., via email

THE MESSAGE IS, "YOU'D BETTER SUCK MY NIPS!"

My feeling about girls who suck their own nipples (Vol. 31 No. 3) is that those who do it are sending a message to the world that they love their tits as much as we do. When a girl does it as voraciously and hungrily as Gya Roberts and Sarah Rae do, you know for a 100% fact that if you're with them and don't give their nipples constant attention, you're not going to get a second chance.

I once dated a girl who could suck her own nipples, and her cock-sucking skills were just as impressive. And then I married her, so that's how I feel about girls who can suck their own nipples.—J.S., Troy, New York



**"WHAT ARE YOU WAITING FOR?
CUM OVER AND FUCK ME!"**

CALL NOW

**833
878
7090**

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.

SHE NEEDS YOUR COCK IN HER TIGHT HOLE

Demmy Blaze

ONE OF OUR BUSTIEST GIRLS
EVER GETS NICE AND WET.



"I love my body and I think I am lucky to be so naturally big-breasted. Money cannot buy the kind of body I have," Demmy said. Truer words have never been spoken. Demmy, one of the greatest V-Girls ever, has the kind of tits that look heavy. Is that possible? Can heaviness be seen? Well, in the case of Demmy's ginormous tits, we think it can. They dominate her chest, and when they're wet, as they're going to be in this pictorial, they look even bigger and heavier. We could use them for weightlifting.





"I have found my dream occupation, my dream vocation and my dream pastime all wrapped in one," Demmy said. "I see people going to work looking unhappy because they do not enjoy what they do. I love what I do and I wake up every day eager to prepare for my shoots. I am always thinking of the future and what I can do to make everything I do better. Because of my modeling, my life has changed. In Ukraine, many women have big breasts. I have some friends with big boobs but not as big as mine." Few girls have tits that big.







BARE FACTS

Demmy Blaze

Birthday: November 7

Height: 5'6" **Weight:** 158 lbs.

Bra size: 34HH

Measurements: 44-30-38

Lives: Ukraine

Previous appearances: Vol.

29 No. 2, Vol. 28 No. 4, Vol. 27 No. 2 (with Daria), Vol. 26 No. 5 and many more

Movies: *No Bra Can Hold 'Em*, *Girls Who Suck Their Own Nipples*, *Voluptuous Naturals 2*, *All Stacked*, *All Natural 13* and *Look At My Big Tits!* (X-Rated and available on page 99). More at eBoobStore.com. A video of this pictorial is included with this issue. See page three for your exclusive code.





As copious amounts of water cascade off of Demmy's breasts, we'll tell you that she has become a photographer and a model scout (she's found some great girls for us). "My heart is bigger than my boobs," Demmy said. "I'm a very kind person. I love my big breasts and enjoy all of the attention I get."



Vmag™
DEBUT



Ashlinx

THIS PLUSH BEAUTY IS
BUSTING OUT BIG TIME!

XL
GIRL
OF THE
MONTH



"I love having my tits sucked by a guy who's really into big boobs," said Ashlinx, who'll find plenty of volunteers here. She's a webcam girl, and when a friend told her about us, she

took a look at XLGirls.com and decided, "I want to do this." We saw her test shots and wanted to do her. "Because I am on webcam, I learned to be comfortable showing my body."

BARE FACTS

Ashlinx

Birthday: July 21

Height: 5'5" **Weight:** 154 lbs.

Bra size: 38F

Measurements: 44-34-44

Born & Lives: Colombia

Movies: Hardcore and solo videos are in the members area of XLGirls.com.







Ashlinx's fantasy is having sex on a yacht. She told us, "I usually wear tight-fitting tops and bikinis with a jacket on top. It makes me feel attractive when people look at me." She wants to travel the world. She can rock ours.



Melissa Long

SHE'S SEXY, SWEET & VERY CURVY.
THAT'S A GREAT COMBINATION.



"When I was in school, my classmates thought I put socks in my bra," cute and curvy Melissa said. "I didn't, of course. These are all natural. Everything about me is natural." Melissa was a webcam girl when one of our eagle-eyed scouts discovered her.





"I love photography, cooking and sewing," Melissa said, and if she isn't the perfect wife or girlfriend, we don't know who is. "I don't like sports. I'm more interested in creativity. It's hard for me to play sports with my big breasts." We would love to see her try. "Having sex is

not something I plan. I prefer spontaneity. It depends on my mood. I like sex when it just happens. Sometimes it happens a lot, sometimes not." When Melissa goes out at night, she wears tops that show off her tits and curves. We're sure she causes a lot of spontaneous combustion.





BARE FACTS

Melissa Long

Birthday: October 10

Height: 5'2" **Weight:** 132 lbs.

Bra size: 34F

Measurements: 40-28-40

Previous magazine appearances: *Thick 'n Curvy*—SP370

and SP364; *Voluptuous*—Vol.

29 No. 5 **Movies:** *Showtime*

With The SCORE Girls and

Tits for the Taking 2 (X-Rated.

Available on page 99). A video

of this pictorial is included

with this issue.



1.888.646.7730

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.

**THESE ALL-NATURAL
BUSTY SLUTS
ARE HUNGRY
FOR COCK**



833-820-7280

**LIVE PHONE SEX
WITH HOT & HORNY
MILFS**

**HER HUSBAND'S AWAY
AND SHE WANTS TO PLAY!**

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.



V-SPOT

Continued from page 28

masturbate for the camera?

VMAG: Were you always the bustiest girl in your school?

Karina: I was the bustiest except for one girl. I never realized that I had bigger breasts than the other girls, so I was never thinking about it. I guess the boys used to pay more attention to me than the other girls, but I didn't know why.

VMAG: You seem to be very natural in front of the camera. Before you started nude modeling, had you ever done any other modeling or acting?

Karina: Yes, in school, I performed in shows for children and liked it very much. I am not afraid of the camera. I like to show off and play and be very outgoing, so when I am modeling, it is very natural. Sometimes in my private life, I can be very shy, and when the camera goes on, the real me comes out.

VMAG: What gets you off best?

Karina: Many things. Passionate kissing can never spoil anything. That always makes me excited. Being kissed all over my body, not just on my breasts. My neck, my ears, my shoulders, down my arms and my waist, my legs. A man shouldn't concentrate on just one part. He should pay attention to everything.

VMAG: Do men sometimes pay too much attention to your breasts when you're in bed with them and not enough attention to the rest of you?

Karina: No. I have never noticed anything like that, but then again, I enjoy when men pay attention to my breasts. Most men, though, want to play with my entire body. I have been with many men who love my butt.

VMAG: If we were to see you on the street or in a store during the day, what might you be wearing?

Karina: Just a simple top or a short top, usually black so as not to draw too much attention to my breasts. If I wear light colors, then it makes my breasts that much more enhanced. If I want to attract attention, I will wear a low-cut blouse or something tight, although most tops are tight on me because of my breasts. Then some jeans and sneakers. I am very casual.

VMAG: What's the best thing about having big breasts?

Karina: Men like them. I want men to enjoy looking at my pictures. I want to hear about it.



**TIGHT TEENS
HOME ALONE**

**CALL NOW
833-820-7290**

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.



**833
885
3510**

**I WANT
YOU
BALLS
DEEP
IN MY
ASS!**

*At least 18 yrs of age.
Credit Card Required.
\$1.69 per/min.



**REAL
HORNY
SLUTS**

**READY
FOR
YOUR
CUM**

*"I'm
so
wet!"*

**CALL NOW
833
878
7090**

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.



1-888-646-7730

CALL NOW

HUGE TITS

ALL NATURAL

*At least 18 yrs of age. Credit Card Required. \$1.69 per/min.

Bimbo Raya

WHO WANTS TO GO OUT
WHEN YOU CAN FUCK BIMBO?



Bimbo and her guy were planning to go out, but you know how it is with girls, taking forever to get ready. But this is different. You see, Bimbo isn't sure if her guy will like her outfit. "I think it looks pretty good," he says, "it" being her big naturals that are barely covered by that top. The thing is, though, what Bimbo is wearing isn't an outfit you go out in. It's an outfit that makes you want to stay home and fuck. Their plans have changed.







Once upon a time, a guy risked getting slapped across the face if he called a girl a bimbo. But some women have taken ownership of the word and made it part of their personalities. They're proud to be bimbos. Bimbo is one of

those girls, and she lives up to the name by being a loving cock worshiper who sucks on her nipples when she's fucking (and also when she's alone and getting off). "A guy told me he's Alice and I'm wonderland," she said.



BARE FACTS

Bimbo Kaya

Birthday: April 7

Height: 5'7" **Weight:** 148 lbs.

Bra size: 36DDD

Measurements: 42-28-38

Born: Wisconsin

Lives: Florida

Previous appearances: Vol. 29
Nos. 3 (XXX) and 2

Movies: *Voluptuous XXX*
Naturals 3 (XXX-Rated).

Order on page 99. A video of
this pictorial is included with
this issue. See page three.









In school, Bimbo says she was “known for my exotic look and more-developed body.” She means her big tits, and now she’s also known for her hairy pussy. She enjoys being active and in nature. She has too many fantasies to count on two hands. She says her boobs

“are a blessing and a curse, but I love breasts myself.” As for how she dresses when she’s going out, she said, “I say there’s a time and place for everything.” Yes, there is, and since we’ve reached the end of another issue, we say it’s time for all good V-Men to cum on Bimbo.



MOVIE CLUB

GET A FREE MOVIE WHEN YOU BUY 3

Please use code VO3104 when ordering. Offer expires 60 days from this issue's on-sale date.

NEW



NO BRA CAN HOLD 'EM

Packed with naturally stacked newbies, such as Nathalia Correa and Mia Thonson, and all-time greats, many of whom modeled only for us. BTW, this movie is all about big tits, but they love playing with their pussies too. Stars Aly Guzman, Agnes Poulin, Cheryl Blossom, Chloe Rose Codi Vore, Danny, Daria, Erin Star, Helen Star, Jenni Noble, Joana Bliss, Lila Lovely, Liza Biggs, Marina Grey, Mer, Micky Bells, Milly Marks, Molly Evans, Nancy Navarro, Sabrina-Jade and Sofia Santana.

406 Min. X-Rated (DVD only)



Mia Thonson



Erin Star



Joana Bliss



Nathalia Correa



VOLUPTUOUS XXX NATURALS 3

Holly Garner fucks on-camera for the third time in her best scene yet. Joana Bliss eats cum. Teen Crystal Chase and Bimbo Kaya get their big tits fucked and their hairy pussies boned. 12 XXX naturals.

272 Min. XXX-Rated (DVD only)



READY FOR STUFFING 5

Features Nicole Colina, whose giant rack has to be seen to be believed, along with Lauren Hill, who's also a mega-stacker, Latina bra destroyer Angie Bravo and many more. 30 girls on three discs.

410 Min. X-Rated (DVD only)

BEST SELLERS

TOP 3 MOVIES OF THE MONTH



THE NEW NATURALS 4

The stars of today in solo action. Features brand-new girls Lexa Raider, Mia Thonson, Lilli Lou and Violeta Crush, Kira Liv, Nicole Colina, Xena Zoraki, Jenn, Nathalia Correa, Lauren Hill, Nina Capel, Violetta, Charlotte Queen and Crystal Chase.

240 Min. X-Rated (DVD only)



SUPER-STACKED PLUMPERS

In addition to seeing H-cup Nathalia Correa getting her giant tits oiled and massaged, you get 23 more girls, including newcomers Lilli Lou and Ashlinx, Anna Katz, Agnes Poulin, Nicole Colina, Erin Star & Lauren Hill.

360 Min. X-Rated (DVD only)



BIG GIRLS WANT BIG COCKS

Fifteen naturally stacked plumpers suck and fuck the biggest cocks. Features newcomers Lilli Lou, Ashlinx and Mia Thonson, Nathalia Correa, Natasha Sweet, Deyan Ortiz, Milly Marks, Anna Katz and many others.

360 Min. XXX-Rated (DVD only)



SCORE ALL NATURAL

Newcomer Marina is joined by 15 other naturals, all of them A-list girls, all of them filmed with the boob angles you love. Stars Holly Garner playing with her pussy outdoors and big-boob legends Karina Hart, Arianna Sinn & Natalie Fiore.

274 Min. X-Rated (DVD only)

Call toll-free @ 1-800-421-0760



HUMPIN' PLUMPERS 3

Nicole Colina sucks and fucks and wraps her huge naturals around a big cock. Plus, horny newcomers Thayana, Bea York & Marina Morris in their first XXX movies and six more babes, including Emilia Boshe, who prove that bigger is better and show why. 251 Min. XXX-Rated (DVD only)



VOLUPTUOUS NATURALS 2

Schoolgirls, Latinas, girls-next-door, lots of J.O.I. and kinky stuff. Kira Liv gets her huge mams massaged and oiled. 29 girls, including Alexya, Katie Rose, Cheryl Blossom, Alexis Faye, Daria, Demmy Blaze, Jenni Noble, Aly Guzman and lots, lots more. 416 Min. X-Rated (DVD only)



TITS FOR THE TAKING 2

Twenty-one incredibly naturally stacked babes, many of them SCORE Group exclusives, show off their huge chest pillows, lick 'em, suck 'em and tug on 'em, bounce and jiggle 'em and do all the things you, a big-tit lover, want to see. Stars Kira Liv, Alexya and more. 351 Min. X-Rated (DVD only)



FULL-FIGURED FOXES 5

The newest edition of this best-selling series features 24 girls, including sensational newbie Nathalia Correa in her first scene. Plus, Jenn, Nina Capel, Katie Rose, Scarlet Red, Sofia Damon, Molly Evans, Allie Pearson, Xena Zoraki and Annabelle Rogers. 381 Min. X-Rated (DVD only)



CODI VORE XXX

This hardcore debut features three XXX scenes, including a girl-girl-boy with naturally stacked Luna Bunny. To get warmed up, Codi works a sex machine and gives an incredible tit-fuck. Loaded with fuck talk and jack-off encouragement, plus a pre-fuck interview. 195 Min. XXX-Rated (DVD only)



GIRLS WHO SUCK THEIR OWN NIPPLES

These 24 girls have a special talent, and they love sharing it with you. Some suck their nipples hands-free. Some can suck both nips at the same time. Features Alexya, Aly Guzman, Erin Star, Demmy Blaze, Jenny Noble, Natasha Sweet and more. 409 Min. X-Rated (DVD only)

The greatest big-tit movies in the world!



VOLUPTUOUS XXX NATURALS 2

12 girls wrap their big boobs around big cocks for spectacular tit-fucks, let them hang while giving blow jobs and put them on full display so you can see them jiggle while they're fucking. Stars Joana Bliss, Milly Marks and Natasha Sweet. 270 Min. XXX-Rated (DVD only)



VOLUPTUOUS XXX NATURALS

Features Suki Ski in her first on-camera suck and fuck (you just gotta see this babe's nipples!) and Latina hottie Sofia Santana in her first tit-fuck/blow job scene. Plus, Diana Easley, Jenni Noble, Maserati, Laila Lust and many more. 275 Min. XXX-Rated (DVD only)



MOLLY EVANS & FRIENDS

24 scenes, three featuring Molly Evans. She's joined by Demora Avarice, Kitty Cute, Kitty Amore, Roxee Robinson, Milly Marks, Smiley Emma, Anna Katz, Laura Tithapia, Roxee Robinson, Veronica Bow and more. Fun, flirty, horny solo tits and pussy play. 409 Min. X-Rated (DVD only)



TITS FOR THE TAKING

Eight naturals please themselves, and you by playing with their racks and rubbing their pussies as they build up to intense orgasms. Melissa Mandlikova, Natalie Fiore, Deborah Blue, Miss Emma, Emily Cartwright, Jane Blow, Mellie D. and Vida Sadora. 145 Min. X-Rated (DVD only)



THE GREATEST TIT-SUCKING PARTY EVER

JJ-cupper Molly Evans and G-cuppers Katie Rose and Kira Clark grab, mash and suck each other's huge tits in the wildest girl-girl and girl-girl-girl boob-worshipping scenes ever. The highlight is a wild three-way in which they're totally into each other. 133 Min. X-Rated (DVD only)



BANGIN' BIG TITTERS

Latina beauty Violetta looks too innocent to be fucking on-camera, but now she's getting fucked in her tight ass by a big cock for the first time on-camera. Jennifer Mendez also gets her ass drilled. 12 girls, including Nadia Mia and Gigi Sweets in their debut XXXs. 272 min. XXX-Rated (DVD only)

All discs are Region-Free

MOVIE CLUB

Don't wait! Call now. Our onsite operators are ready to help you. Or visit eBoobStore.com.



FUCKIN' NATURALS 4

Six super-stacked experts at tit-sex, mashing their boobs in dudes' faces, even tit-fucking and sucking cock at the same time. They have tight, wet pussies to fuck. Roxi Red, Natasha Sweet, Milly Marks, Laura Tithapia, Barbara Angel and Anabelle Evans anal. 136 Min. XXX-Rated (DVD only)



FUCKIN' NATURALS 3

Features the on-camera sucking and fucking debuts of Lissa Hope, Jenni Noble and Anna Blaze, plus Codi Vore in a scene in which she's your girlfriend, Marie Leone as a busty maid who fucks and Diana Frost in the hottest tit-fuck/BJ scene you'll ever see. 122 Min. XXX-Rated (DVD only)



FUCKIN' NATURALS 2

Tattooed-up H-cup babe Scarlet LaVey is the star of this epic fuck-fest. The cast of 10 XXX babes includes Sirale, Felicia Clover, Maggie, Elle Flynn and Janessa Loren. Jam-packed with the curvy, horny naturals a tit man demands. Shot by boob lovers like you for you. 498 Min. XXX-Rated (DVD only)



FUCKIN' NATURALS

12 stacked naturals fuck so hard that their knockers bounce all over the place when they're sucking dick or bouncing on cock. Stars Shione Cooper, Siri, Beverly Paige, Bella Blaze, Carmen Hayes, Desiree, Goldie Ray, Kitana Flores, Krystal Swift, Lana Evans & Stacy Adams. 283 Min. XXX-Rated (DVD only)



TITS ON TOP

Shot entirely from your point-of-view. You'll feel like it's your own rock-hard cock sliding into these babes' mouths and pussies and between their luscious jugs. Tera Cox, April McKenzie, Skyie Blew and Reyna Mae. 120 Min. XXX-Rated (DVD only)



TITS ON TOP 2

When 18 naturally big-busted chicks get horny, nothing can keep them away from what they crave: throbbing cock. Siri, Brandy Talore, Desiree, Destiny Rose, Felicia Clover, Lana Ivans, Maggie Green, Marisa Carlo, Rachel Love, Scarlet LaVey, Sirale, Terry Nova, Veronika & more. 402 Min. XXX-Rated (DVD only)

MAKE SURE TO GET YOUR FREE MOVIE



STACKED TO THE MAX 2

There isn't a bra that can contain them without being strained beyond maximum capacity, and when they unleash those weapons of mass distraction for your viewing pleasure, you'll scream for release. Latinas Angie Bravo and Isa Gomez go tit-to-tit. 273 Min. X-Rated (DVD only)



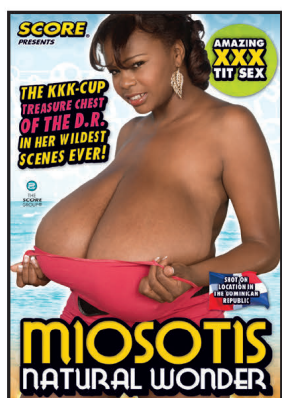
STACKED TO THE MAX 3

Calling these 17 girls stacked is the understatement of the century. Their tits are absolutely ginormous. Stars Rachael C. in her first movie since her incredible growth spurt, Newcomer of the Year Molly Evans in her first girl-girl scene, Demora Avarice and Mer. 272 Min. X-Rated (DVD only)



TITS, TITS, TITS!

Spend a day with this real-life naughty nurse as she wakes up, showers, oils up her heavy tits, goes swimming and puts on a wet t-shirt show just for you. Filmed entirely from a boob lover's point-of-view. Renee has one of the greatest pairs ever. See it in action. 93 Min. X-Rated (DVD only)



MIOSOTIS NATURAL WONDER

She has a 28-inch waist and KKK-cup naturals. She uses her huge rack to make huge cocks disappear, smothers boob-hungry studs, and lets her tits sway while she sucks and fucks. Three hardcore scenes plus behind-the-scenes footage and solo. 120 Min. XXX-Rated (DVD only)



BIG FAT TITS 4

The 16 girls in this movie have really big, fat tits and know how to use them. Stars Dina Sahari and Lissa Hope, who modeled only for us, Maria Body, Amora Lee, Cheryl Blossom, Alexis Faye, Kim Velez, Hitomi, Talia Amanda, Jenni Noble and many more. 287 Min. X-Rated (DVD only)



BIG FAT TITS 3

There's nothing you love more than a pair of big, fat tits to play with, and the 16 naturally-stacked babes in this movie have 'em. Stars all-time great Lara Jones, Codi Vore, Alexis Faye, Alana Lace, Danni Lynne, Erin Star, Helen Star, Juliana Simms, Maserati & many more. 236 Min. X-Rated (DVD only)

You could be watching these movies RIGHT NOW!

FAST & SECURE movie streaming

Cheaper No shipping costs!

Quicker Instant access!

Better Highest resolutions!



BIG GIRLS, BIGGER TITS

16 girls with huge natural they love to play with. They swing and bounce 'em. They shove 'em in your face. They fuck their pussies with fingers & toys. Features Molly Evans, Mer, Sofia Deluxe, Katrin Porto, Veronica Bow, Busty Emma and Roxee Robinson. 272 Min. X-Rated (DVD only)



FUCK MY BIG TITS!

18 girls, including newcomers and long-time favorites, in XXX in which the focus is always on the tits. Stars Aly Guzman, Barbara Angel, Emma Shay, Danni Lynne, Diana Easley, Jenn, Krystal Swift, Lizzie Bakery, Rhea, Xena Zoraki, Nina Capel & more. 406 Min. XXX-Rated (DVD only)



ALL STACKED, ALL NATURAL 13

All 17 girls in this movie have huge, natural tits, but what sets this movie apart is Molly Evans and Holly Garner playing with and sucking on each other's boobs, then Holly using a strap-on to fuck her bosom buddy's tits and pussy. It's a must-see. 272 Min. X-Rated (DVD only)

- Orders ship in discreet packaging with tracking.
- We ship to P.O. Boxes. Delivery is guaranteed.
- Our mailing list is never shared.
- Your personal information is 100% secure.

Approximate Currency Conversion Rates			
\$19.95	C\$26.95	£15.95	€18.95
\$29.95	C\$39.95	£24.95	€28.95
\$34.95	C\$46.95	£28.95	€33.95
\$39.95	C\$53.95	£32.95	€37.95
\$44.95	C\$60.95	£36.95	€42.95
\$49.95	C\$66.95	£40.95	€47.95
\$59.95	C\$80.95	£48.95	€56.95

To ensure our customers receive the fairest possible prices for their purchases, your payments made in £, € or C\$ are calculated based on exchange rates on the day of purchase.

INTERNET ORDERS eboobstore.com U.S. & CANADA 1-800-421-0760 INTERNATIONAL +1-305-662-5959
WE SHIP IN 24 HOURS! PLEASE REMEMBER TO INCLUDE S&H

Mail to: The SCORE Group, Dept. VO3104, P.O. Box 558150, Miami, FL 33255-8150 USA

- | | |
|---|--|
| ☐ NO BRA CAN HOLD 'EM (DVD) VD687D..... \$39.95 | ☐ THE GREATEST TIT-SUCKING PARTY EVER (DVD) VD639D..... \$39.95 |
| ☐ THE NEW NATURALS 4 (DVD) VD701D..... \$39.95 | ☐ BANGIN' BIG TITTERS (DVD) PIX1374D..... \$39.95 |
| ☐ SUPER-STACKED PLUMPERS (DVD) VD700D..... \$39.95 | ☐ FUCKIN' NATURALS 4 (DVD) PIX1279D..... \$29.95 |
| ☐ BIG GIRLS WANT BIG COCKS (DVD) PIX1477DD..... \$39.95 | ☐ FUCKIN' NATURALS 3 (DVD) PIX1111DD..... \$29.95 |
| ☐ VOLUPTUOUS XXX NATURALS 3 (DVD) PIX1419D..... \$39.95 | ☐ FUCKIN' NATURALS 2 (DVD) PIX637D..... \$29.95 |
| ☐ READY FOR STUFFING 5 (DVD) VD652D..... \$39.95 | ☐ FUCKIN' NATURALS (DVD) PIX556D..... \$29.95 |
| ☐ SCORE ALL NATURAL (DVD) VD685D..... \$39.95 | ☐ TITS ON TOP (DVD) PIX318D..... \$29.95 |
| ☐ HUMPIN' PLUMPERS 3 (DVD) PIX1418D..... \$39.95 | ☐ TITS ON TOP 2 (DVD) PIX582D..... \$39.95 |
| ☐ VOLUPTUOUS NATURALS 2 (DVD) VD650D..... \$39.95 | ☐ MIOSOTIS NATURAL WONDER (DVD) PIX471D..... \$39.95 |
| ☐ TITS FOR THE TAKING 2 (DVD) VD647D..... \$39.95 | ☐ TITS, TITS, TITS! (DVD) VD232D..... \$19.95 |
| ☐ FULL-FIGURED FOXES 5 (DVD) VD661D..... \$39.95 | ☐ STACKED TO THE MAX 2 (DVD) VD569D..... \$19.95 |
| ☐ CUDI VORE XXX (DVD) PIX1054D..... \$39.95 | ☐ STACKED TO THE MAX 3 (DVD) VD611D..... \$39.95 |
| ☐ GIRLS WHO SUCK THEIR OWN NIPPLES (DVD) VD653D..... \$39.95 | ☐ BIG FAT TITS 4 (DVD) VD492D..... \$39.95 |
| ☐ VOLUPTUOUS XXX NATURALS 2 (DVD) PIX1347D..... \$39.95 | ☐ BIG FAT TITS 3 (DVD) VD364D..... \$39.95 |
| ☐ VOLUPTUOUS XXX NATURALS (DVD) PIX1240D..... \$39.95 | ☐ BIG GIRLS, BIGGER TITS (DVD) VD620D..... \$39.95 |
| ☐ MOLLY EVANS & FRIENDS (DVD) VD601D..... \$39.95 | ☐ FUCK MY BIG TITS! (DVD) PIX1431D..... \$39.95 |
| ☐ TITS FOR THE TAKING (DVD) VD218D..... \$19.95 | ☐ ALL STACKED, ALL NATURAL 13 (DVD) VD644D..... \$39.95 |

☐ I GET A FREE MOVIE FOR EVERY THREE THAT I BUY. FREE MOVIES ARE ALWAYS THE LOWEST-PRICED IN MY ORDER.

Shipping & Handling: U.S. Priority: \$14 for 1-2 DVDs/Blu-rays; \$21 for 3 to 12 DVDs/Blu-rays; \$28 for 13 to 36 DVDs/Blu-rays. Delivery within 2-3 days. Overnight: \$69 for up to 10 Movies. Delivery next business day. International First Class: C\$41/£28/€30/A\$64 for 1 to 5 Movies. C\$60/£44/€46/A\$99 for 6 to 7 Movies. Delivery within 10-14 days. FedEx International: £72/€99 for 1 to 10 Movies. Delivery in 3-5 business days. Subscriber discount and free shipping (for orders of \$25 or more) will not apply if taking advantage of this offer. We accept payment in cash (£, €, C\$ or US \$ banknotes), American Express Travelers checks denominated in US funds or checks from a Canadian bank denominated in US \$ (Canada Only) No Coins. Sorry, no International personal checks. Make check/money order payable to The SCORE Group. Florida residents add 7% sales tax. Credit card transactions are billed in \$ at current exchange rate. You must provide credit card and mailing addresses if the two are different. U.S. orders ship via Priority mail or FedEx. Rush delivery available: call for details. Video sales are final. Damaged discs will only be replaced with another of the same title if reported within 30 days of receipt. Not be held responsible for Customs seizures. By ordering, you certify you are at least 18 years old.

Payment: ☐Cash ☐Check ☐Money/Postal Order ☐MasterCard/Access/Eurocard/Cirrus ☐VISA/Plus ☐AmEx ☐Discover/Novus ☐Maestro ☐JCB ☐Diners Club ☐Union Pay

Name _____ Age _____ Card # _____ Exp. _____

Security code required (last 3 digits above signature) _____ American Express (4 digits above card #) _____

Address _____ City _____ Country _____ Postal Code _____

Phone/Email Required _____ Signature Required _____ VO3104

OFFER EXPIRES 60 DAYS FROM THIS ISSUE'S ON-SALE DATE

Codi Vore



Bimbo Kaya



14 PAGES OF OUR
GREATEST
GIRLS

Joana Bliss



IN THIS ISSUE OF
V-MAG

**BOOB
POWER!**
35 huge
pairs of tits

THE SCORE GROUP®

**Bustier
than ever!**
HH-cup
Demmy Blaze
lathers up



**G-cup newbie
Lexa Raider**

DEBUT



Ashlinx

DEBUT



Melissa Long



Lili Lou

DEBUT



Mia Thonson



**TIT MAN'S
DELIGHT**

- Over 4 hours of free HD bonus videos.
- A free, fully portable digital magazine.
- The best boobs from around the world.

**ALL STACKED,
ALL NATURAL**