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SCORE

JULY 2010 Volume 19 - Number 7

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NOTICE: THIS IS ADULT MATERIAL All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors, and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

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SC0710

THE PROOF IS IN THE PICTURES: NATALIE'S BOOBS ARE BIGGER!

Dear SCORE,

In the Dec. '09 issue, you demonstrate the difference between the alleged DDD-cup to G-cup growth in Natalie Fiore. You compare her cleavage in the Nov. '08 issue to the photo on page 73, in which she has no gap between her tits (yet displayed some in the former issue).

Are you trying to pull the bra over a boobaholic's eyes? On page 73, her blouse is tied underneath and her arms might be pushing them together ever-so-slightly. Her photo inside the cover shows them falling naturally with space between the pair to spare. That's like comparing apples to oranges when you should be sticking just to melons!

It's difficult to be accurate with two-dimensional pictures, of course. Even a tape measure can be misleading. Although Natalie's tits may be more bountiful, a better comparison might

be while she is down on all fours. Not only their length but their girth can speak volumes. Do the sides bow in? Are they straight or do they bulge? Do her hangers start higher upon her sides and go into her back more?

You can also guesstimate the mass while she's standing. Do they hang closer to the navel? Are they wider because they flatten out more from being more massive? Have the nipples migrated south a bit?

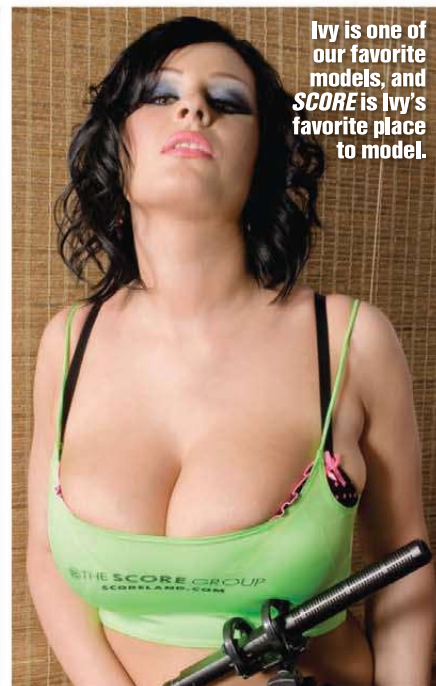
Although Natalie is perfect the way she is, she might seriously consider eating more of that French food that she claims goes to her breasts. Viva la difference! Boob-la-la!—J.P., Tonawanda, New York

Dear J.P.: See the photos of Natalie below and judge for yourself.

IVY DARMON, SHORT & SWEET

Dear SCORE,

Ivy Darmon (March '10) is a gem, a wonder. Charming, alluring, stunning,



Ivy is one of our favorite models, and SCORE is Ivy's favorite place to model.

inviting, and look at those full, whopping breasts, ready to worship, knead and suck! More of her would be a really good idea.—Bert, via email

IS HE SAYING TAYLOR STEVENS IS THE BEST OF THE DECADE?

Dear SCORE,

Your photos of the top models of the decade ("The Breast of the Decade," March '10) were really great. But I



Taylor Stevens makes all comparisons seem unfair.

think you were unfair to all of those lovely ladies because you made them compete for the readers' attention against the magnificent new model

SEND YOUR LETTERS!

If you have comments, criticisms or suggestions, send them to: **SCORECARD**, 1629 N.W. 84 Ave. Miami, Florida 33126. Or email us at: score@scoregroup.com



Natalie Fiore now (left) and Natalie in 2006 (right). Is there any question that her natural breasts are much bigger now?





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Taylor Stevens, who makes her SCORE debut in the same issue. Taylor has the most exotic come-hither eyes and the most welcoming mouth, added to her glorious tits and all the rest of her charms, so that I really can't do justice to the more-famous girls as I pleasure myself over her.

Also, I read in "Boob Beat" about the events that will take place this summer as women demonstrate for the right to be as free up top as men in public places. I can't see how any normal male could possibly object to this display of freedom. After all, America is supposed to be a free country, isn't it? Do you know if Canada will be participating in these events? If so, I hope Taylor Stevens will be a part of it. If not, you should invite her to Miami to participate.—R.N., New Jersey, via email

Dear R.N.: So far, GoTopless.org has not announced its 2010 plans for Canada, but events in previous years have taken place in Canada, the United Kingdom, India, Japan, Italy, Germany, France, Romania and several other countries.

WISHES FOR THE DECADE: MORE XXX, BUSHES & TROPICAL GIRLS

Dear SCORE,

A few things I wish to see in the new decade:

1. All of the models who have yet to do hardcore to do some hardcore, like Marilyn, Janet Jade and Crystal Gunns.



SCORE

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Aileen is setting the standard for hairy bushes.

2. More models who have a nice, hairy bush like Aileen Ghattman's.

3. Fewer breast-reduction surgeries around the world.

4. The next time *SCORE* shoots a DVD in the tropical islands, actually feature models who look like they might live there and not some pasty European or UK model. Bring back some busty island girls!

5. We've had our first black President. Now how about our first big-tit female President, complete with a pictorial in *SCORE*. You never know!

6. No more environmentally friendly DVD inserts. I have a high-quality DVD player and those fucking things never work. Stop being politically correct. You're a porn mag, not Al Gore.

7. Finally, I wish for all the other porn mags to fold so *SCORE* and its

sister mags can stand alone as the best in porn. Fuck all the other mags with their tranny ads and high school photographers. Fuck 'em and especially fuck *Playboy*. What kind of a mag puts a fucking cartoon character on the cover? That's what happens when you get some broad to run your magazine. Dumb cock suckers!—B.P., Toronto, Ontario, Canada

WE HAVE OUR FIRST VOLUNTEER FOR THE SCORE GIRL BUKKAKE

Dear *SCORE*,

I am writing in response to the March '10 "Scorecard," in which a subscriber said he would love to see *SCORE* Girls and bukkake. I am completely for that idea. I would love to see Morgan Leigh's J cups dripping in cum.

You asked if *SCORE* readers would like to participate and give one of the girls our load, I most definitely would!

Please tell Morgan that I love that pink lacy bra I won from the December '09 issue. She is by far the best *SCORE*



How many loads of cum can Morgan Leigh take on her tits? Wouldn't you love to know?

Girl. Disappointed to not see her in the Top 10 of the decade.—A.D., via email

WE HAVE ANOTHER VOLUNTEER FOR THE SCORE GIRL BUKKAKE

Dear *SCORE*,

I write in response to your answer to J.D.'s letter ("How Many *SCORE* Men Can Cum On A *SCORE* Girl's Tits?") in the March '10 issue. Not only do I want

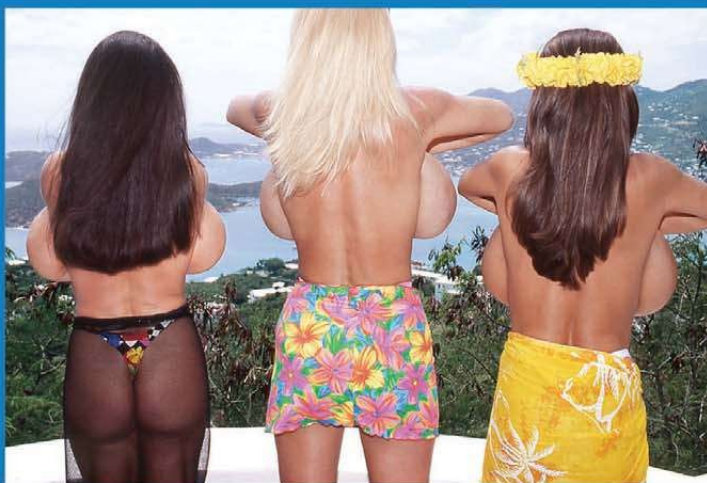
You're looking at her back and still seeing her tits!

Dear *SCORE*,

I've always been turned on by photos of the girls taken from behind with their tits pushed out to the side. So when I was lucky enough to get some big-titted girlfriends, I made sure when I was fucking them doggie style that I pulled their tits out to the side to watch those sweater missiles bounce. This usually meant hammering the shit out of the girl, which I did, never once getting a complaint.

Anyway could you print some photos of your girls with their tits splayed out to the side? I'm pretty sure that photo still works for me.—T.N., via email

Dear T.N.: We hope this photo of (left to right) Casey James, Maxi Mounds and Minka, taken during Boob Cruise 2000, works for you!



VIDEO SCOREBOARD

OUR TOP 10 BEST-SELLING DVDs

1 **THE BREAST OF SCORELAND**

26 **SCORE** Girls in over seven hours of hardcore fucking on two DVDs. This is the DVD you'd want to bring along to that deserted island.

2 **BOOB SCIENCE**

Daphne Rosen helps two computer geeks bag XXX first-timers Eva Notty, Contessa Rose and Angel Gee. Plus, Daphne bangs Maggie Green.

3 **CHRISTY'S BIG BANG**

Scoreland's "Model of the Decade" gets her tight little pussy filled with the biggest cock imaginable and has a 3-way with Janet Jade.

4 **BUSTY WORKIN' SISTAS**

Black 'n' stacked babes fuck 'n' suck. The stars are 2009 newcomers massive-breasted naturals Mianna Thomas and Farrah Vancok.

5 **KARINA HART AS YOU WISH**

Karina gets her huge, natural tits and tight, natural cunt fucked by a big, black strap-on. No wonder she was voted No. 2 of the decade.

6 **MERILYN: BUSTY & BEYOND**

Join Marilyn Sakova and her G-cup naturals for a tour of Prague. She also models extreme bikinis and demonstrates her workout routine.

7 **BUSTY RIDING ACADEMY**

Karina Hart gets tit-fucked by a real cock. Christy Marks and Terry Nova fuck two guys at once. Jasmine Black takes it up the ass again.

8 **THE DIANE POPPOS COLLECTION**

She's the greatest big-titted housewife ever, and this is the only place you'll see the usually demure Diane fucking and sucking real cock.

9 **MAMAZON**

Explorers stumble upon an ancient tribe of busty girls and end up fucking them. The girls include Alexis Silver, Shyla Shy and Daylene Rio.

10 **TITS & TUGS 5**

Find out more about this tug job and tit-fuck spectacular on page 12. Nearly four hours, 16 girls, 15 scenes...it's a big-tit jacktacular!

All videos may be purchased at eBoobStore.com or by calling 1-800-421-0760 (U.S. & Canada) or 001-305-662-5959 (International). Or see many of them now at SCOREonDemand.com. **KEEP IN MIND...**Prime Time With LDM, starring Linsey Dawn McKenzie in scenes never before seen on DVD. It's indicative of Linsey's enduring popularity that she was recently voted the best **SCORE** Girl ever in an informal poll.

to see boobies get bukkaked, I was proposing it over a year ago in my "The Cum Bra" submission for your screenwriting contest. As for your question of would I participate...shit, does it snow in Lapland? I'd sell one of my kidneys for the chance to fire my junk all over Daphne Rosen's chesticlulars...a dream only mildly hindered by the fact that myself and you guys are a couplea thousand miles apart.

Oh, and please don't think this is sour grapes because in the grand scheme of things, I really couldn't care less, but I still think the point needs to be made: I can't believe you gave one of the top prizes in your screenwriting contest to a guy who basically just ripped off the plot of an existing film. If I'd known it was that easy to bag myself third prize, I wouldn't have bothered racking my brain for weeks trying to come up with at least semi-original concepts.—K.S., United Kingdom, via email

Editor's note: K.S. is referring to the script on which we based the new DVD Boob Science, which is a parody of the mainstream movie Weird Science. The concept, titled Big Boob Weird Science or Curvy Creation, was submitted by D.M. of Jefferson City, Missouri in the SCORE catalog's screenwriting contest and won third prize.

ELEVEN REASONS THE CINDY-CRYSTAL GIRL-GIRL WAS HOT

Dear **SCORE**,

Big-Tit A-List on DVD is terrific. My favorite scene is the hot, erotic girl-on-girl with Cindy Cupps and 2007 **SCORE** Model of the Year Crystal Gunns. Everything in a scene that I

really love. Here's the list:

1. The way Crystal and Cindy rub their big tits together.
2. The way they play, feel, touch, lick, suck, kiss and caress each other.
3. They take turns smothering each other with their big tits.
4. They take turn rubbing lotion onto their big tits and then take turns massaging them, too.
5. They talk to each other in a hot, sexual, seductive way. They kiss each other on the lips and compliment each other on their big tits.
6. The way they shake their big tits.
7. They take turns taking each other's clothes off.
8. They take turns playing with their nice, wet pussies.
9. The way they moan in a hot, sexual, seductive way. They're horny and hungry for each other.
10. Cindy had on a strap-on dildo that Crystal sucked, then Crystal get into the doggie position while Cindy fucked her from behind. Also, Cindy spanked Crystal's beautiful ass with her hand and the dildo.
11. Crystal and Cindy fucked each other's big tits and pussies with a strap-on. Their big tits bounced up and down while they fucked each other with the strap-on.

Everything they did got me turned on and got a rise out of me.—V.L., Brooklyn, New York, via email

REVISITING AN AGE-OLD DEBATE

Dear **SCORE**,

I have a minor issue with the fact that you don't reveal the ages of the models. Now, I know there's a saying

Continued on page 18



When Crystal Gunns (left) and Cindy Cupps got together in *Big-Tit A-List*, they showed their true affection for each other.

SCORE

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SCORE® BACK ISSUES DEPARTMENT



BIKINI ISSUE

AUGUST 2008—"Summer Fun" issue, featuring stacked chicks fucking outdoors, overstuffed bikinis and boobies on the beach. Kylee and Christy flex in our best centerfold ever.



ALL NATURALS

SEPTEMBER 2008—Full-length pictorials of Merilyn Sakova, Karina Hart, Anna Song, Kelly Kay, Terry Nova, Nicole Peters, Luma, Shaday, Ines Cudna, Janet Jade, Paola Rios & more.



32 PAGES OF XXX!

OCTOBER 2008—Lorna Morgan pregnant and much bustier than ever, the complete guide to lap dancing, lots of newcomers and a 32-page Xtra section with six girls and lots of anal!



NOVEMBER 2008—Eight pages of big-titted MILFs, 23 pages of hardcore, three debut pictorials, brand-new Natalie Fiore, Rukhsana and Annina and a drop-dead gorgeous centerfold.



DECEMBER 2008—Harmony Bliss and Mia Starr go tit-to-tit, hot fuck talk with Alexis Silver (and new pictures), Rachel Love's unexpected return and eight pages of Christy Marks fucking.



MAY 2009—Five girls fucking and sucking in the Xtra section, including Christy Marks and Terry Nova in a four-way, Harmony Bliss XXX, Sharon Pink, Carmen Hayes & Chavon Taylor.



ASHLEY'S DEBUT

JUNE 2009—Our annual awards issue. New pictorials of Karina Hart, Janet Jade, Yurizan, Daylene Rio, Christy Marks, Merilyn Sakova, Lorna Morgan and Rukhsana, plus an LDM tribute.



JULY 2009—38 pages of hardcore including Christy Marks' first anal, oiled up Minka at poolside and Latina hottie Angelina Castro, plus nine pages of the greatest Chloe Vevrier pics ever.



BIKINI ISSUE

AUGUST 2009—Our annual "Summer Fun" issue is packed with SCORE Girls destroying swimsuits (and a nine-page bikini special). Plus, an all-anal Xtra with Christy Marks and Annina.



SEPT. 2009—Lorna Morgan, Gianna Rossi and Terry Nova three-way in a hot tub. New layouts of Ashley Sage Ellison and Ariana Angel. Three brand-new naturals: Kali, Alia and Farrah.

VOLUPTUOUS MAGAZINE: ALL STACKED, ALL NATURAL!



MAY 2010—Karina gets fucked by a strap-on, Kali West pregnant, Jenna Valentine's debut. New Natalie Fiore.



APRIL 2010—Contessa Rose's first XXX pictorial. Shyla Shy lets her tits bounce in the sunshine. *Tits & Tugs 5.*



MARCH 2010—More of newcomer Arianna Sinn and Ashley Sage Ellison, plus Lorna Morgan knocked up!



FEBRUARY 2010—SCORE Men, the focus here is on Renee Ross, Karina Hart & newcomer Taylor Steele.



JANUARY 2010—SCORE newcomer Aileen Ghetman gets fucked and doused with cum by a huge cock.



HOLIDAY 2009—SCORE Men will love E-copper Selena Castro in vintage lingerie & Slone Ryder in XXX.



DECEMBER 2009—Lots of SCORE faves in this one including Ivy Darmon and Sophie Mae. Plus, redheads!



NOVEMBER 2009—SCORE Girls Whitney Stevens and Aileen Ghetman, and a preggo special!



OCTOBER 2009—Mianna Thomas and Veronica XXX, Natalie Fiore looking bustier than ever and Bella Gianna.



SEPTEMBER 2009—Shyla Shy fucks, destroys her bra, plus SCORE Girls Anna Loren and Miss Emma.

XXX ANAL
NO STACKED NEWCOMERS!
SCORE
YOUR FAVORITE ANAL
XXX
THE GREATEST BIG-TIT CONTEST EVER!
VOTE FOR THE YEAR'S BEST BOOBS

PLAYBOY SUPERSTARS OF BIG TITS

PLAYBOY STORE

Sweater Stretchers Spectacular

E-Cup! Incredible Pukes! GASS! No sweat! NOOLES!

Summer, Morgan and a big cock

WIN A BUSTY BABE'S BRA

PLAYBOY

Bulging bras ready to burst!

NEW

Marilyn Sakava
Here
cums
the
bride!

The image shows the cover of XXX magazine. At the top, it says 'HUGE-BUSTED LEZZIES!' in large, bold letters. Below that is the 'XXX' logo. The main title 'XXX' is in a large, stylized font. On the left, there's a section titled 'KARINA'S 1st BOOB BANG' with a photo of a woman. Below that, another section titled 'FOR NEW BOOBS' with a photo of two women. On the right, there's a section titled 'Black's KK-CUP TITS DESTROY TIGHT TIGHTS' with a photo of a woman. At the bottom, a large banner reads '5 XXX LAYOUTS'.

YOUR 15 FAVORITE NATURALS

SCORE

Packed with Fresh Racks

FIRST LOOK
Tennis Tits
Lowest Girl
in the
Tits!

Tennis Tits

32 PAGES OF XXX

XXX EDITION CRISSTY & MONSTER COCK

SCORE

Maggie Green
The F-CUP
girl next door

SHAK PREVIEW!
MAMAZON!

G BOMB
EXOTIC
SEX
UNTAMED
SEX!

HARDCORE EDITION **FRESH NEW TITS**

SCORE

NEW BACKS! DDD to H-CUPS!

E-CUP Student's 1st time

Boob Goddess

Boob Goddess

bustin' out and spreading!

Big tits in the class room will do the jenny's work!

SCORE MAGAZINE

100% PORN

ISSUE 100

100% PORN

[illegible]

XXX EDITION MORE GIRLS. BIGGER TITS!

SCENE *THE NEW SEX MAGAZINE*

20 HUGE RACKS

Super Naturals!
First look at
Stephanie Hume

INDIANA XXX!

NUTS

SCORE

AWARDS SPECIAL

37 BABES IT TOE-TIT FOR THE TITLE!

FIRST LOOK G-CUP ALEXA BUSTS OUT!

HOTTEST F-CKS WITH DICKS

CEREBITY TALKS TITS WITH KATONIA & BRANDY

NUTS NOVEMBER 2007 \$4.99

The cover of G-STAR magazine features a large photograph of a woman with long dark hair, wearing a red and white striped bikini bottom and a heart-shaped necklace. The title "G-STAR" is prominently displayed at the top in large, stylized letters. Various headlines are scattered across the cover, including "2008'S HOTTEST XXX" at the top left, "THE MOST BIG TITS" at the top right, "HOLIDAY HOOTERS" in the center, and "6-CUP ARIANA'S DEBUT" at the bottom right. There are also smaller inset photos of other women and a barcode at the bottom left.

XXX EDITION TOP 10 GIRLS OF THE DECADE

SCORE

23 STACKED FANTASY GIRLS

SEXY & HOT! GIRLS

FIRST TIME SEX SCENE

SEXY & HOT! GIRLS

ANAL ORGY

XXX DEBUTS!

SCIENCE

[illegible]

ANAL ORGY 21 XXX BIG-TIT BABES

MORE

241 CUMMIES SOLD

KATIE CARTER NAKED EVER!

MORE GIRLS THAN ANY OTHER BIG-TIT MAG

21 XXX BIG-TIT BABES

241 CUMMIES SOLD

ANAL ORGY

MERILYN PUMPS!

MAX EDITION **READER'S WIFE DOES ANAL!**

MAX

ANNUAL AWARDS ISSUE!

Ashley Sage Ellison
Hottest Girl of the Year

THE BIG BOOB WINNERS REVEALED!

OUR BEST GIRLS!

**WE ACCEPT PAYMENTS
IN U.S.\$, C\$, £ AND €**

SCORE DVD PICK

TITS & TUGS 5

16 SCORE Girls! Nearly four hours of cock-tugging, tit-fucking action!



Kianna Dior



Rachel Love



You're a **SCORE** Man, and the truth is, there's nothing you love more than having a busty babe wrap her big tits around your hard cock. If she cooed, "Tits or pussy, honey?" you just might go for tits every time. And that's what the new DVD *Tits & Tugs 5* is all about: super-busty babes jacking your cock to get it hard, then wrapping their soft, warm flesh pillows around it. Fifteen scenes. Sixteen girls. Tits and tugs all day and night!

Alexa



**Veronica Rayne and
Whitney Stevens**



WorldMags.net

SCORE 13

Alia Janine



Janet Jade



Jana

Did you notice that on the previous spread, newcomer Alexa is sucking cock, too? Please excuse the lovely young lady. She just couldn't resist. But rest assured that, like all the other girls in this DVD, she gives one hell of a tug job and tit-fuck, too. Alia Janine (far left) is a first-time tugger. Janet Jade (top left) knows she needs only her hands and massive naturals to get you off. Jana (bottom left) puts on a boob show, then has you cream her tits. And porn star Brandy Talore (right) proves that what she can do with her pussy she can do twice as nicely with her tits!

Brandy Talore

Summer Sinn



Stacy Adams



Sara Jay



Terry Nova

Yes, it's true, all of the girls on this spread are well-known on-camera pussy-fuck performers, but in *Tits & Tugs 5*, we challenged them to get guys off using only their soft hands and huge racks. They were equal to the challenge! Like the other girls, Summer Sinn (facing page, top) knows how to tease, tantalize and tickle the nut-slop out of your balls until you explode all over her melons. So enjoy the girls in *Tits & Tugs 5*. Betcha you can't jack to just one!

**ORDER NOW
ON PAGE 9**

SCORE DVDs NEW RELEASE

SCORECARD

Continued from page 8

that you don't ask a woman her age, but in your sister mag, *Voluptuous*, they do reveal the age of the models, and sometimes you do as well in quotes but only if she's been featured in V-Mag or will be featured in V-Mag.

I'm just wondering what the secret is behind the forbidden knowledge of the age. Did your female staffers have an uprising about age been featured? Did they threaten to go on strike if you showed the age of another model because I know you used to show them?—S.M., Baltimore, Maryland

Dear S.M.: No uprising, no protests. We're just respecting the wishes of several SCORE models who have asked that we don't publish their ages, and we figured that what we did for a few models we should do for all of them. No V-Mag model has made a similar request, so we continue to publish ages in that mag.

A LOYAL READER ASKS, "HAS SCORE BEEN LOYAL TO ME?"

Dear SCORE,

I write this letter at a time when I feel my relationship with SCORE is at a crucial crossroads, a to-be-or-not-to-be moment between us. I hope you read this and understand it for what it is: a plea from a lifelong customer to do right by him and other customers and the legendary name of SCORE.

My relationship with SCORE goes back to the very early 1990s. I first saw it in a bathroom at a friend's house. It was not my first men's magazine but it became my favorite. The reasoning was simple: for the same price as *Playboy*, I got twice the pictures and more anatomy than shy Midwestern girls offered, and the women were just as pretty, if not even prettier as they offered me so much more of themselves. I also reveled in the glory of the words "slim and stacked," and thus my days of loyal customer began.

During the years, I managed to become a star football player, a West Point Nominee, a Senate aide and a SCORE reader, and as much as anything else played a role in molding some part of me, so did SCORE. In your pages, I learned what I liked and didn't like in a woman. To this day, every woman I've dated could have easily

Continued on page 54

Voluptuous Xtra #12

STARRING
**Melanie
Max**

**Shyla
Shy**

**Meggie
Golden**

Veronika

**Rachel
Love**

April McKenzie

Tatiana Blair

Cynthia Flowers

Sierra Skye

**Farrah
Vancok**

**10
V-Mag
Vixens**

**Over
3
Hours**

**Busty, thick naturals in
load-blowing XXX!**

With their ripe melons and padded pussies, these 10 babes are built for bangin' and sucking stiff cocks! Watch as newcomers Tatiana Blair, Cynthia Flowers and Melanie Max use their big tits and hungry slits to milk cocks for the first time ever! And V-mag faves Farrah, April and Shyla return to get a healthy helping of jizz on their racks!

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Boob Beat

BIG BOOBS IN THE NEWS

A COLUMN BY ELLIOT JAMES

WIN The Shirt Off Kaytee's Busty Body!

May '10 newcomer and covergirl Kaytee Carter has a *SCORE* tank top she wants one lucky reader to have, and you could be the one. Taken right off her succulent 34I mounds of joy, this highly collectible item was autographed by Kaytee at the *SCORE* Studio.

Kaytee was discovered by a reader, something we're always happy

Kaytee autographed a *SCORE* tank top for one lucky winner

about. She sent some photos to BeAScoreModel.com, and we invited her to sunny Miami. As simple as that! She's a virgin model, too!

"I'm glad to be here," Kaytee told *SCORE* editor Dave in May's interview. "It's something I haven't tried. It's new, it's exciting. I get a thrill out of trying new things. And I feel very comfortable here. I've never gotten naked like this for anyone!"

That's the spirit, Kaytee! This body-beautiful from San Diego is brand new, and you won't find her anywhere else.

So, Boob Brothers,

Take this shirt right off Kaytee's 34I chest!



simply write on a sheet of paper your full name, address, phone number and email address and the statement, "I am 18 years of age and I want to win Kaytee's *SCORE* shirt" and mail it to "Win Kaytee's Top, *SCORE* Magazine, 1629 NW 84 Avenue, Miami, FL 33126 USA." Multiple entries will not increase your chances of winning. No purchase necessary. Sorry, no email, courier or fax entries for this contest. This offer is prohibited in countries where *SCORE* tank tops and big boobs are not allowed. Your entry must be postmarked by June 30, 2010.

Good luck, *SCORE* Men! In recent months, we've given away bras worn by Morgan Leigh, Natalie Fiore, Minka, Marilyn Sakova and Daphne Rosen. They gave them to us, and now we're giving them to you!

Farrah Will Hooterize You

When Farrah leaves her house, it's a miracle she doesn't have a thousand guys outside waiting for her.

"My clothes all show off my cleavage," said Farrah, who rode cock in the January '10 issue. "That's my first consideration when I go shopping."

She has trouble finding tops that secure her 36H-cups, so she usually needs to be fitted.

"When I'm out on a date, I want my date to feel great because I'm looking good for him," she said. "I'm dressed for him so other guys will wish they were going out with me."

You'd guess that a girl as stacked as Farrah would be in no rush to do XXX, but Farrah's no prima donna. She says she doesn't like to make anyone wait, which is why she enjoyed her debut fuck in *Busty Workin' Sistas*. "If that's what the guys really want to see, I'm up for it!" she said. "I like fucking. I just want to have fun and a good time."



Farrah debuted in September '09.

SCORE DVDs NEW RELEASE



Tit-to-Tit with Carmen

Christy's BIG BANG

FULLY PLUGGED



**3-WAY with
Cassandra!**

**CAN CHRISTY
TAKE A
HUGE
HARD COCK?**

SHE DOES IT ALL, BUT CAN SHE DO THIS?

Christy Marks can't get enough, but is this huge schvantz, a dick as thick as her arm, too much for her? Plus, she jacks a cock with Janet Jade, fucks a cock with Cassandra Calogera and gets lezzie with Carmen Hayes.



**TWO-GIRL
TUG JOB!**

**Janet
Jade**



STARRING

**Christy
Marks**

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SCORE's 15th Anniversary Special Edition: Almost Sold Out!

Our warehouse supply is down to one lonely box (less than 30 copies) of the June 2007 **SCORE**. It's a 132-page jumbo edition that celebrated our 15th anniversary in the world of big tits.

Each year from 1992 to 2006 was reviewed with hundreds of photos, special departments, an interview with founder and publisher John Fox and behind-the-

scenes stories about such milestones as each of the five Boob Cruises and our jetsetting to foreign countries to find new big-bust beauties for you.

The issue comes factory-sealed in a cool metallic foil bag similar to those high-tech comic books and a special DVD, *15 Years of SCORE*, is included inside as a bonus along with several other freebies. This issue was loaded!

I vividly remember this edition because we worked for months to make it as spectacular as possible. This is a true collector's piece that every **SCORE** fan should own. I've seen it advertised by back-issue companies for \$25 and higher. Get it fast for \$10 from eBoobStore.com, or call 1-800-421-0760 in the U.S. and Canada. Once they're gone, they're gone.



CHRISTY MARKS VOTED SCORELAND MODEL OF THE DECADE

After over three months of voter deliberation, Scoreland.com members voted *SCORE* and *Voluptuous* 2008 Model of the Year Christy Marks the Model of the Decade.

In an extremely tight race, Karina Hart, Christy's co-star in *Busty Riding Academy*, came in second followed by Marilyn Sakova, Nicole Peters, Bea Flora, Natalie Fiore, Anna Song, Sharday, Ines Cudna and Angela White. A complete list of the top 100 is posted at Scoreland.

Christy Marks was an awesome 18-year-old, 36H-copper from Pennsylvania when she debuted in the November '07 *SCORE*. We immediately signed Christy to an exclusive contract, and from the very beginning, Christy hit the "Top 20 Babes" page in the Scoreland Model Directory and never left.

Now all grown up at 21 years young, Christy's mindblowing list of accomplishments includes a website devoted to her, major group photo-projects (*Big-Boob Paradise* and *Busty Riding Academy*), a rack of XXX-rated DVDs and a stack of magazine credits.

A quick learner, Christy rapidly became a top model in everything she tried including how to get ass-fucked properly (through the training of an expert butt-slut, Holly Halston). All this

and now the Model of the Decade. Congratulations, Christy!

Angela White, voted No. 10, wrote about Christy, "She's a very deserving winner! And one of the sweetest, most caring, most down-to-Earth

getting fucked by other guys or whether Christy is just so damn hot and personable that they can forgive her for fucking other men. Christy has clearly won the heart, cock and cunt of all the Scorelanders!"

Congratulations to Miss Christy Marks!



girls you'll ever meet! Christy would give you the shirt off her back, and you'd take it to see those boobies! It's usually the girls who stay away from hardcore that win the competitions. Christy has changed all that! She really has changed the world of big tits. It's difficult to tell whether Scorelanders are becoming more accepting of their fantasy women

"Oh, and by the way," Angela continued, "I am totally honored to be number 10! With all of those amazing models in the competition, I can't believe I'm still this popular!"

Believe it, Angela. Your titilicious scene with Christy on the beach in *Big-Boob Paradise* will always be one of the most erotic girl-on-girl encounters ever filmed.



Linsey Dawn and Chloe: rivals for big-boob supremacy.

THE TOP 10 SCORE GIRLS OF THE 1990s

With **Christy Marks** voted **Scoreland's Model of the Decade**, we took a look back at a similar contest held over 11 years ago and couldn't help but notice how times have changed. The contest is still archived on Scoreland.

In 2010, the Top 10 were all naturals. In 1999, Scoreland members voted on the top 20 of the 1990s, and the Top 10 was a mix of natural and enhanced babes.

Chloe Vevrier and **Linsey Dawn McKenzie** finished one-two, followed by **SaRenna Lee**; **Busty Dusty**; **L.A. Bust**; **Tiffany Towers**; **Alyssa Alps**; **Carrie**; **Alexis Love** and **Haley Hills**.

A recent, informal poll on the "Scoreland Blog" (blog.Scoreland.com) asked who is the greatest *SCORE* Girl of them all (an impossible question, I believe). Linsey won with 44% of the vote, followed by Chloe, SaRenna and Christy. The mind of the *SCORE* Man hasn't changed much over the past decade.

Happy Birthday SCORE Girls



Kayla Kleevage (April '07) Born April 20



Susie Wilden (May '05) Born May 9



Haley Hills (August '05) Born May 17

Happy birthday to a fantastic group of babes. They made a lot of readers very happy when they wore their birthday suits!

Dixie Cupps (April '00) April 21
Amber Rose (April '96) April 22
Summer Sinn (March '10) April 23
Ava Lustra (Aug. '95) April 24
Charlee Chase (Dec. '07) April 26
Anna Loren (Nov. '09) April 29
Melonee Mounds (May '01) April 29
Sharon Pink (Feb. '10) April 29
Kayla Kupcakes (Aug. '08) April 29
Jessica Turner (Holiday '00) May 1

Michelle Bond (Feb. '09) May 7
Mandy Pearl (Nov. '09) May 7
Texas Barbie (Nov. '03) May 7
Marsha Melons (Feb. '96) May 11
Alexia Moore (Feb. '06) May 11
Windy Leigh (Aug. '04) May 13
Terry Nova (May '10) May 15
Yanine Diaz (Nov. '02) May 15
Ashley Ellison (June '09) May 15
Lexxi Tyler (May '09) May 16

Pearl Of A Girl

Mandy Pearl loves being a model. "I have to thank a guy friend for that," Mandy said. "He's a huge fan of *SCORE*, and he encouraged me to send in my pictures to BeAScoreModel.com."

Modeling for *SCORE* is fun, and Mandy enjoyed making the movie *Hooter Hotel* with Karina Hart. She even got to play topless tennis with Karina (November '09). Mandy says she enjoys the process of modeling, not just the end results. A beautician and stylist back home in Leeds, England, Mandy is always looking for ways to improve herself.

"I think of myself as a laid-back girl with an open-mind," she said. "I like to dance in hip-hop videos, and one of my goals is to become a tele-

Wet tits, courtesy of Mandy!



BUSTY BREAST FRIENDS



Hosing it in Big-Boob Paradise.

Although they are separated by half a world, Angela White and Christy Marks are BBFs (Busty Breast Friends). Meeting in The Bahamas was a highlight of making the DVD *Big-Boob Paradise* (March '08). Coupling on the beach heated their bodies to dangerous levels. They were breastnotized by each other's bodies as they explored their tits, nipples, pussies and asses. The taste, the feel, the scent, the licking, kissing and sucking...it was truly paradise for them. It's difficult to know who's the more sexually aggressive. They dared one another to escalate the heat, taking mouthfuls of nipple under nature's blue canopy. Whew!

vision presenter. My interests are learning as much as I can about the latest trends in fashion, photography and makeup. I'm also a spokesmodel at beauty trade shows and conventions in England. For fun, I like to go horseback riding or just relax at home with friends and a good movie. I like seeing myself in *SCORE* magazine and I enjoyed my time with the other *SCORE* Girls. I'm the first one to appreciate other busty girls. They were so much fun to be with. I wish they lived near me!" 🌈

SCORE DVDs NEW RELEASE

2 DVD SET

30 SUPER STACKED NATURALS

STARRING
**Nicole
Peters**

OVER
7
HOURS

THE BREAST OF **Stacked & Packed**

THIS IS IT! A special two-disc collector's set that all lovers of big, juicy, natural tits must have. We took our greatest voluptuous naturals of the past 10 years and remastered their best scenes. Many of these girls are rare, exclusive models who posed only for *Voluptuous* and *SCORE*. This incredible, new DVD set is all you need if you love watching super-slung babes play with their huge, natural tits and toy their tight pussies. It'll take you a year to jack to all of these great girls!

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**WE'RE, LIKE,
FREAKIN' OUT
OVER JENNA
VALENTINE!**

There's the retro, goth side of Jenna (she loves watching horror movies) and there's the Valley Girl side (she's a makeup artist who enjoys going for lunch and to the nail salon with her girlfriends in Southern California). There's the Goth side (the hair, the nose piercings, the fact that her dream car is a hearse), and there's the Valley Girl side (her voice, like the girl in the Frank Zappa song "Valley Girl"). Does Jenna have big, natural tits? She smiles. "Fer sure!"





Jenna is from the San Fernando Valley, but she hates malls and isn't into rich guys. "I love guys with a good sense of humor," she said. "I'm not a serious person, and I need someone to joke around with." And to show off to. How does she dress? "Cleavage, cleavage, cleavage! Sometimes unintentionally. I have a hard time finding clothes that fit over my boobs." Yep, this Valley Girl is a *SCORE* Girl, too. And she's totally awesome!







**JENNA
VALENTINE**

BIRTHDAY: Aug. 11
HEIGHT: 5'3"
WEIGHT: 138 lbs.
BRA SIZE: 36FF
MEASURES: 42-28-34
LIVES: Los Angeles
OCCUPATION: Makeup
artist/model



BOOB CRUISE

*The girls, the guys,
the magic!*

BY ELLIOT JAMES

Ten years have passed since the Boob Cruise sailed on what would be its final voyage in the Caribbean, reaching home port in St. Thomas on May 6, 2000. To this day, *SCORE* receives letters and emails asking when the next Boob Cruise will sail. No big-tit lover forgets the Boob Cruise.

For those of you who sailed with us, this Boob Cruise retrospective will bring back tropical memories of a fantastic time in your life. For those of you who are new to the Boob Cruise, this special Cruise log strives to encapsulate the genesis and evolution of the greatest adventure tit-men ever conceived.

In the history of men's magazine publishing, spanning some 60-plus years, no magazine had

ever attempted to take its readers on a vacation with its top models. Sailing on a yacht for one week with the top-heavy cover girls of *SCORE* transported a guy into a new dimension of pleasure and titillation. This is why the concept of a Boob Cruise was first

THE LAST BIG-TIT
FANTASY CRUISE SAILED
10 YEARS AGO,
BUT THE MEMORIES
WILL BE WITH US FOREVER.

conceived in Autumn 1992: as an erotic adventure for men who love ultra-busty women.

During all five voyages—1994, 1995, 1997, 1998 and 2000—the Boob Cruise was blessed with extraordinary, almost supernatural, luck. There were no accidents, no assaults, no crime, no pirates, no hijackings, no food poisoning, no hurricanes and no booze shortages. No one fell overboard or got into a drunken fistfight. None of the ships were involved in accidents or mechanical troubles. No one was hurt parasailing, posing on the ships' widows nets,

SCUBA diving or exploring the lush islands our ships sailed to. Every *SCORE* Girl and Man always got home safe and sound. That big skipper in the sky looked out for the Boob Cruises, and for that, we say, "Thanks, Captain."



THE 1994 CRUISE

SMALL, INTIMATE, GROUNDBREAKING

In August, 1994, *SCORE*'s first sailing ship, Windjammer's Yankee Clipper, set forth from the island of Grenada. Like any new endeavor, this one started modestly with a limited number of *SCORE* readers. Lisa Lipps, Europe DiChan, Danni Ashe, Tawny Peaks and Chloe Vevrier were the chosen shipmates for this maiden voyage.

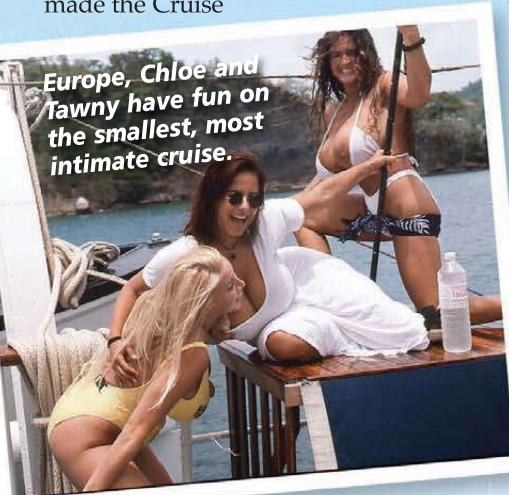
Initially dubbed "Boob Camp," this sailing, with its small group of horny sailors and sailorettes, was probably the most intimate and personalized of the five Cruises. No one could predict that the Cruise would become a regular event. Those who sailed on this maiden voyage still talk about the first *SCORE* journey with intense feelings and memories.

"I had a wonderful time," Tawny said. "It was amazing how much camaraderie there was on the ship. The guys spoiled us girls rotten, but I'd like to think we spoiled them, too."

For Danni Ashe the intimate feel made the '94 Cruise her favorite of the three she sailed on.

"It was all of the little things that made the Cruise

Europe, Chloe and Tawny have fun on the smallest, most intimate cruise.



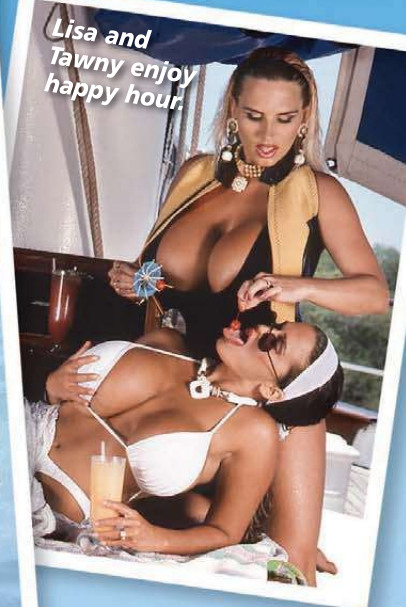
special," she said. "Walking on the beach, playing in the water, sipping a drink." Traveling to such exotic places as Bequia, Sand Island, Carriacou and Palm Island, this combination photo shoot, vacation and floating strip club was a great success, thanks to a dedicated *SCORE* staff and the charms of the



Chloe and Danni take shore leave.

SCORE Girls, who made everyone feel comfortable. It was on this trip that Europe, a party animal, emerged as a natural born leader, becoming a coordinator of the model activities. In other words, the perfect girl to bring to the dance. The one who pulls the shy boys onto the floor.

It was also on this maiden voyage that Boob Campers learned a cardinal rule when involved in a *SCORE* magazine enterprise: bring tons of film, batteries and blank videotape! Quite a few passengers didn't stock enough and ran out midway, simply because they didn't realize how caught up they'd be in the action and how many pictures they'd wind up shooting. A man can't stop shooting pictures when



Lisa and Tawny enjoy happy hour.

girls like Lisa Lipps and Tawny are spreading nude before him!

Boob Cruise '94 was a success beyond our imagination. Those who said it couldn't be done were proven wrong. The success of this Cruise opened the door to the next one. Another voyage was a certainty. The next Cruise would be even bigger and more spectacular.



[Clockwise from top left] Tawny, Lisa, Europe, Chloe and Danni.

THE 1995 CRUISE THE BOOB CRUISE BUSTS OUT!

The Boob Cruise symbolizes freedom. What could be more freeing than sea, sand and sexy naked girls, more intoxicating than the smell of suntan lotion, rum and seawater? The sounds of the surf, of the sails flapping in the wind, of steel drums transported everyone to another dimension, their problems back home wiped from their minds for one week.

For a man like Joe M. of San Diego, California, Boob Cruise was a release from the daily pressures and demands of ordinary life. For Jerry G. of New York, winner of the Free Cruise contest, Boob Cruise meant spending a week with *SCORE* stars in the flesh.

Long days led into long months as *SCORE*'s Fantasy Cruise 1995 was developed at our Miami headquarters. Logistics aside, the key to Boob Cruising is the girls with that special magic. Thirteen was the erotic magic number for this voyage. The pas-

senger listing also more than doubled with big-tit hounds of many nationalities. A larger yacht was found and secured, a Windjammer ship called The Polynesia. However, the breast laid plans can be subject to change.

Out of the original five boat babies, only Danni, Europe and Chloe signed on for BC2. We hoped that popular stars Letha Weapons, Busty Brittany, Tiffany Towers and Rhonda Baxter would sail, but circumstances prevented their involvement. When August

The shipmates couldn't get enough pictures of Europe and Teresa.



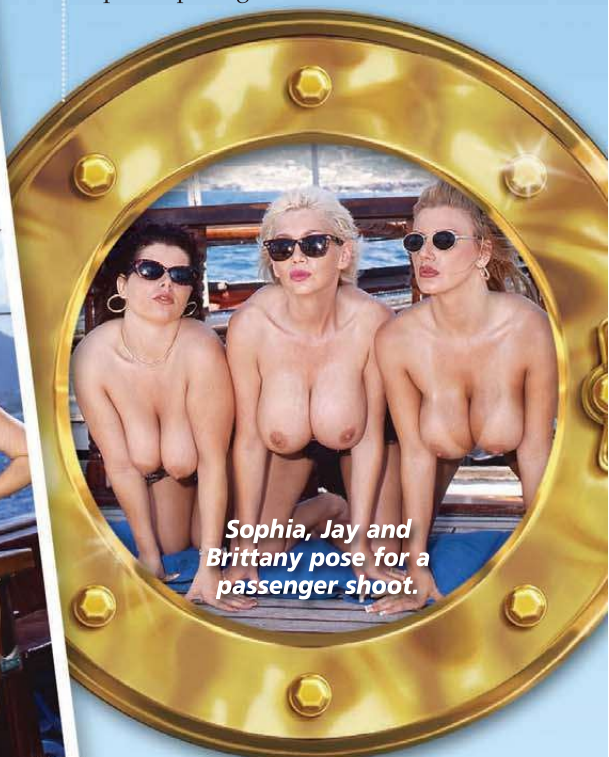
1995 finally arrived, the lineup was finalized with Europe, Danni, Chloe, SaRenna Lee, Angelique, Busty Dusty, Traci Topps, Sophia Capri, Jay Sweet, Teresa, Amber Rose, Kimberly Kupps and Brittany Andrews.

Incredible was not the word to describe this mega-bust all-star sex team. It would be wild.

Sailing out of the Dutch port of St. Maarten, the Boob Cruise 2 itinerary included St. Kitts and St. Barts. What we hoped for but couldn't plan: sunshine all day, starlight all night, and flesh fondling action that never stopped for a moment.

During the day, passenger shoots were in full swing. In these, the passengers were the photographers, posing the models for their

A variation of the group cover shot for the March '96 Boob Cruise edition.



Sophia, Jay and Brittany pose for a passenger shoot.

favorite photos. At the end of each passenger shoot, Cruisers could get photos of themselves with the girls. Because the majority of the girls were professional exotic dancers, we had on-deck strip shows every night with the girls clad in their wild, lavish stage costumes.

There was also a 14th hottie



Boob Cruise '95 was Angelique's first time at sea with SCORE Men.



Each of the 13 girls brought their own distinct personality and charm to the party. Traci was demure. Danni was wholesome. Brittany was wild. Angelique brought the Brazilian heat. Chloe was the flower child. Teresa was mysteriously sultry. Kimberly was a born nudist. SaRenna was a living doll. Amber was the sorority girl.

Only by spending a week with the girls under special circumstances like this could a guy experience the fact that SCORE Girls were not only sizzlin' hot but women with their own individual needs, habits and a need to be respected like all women. That's the atomic structure of all the Boob Cruises: that the guys harmonized with SCORE models as real women, no longer as just paper or video dolls.

"After sailing with the SCORE Girls, ordinary women look like men!" Cruiser B.P. observed. And when the Cruise finally sailed home, C.S. added, "I've felt the touch of some of the most extraordinary breasts in the modern world and lived to tell my tale."

aboard with big tits, and she turned out to be a paying passenger. Her name was Heidi, and Boob Cruise 2 was a honeymoon treat from her husband, Joey.

"My husband and I spent a month in the islands, and we planned everything around SCORE's Cruise," Heidi said. Heidi even got

her own layout in the March 1996 Cruise edition. Where is she today?

Europe DiChan was the official model manager. "I just screamed as loud as I could and threatened to throw them overboard if they didn't listen," is how Europe described her direct, managerial style.

Superstar sailor Traci Topps.



Sophia Capri, Teresa and Danni.



Busty Dusty weighs anchors.



Brittany Andrews opens up on the widow's net of the Polynesia.

THE 1997 CRUISE PARTY ALL DAY, PARTY ALL NIGHT!

The plan for the third Boob Cruise called for a whopping 21 girls, including favorites from the second Cruise and new girls who'd proven their popularity. Never before had so many huge-boobed babes been assembled in one place.

This bustman's holiday set sail on March 30, 1997 from Barbados. The ship we booked, the Star Clipper, was almost (but not quite!) as beautiful as the girls, with plenty of room for play.

With over 100 guys, 21 models and a couple dozen SCORE staffers, the week ahead looked daunting. Would everything go according to plan? It did because the activities were well-organ-

Sana Fey and Fantasia at play.



ized, due in great part to the year-long planning and hard work of John's wife, Sue Fox. A spring sail blessed the Cruise with fantastic weather. The decision to avoid the hurricane season of late summer



Traci Topps on the volcanic island of St. Vincent.

was wise.

There was never any downtime that week, not with photo shoots, late-night striptease shows, booze parties, SCUBA dives, afternoon beach blasts and non-stop eating and drinking. Sleep? Sleep was for sissies. This was the non-stop party to top all parties (and the reason a Miami magazine called the Boob Cruise "spring break for adults.")

As John Fox wrote in his introduction to the third all-Cruise Holiday '97 issue of SCORE, "The third Boob Cruise had it all: the intimacy many of our readers loved about the first sailing, that delightful sexual tension that

Minka met Linsey Dawn for the first time on Boob Cruise '97.



'97 was Casey James' maiden voyage.



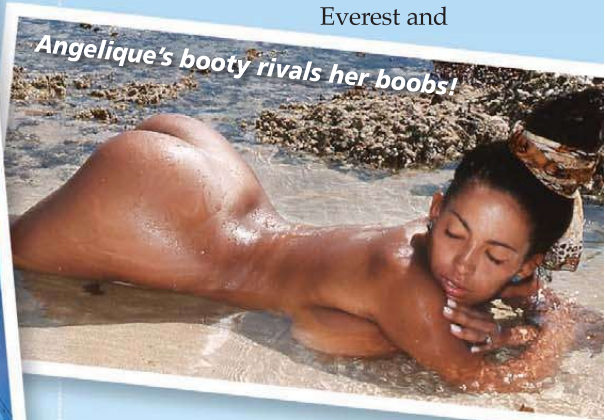
characterized the second, but there was more this time. That extra ingredient we'd been searching for."

That extra ingredient was the number of mermaids who weaved their spell upon every male on the ship. The quiet allure of Heather Hooters, Danni Ashe and Chloe Vevrier. The high voltage of Casey James and Europe DiChan. The foxy style of Fantasia, Barocca, Candy Andes, Nicole Tyler and Sana Fey. The British touch of Linsey Dawn McKenzie, Fae and Vanessa. The porn heat of Brittany Andrews. The sleekness of Erica Everest and

The cover photo that was never used for the '97 Cruise edition.



Angelique's booty rivals her boobs!



Valerie Fields. The fantasy breasts of Busty Dusty, Minka, SaRenna, Traci Topps and Angelique. There was a bra-buster for every man, a girl for all tastes. Each girl brought her own unique talents to help point our way as the ship cut through tropical blue

SaRenna didn't catch anything but looked great trying!

THE 1998 CRUISE THE GREATEST BOOB CRUISE EVER

What did it mean to sail on the Boob Cruise? It meant staggering to bed every night at four a.m. and waking up two hours later for another day of action at a new destination. It meant eating at a busy table of shipmates where there was never a silent moment. It meant dancing with a scantily-clad girl who laughed when her tits fell out of her dress. It meant looking at a pure black sky and noticing the stars like never before. It meant the heady scent of suntan lotion and sweat emanating from sun-tanned girl-flesh. It meant living in your own separate world, and whatever was happening back home, well, that didn't matter.

"There was a wonderful mellow soul to the '98 Cruise, and by the second day, staff and veteran Boob Cruisers alike had noticed it," John Fox wrote in his fore-

word to the 164-page double issue of *SCORE* (November '98). We knew then that Boob Cruise '98, which sailed from Antigua on March 29, 1998, was destined to be the best Boob Cruise ever. But why?

First, we had a super cast



Linsey returned in '98.



Summer Cummings shows her pierced pussy.



waters in search of adventure.

In what was becoming a trend on the Cruise, every time the girls got naked for photo sessions on deck or on the beaches, ships of all sizes, from catamarans to yachts, would appear, as if they had materialized from the Bermuda Triangle. Their passengers would be packing cameras or binoculars, all focused on us. People in the area knew the Boob Cruise was visiting and would radio each other that we'd arrived. Fortunately, none of them sported eye-patches and wooden legs!

Among the fantastic ports of call were St. Vincent, St. Lucia and the Tobago Cays. The action was, as usual, frenetic yet serene, sexual yet platonic. The stuff of fantasies.

"Some think because of the mature and adult nature of the experience that the Boob Cruise is some sort of swingers convention at best and brothel at worst," said the veteran Cruiser known as Bunny Bob. "There are those who cannot be made to understand, as they seem to think that to see a naked lady in an erotic setting must be followed by their carnally knowing the lady. They will never under-

Read more about the '97 Cruise on page 84

The girls of Boob Cruise '98 assemble!





**All of the BC '98 Girls
gather on the aft deck of
The Star Clipper.**

having listened to the feedback passengers gave us after past Cruises, we got the mix just right this time...the correct amount of sailing, beaches and shore excursions to please everyone."

The model roster was huge in '98, surpassing the previous year's. It contained a mix of returnees (Europe DiChan, Heather Hooters, Casey James, Linsey Dawn, Minka, Busty Dusty, Sana Fey, SaRenna Lee, Vanessa, Nicole Tyler, Brittany Andrews) and new girls (Dawn Stone, Angel Eyes, Deanna Baldwin, Skye Blue, Nicky Tease, Bobbie Wonders, Connie Kline, Adele Stephens, Rachel Rocketts,



**On land or at
sea, Europe and
SaRenna were
gonna party...
like it's 1999.**

tors. This time, three-time Cruise passenger Chuck Siu accepted the daunting challenge. Chuck brought to the job the right combination of professionalism, objectivism, Boob Cruising love and SCORE Girl fever.

"To be appropriately blunt, and from talking to the guys, I think I speak for

Read more about the '98 Cruise on page 85



**Angel Eyes and Boob Cruise
were made for each other.**



**Vanessa, Rachel Rocketts, Connie
Kline, Summer Cummings, Angel Eyes
and Skye Blue on Boob Cruise '98.**

Summer Leigh, Roxy Rider, Sammie Black and Summer Cummings).

The previous ships' logs were written by edi-

THE 2000 CRUISE

WHEN REALITY WAS BETTER THAN FANTASY

Both John Fox and editor Bruce Smith always say that the first day of the Boob Cruise is the toughest part of any voyage: getting all the girls and guys together and onto the ship on time and without any glitches. Our motto: no SCORE Man or SCORE Girl shall be left behind!

The crackle of energy started on April 29, 2000 as the girls, the staff and many passengers checked into the Hilton Hotel at Miami International Airport. This fifth voyage, dubbed BC2K, was an experiment since only four seasoned Boob Cruise veterans returned: Linsey McKenzie, Casey James, Minka and Dawn Stone. The rest of the models were new, their sea-legs untested.

The new generation came from every part of the USA and the UK: Jessica Turner, Lorna Morgan, Brittany Love, Maxi Mounds, Donita, Ariana, Adina and Jessica Justice, Windy Leigh, Melody Foxxe and Tanya Danielle. Fifteen new Cruisers in all plus Alyssa Alps, who met our ship on April 30 in St. Thomas. Alyssa's job was to write the ship's log, the first time a model had been given this assignment. The experiment succeeded. For years, we'd asked Alyssa to come on the Cruise but she always turned us down, saying it wasn't her thing. Once she did agree to sail on BC2K, she vowed not to model, only to record the daily fun.

The Boob Cruise always had a way of causing a happy, funny commotion, starting on Day One at the airport and the hotel. From the front-desk clerks to the bellmen to the skycaps and other service personnel, the SCORE Girls turned males into glassy-eyed robots. The sight of a woman hitting her staring husband was a familiar sight, especially when the girls were dressed in SCORE crop tops and shorts.

Before our jet took off for St. Thomas, Adina was called to the cockpit area by the flight attendants. The baggage loaders had detected a sound coming from her suitcase. One of her vibrators had gone off. She had to unlock the bag and shut it off before it could be loaded onto the jet.

For this Cruise, we booked a smaller ship, The Legacy, another Windjam-

Read more about the '00 Cruise on page 87



The BC2K team gathers outside the Hilton Hotel for their bus to the airport.

Dawn Stone was a co-host on the DVD Boobs Ahoy!



Alyssa Alps finally gave in on the last day and put on her birthday suit.



Windy Leigh was a beautiful bikini sailor.

Maxi Mounds crushes Donita Dunes on Jost Van Dyke, British Virgin Islands.



Minka's so horny on the island of St. Thomas.



Jessica Turner and Linsey hit the surf on Virgin Gorda, British Virgin Islands.





WHEN DOMINNO WALKS INTO A ROOM, HARD-ONS HAPPEN.

So you're staying in a hotel, and the ceiling light in your room has gone out. Bad luck, right? No, very *good* luck. Because who shows up to fix it but Dominno, wearing a tight top that's stretched across her big tits, denim shorts cut above her ass cheeks and clear, platform, six-inch heels. We should all be so lucky! Dominno brings in a rickety ladder that looks ready to collapse when she steps on it. She asks the guy to help her down, and he grabs and gropes her body. She squats and pulls out his cock then sucks it hard. The guy may be dimmer than the bulb Dominno is there to change, but thanks to her, his cock is rock-hard from the start.

The Dominno Effect







DOMINNO

BIRTHDAY: April 7

HEIGHT: 5'4"

WEIGHT: 118 lbs.

BRA SIZE: 34DD

MEASUREMENTS:
38-26-36

LIVES: Prague,
Czech Republic

PREVIOUS SCORE

APPEARANCES:

March '09, Nov. '08

VIDEOS: *The Breast*
of SCORELAND &
Stacked & Serviced
(XXX-Rated and avail-
able on page nine).





In the DVD *Stacked & Serviced*, Dominno proceeds to hook one leg on the rung of the ladder so she can take the hotel guest's cock from behind while standing up. If this is the hotel's idea of room service, we're checking in no matter the nightly rate. Dominno squats over his pole as he lies on the floor, making sex noises as her cunt is split and filled by his impalement tool. She gets on her knees again so he can empty his nutsac on her beautiful boobs. Does she ever fix that light? Hey, from the way Dominno was dressed, she obviously never intended to fix that broken light in the first place. Besides, she's well aware of the effect she has on men...the Dominno effect. "I love to pose for pictures and make movies," she told us through a translator. "I like to look at my pictures and watch my videos and see my pussy getting fucked and a man cumming all over my breasts. I love that I can make a man hard just by looking at him." Actually, Dominno, it's *us* looking at *you* that makes us hard. We never get tired of watching a beautiful woman behaving like a total slut.



Keeping Abreast

Taylor Steele

"The Next Big Thing" was the headline when Taylor Steele debuted in the February '10 issue of Voluptuous. "Taylor Made" was the headline a few weeks later in the March '10 issue of SCORE. By then, on-line boob lovers were falling in love with Taylor's photos and videos as part of a special event at Scoreland.com. Taylor, a



21-year-old Canadian cutie with G-cup tits, is definitely special. So, shortly after her debut issues hit the newsstands, we caught up with Taylor to find out how she felt about being the new star of big boobs.

SCORE: What was your reaction when you saw your photos?

Taylor: I was very excited! I like the SCORE pictures best. They're much more flattering and better overall, and it's very exciting to be in a big, international magazine like SCORE. I loved that you put me on the cover.

SCORE: Has anyone recognized you from your pictures?

Taylor: Yes, especially where I work. I

give body rubs, and a lot of guys have recognized me from the magazine. They love it, of course, and I love it, too!

SCORE: Has being in the magazine changed how you look at yourself?

Taylor: Well, the pictures are great, and they make me feel really good about myself, and I love the idea of being a SCORE Girl. I will say that my pussy looks great!

SCORE: Do you dress differently now that you're a SCORE Girl?

Taylor: I would say I dress similarly but with nicer, newer clothes. My favorite thing to wear is my apple-bottom jeans and my ugg boots with a tucked in, cleavage-showing T-shirt. I live in Toronto, Canada, so I have to be bundled up for half the year.

SCORE: Do you tell people about being in the magazine?

Taylor: I tell certain people. Friends, people I work with. The only people I don't tell is my family, although some of them have found out. But if they don't want to accept me for what I choose to do, then that's fine. I have friends who love me unconditionally. I would like to give a special shout out to Sherrie Lea Laird.

She's so hot! I'm not a lesbian (maybe a little bisexual!), but I would go down on this woman in a heartbeat. You guys should check her out on YouTube.

SCORE: Has anything unusual happened as a result of your being in the magazines and on Scoreland?

Taylor: Well, some people have come up to me and approached me about it, which can be strange sometimes. I don't mind that

because they're always nice about it, but I like to separate the two sides of me. The Taylor you see in the magazine does have a lot in common with the real me, especially the horny me. But there's also a me that the world doesn't see. I like to cook and clean in my free time and hang out with my kittens and make and edit videos. I'm pretty boring. I would much rather stay home and make soup than go out and party. I like to be productive.

SCORE: Thanks for your time, Taylor. Enjoy being a SCORE Girl!

Taylor: Thank you, and I am!





*Maggie Green's
first time*



**IT TOOK A HORNY
BABE LIKE DAPHNE
TO BREAK MAGGIE'S
LEZZIE CHERRY!**

Daphne Rosen plays two very special roles in the movie *Boob Science*. Not only is she the love-doll-come-to-life who makes two computer geeks' fantasies come true, but she also makes every Maggie Green fan's fantasy come true. Because, you see, Daphne became the first person to eat Maggie's pussy on camera...the first person to fuck Maggie's pussy with a strap-on. Heck, until recently, Maggie (she's the blonde) had never shown her pussy on camera. But she has really opened up for *SCORE*!





After Daphne finished eating and fucking her and making her cum, Maggie said, "I wanted to do my first girl-girl with someone who knew what they were doing because I wanted it to be good. I knew Daphne would do me right, and she did!" Daphne, who has fucked and/or eaten pussy in hundreds of porn films, took control, spreading Maggie's legs, getting her tongue deep inside Maggie's pussy, fucking it hard with the strap-on and then shooting fake cum out of the dildo and onto Maggie's chest. "Oh, rub it in all over my big titties," Maggie said, sounding like a lusty porn star who loved every second of her first on-camera girl-girl. And she did!





SCORE

JULY 2010 MAGGIE & DAPHNE





MAGGIE GREEN

BIRTHDAY: August 4 **HEIGHT:** 5'6" **WEIGHT:** 134 lbs.
BRA SIZE: 36F **MEASUREMENTS:** 42-29-38
PREVIOUS SCORE APPEARANCES: Dec. '09, Oct. '09
VIDEOS: *Boob Science* (XXX-Rated. Maggie's scene is a XXX-rated girl-girl with Daphne Rosen) and *Ripe Racks* (X-Rated). Both available on page nine of this issue.





**DAPHNE
ROSEN**

BIRTHDAY: June 9 **HEIGHT:** 5'3"
WEIGHT: 125 lbs. **BRA SIZE:** 34G
MEASUREMENTS: 41-24-41

PREVIOUS SCORE APPEARANCES:
May '10 (4-way XXX with Angel Gee),
Aug. '09, March '09 (XXX boy-girl)

VIDEOS: *Boob Science* and *Breast of
SCORELAND* (both XXX-Rated and
available on page nine of this issue)

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SCORECARD

Continued from page 18

filled the pages of your magazine, thus meeting your requirements, and was a doctor or lawyer or scientist, thus meeting mine, too. You see, you helped me determine my tastes at a crucial time.

I would safely say I am a core customer, or more appropriately, I was until more recently. In the old days, I bought your magazine without a query to the content because I trusted you and you never let me down. Then a period began about four or five years ago in which you started throwing in heavier women, women who blatantly lied about their weight and women who clearly were fighting off obesity and losing. More than a few times, I got home and peeled off the plastic with great excitement, only to find myself staring at women I wouldn't hit on while drunk, women who left me flaccid, women who weren't SCORE-worthy. After a few too many such incidents, I started checking the magazine before purchasing it and started finding myself buying out of loyalty and some Pavlovian habit rather than true desire. Until now. Even that has worn off.

To punctuate it even more, I came home from a trip recently to find my slim-and-stacked orthopedic-resident girlfriend perusing your magazine on my coffee table and laughing hysterically. She pointed out, in issue after issue, women who clearly were fat and lying about their weight.

Then there was tonight, the incident that instigated this letter: a heavy-set woman was railing on her boyfriend for buying your magazine and, pointing out that she was in better shape than the woman shown, used that as basis to say she was qualified to be a SCORE girl. As disgusting as I found her to be, she was telling the truth. She was in better shape than a SCORE Girl.

Which illustrates my point perfectly. A SCORE model isn't someone you can find walking down a street in Anytown U.S.A., and rare should be the woman who can say she looks better than a SCORE model. Your magazine was based on the promise of gorgeous women who were both fit and well-endowed. Your scouts or your editors have cheapened and tarnished your trademark to a point where any fat girl

Continued on page 76

Minka
Giant tits
need hard
dicks



MINKA WILL SERVE YOU HER MASSIVE RACK IF YOU'LL SERVE HER YOUR COCK.

"Look at this," Minka says, lifting her tight, blue dress to unveil a pair of the biggest headlights on the planet, the kind you only see in an Otis Sweat or Duncan Gutteridge painting. She gets down on her knees and wraps her tits around the guy's cock. Sex, tight outfits and huge boobs are the three basic male needs, and it does a man good to fully savor them. "C'mon, fuck my titties! Fuck 'em! Hard!" Minka says, half-teasing, half-ordering but totally wanting.





Fucking Minka is a privilege. Jacking to pictures of Minka getting fucked is a basic need of *SCORE* Men. Minka is very aware of the effect she has on guys who love gigantic tits. She loves sucking cock, so she wets the cock with her spit and swallows it. They switch positions so he can fuck Minka's pussy, tight and hot. He asks Minka to try on another tight dress. She complies, then rides his cock, bouncing up and down on his meat-pole, her mega-boobs jiggling wildly. They uncouple so he can launch his semen strike on her massive mountains. Minka has left another man satisfied.







MINKA

BIRTHDAY: September 7

HEIGHT: 5'8"

WEIGHT: 130 lbs.

BRA SIZE: 44KK

MEASUREMENTS:

56-23-35

PREVIOUS SCORE

APPEARANCES: April '10, July '09 (XXX), April '09 and many more.

VIDEO: *Big-Tit A-List* (XXX-Rated, available on page nine of this issue). A video of this scene is online at Scoreland.com.





WESTY LOOKS SO SWEET AND INNOCENT...UNTIL SHE GETS HER TITS AND PUSSY OUT FOR YOU!

The first time we saw Westy in the April '09 issue, she was a 19-year-old college student. Dressed like the girl next door in blue jeans and a button-down top, Westy was wrestling with the idea of becoming a porn star, knowing that she had the body and fucking skills to do it if she wanted. The next time we saw Westy, two issues later, she was showing off her sex skills, sucking cock and bouncing up and down on a hard-on. It was her audition, and when it was over, we knew Westy had talent. Fucking talent.

**Fuck
Westy,
young
man!**





Now, more than a year later, Westy has left school to fulfill her ambition of becoming a full-time on-camera fuck slut. We saw her doing her thing in the DVD *Stacked Street Sluts 2*, and in these pictures, we're witnessing her startling transformation from college girl to glamorous walking wet dream. Westy says she's glad she's pursuing her dream of becoming a fuck star. "The boys used to call me a big cock teaser, but I didn't care," she said. "I knew I wasn't really a tease, and they would soon find out, too. I have always had a rebellious and independent side, and this is part of that. I like that I look sweet and innocent but I'm not innocent at all." But is she sweet? She lays back and spreads her pussy. "Have a taste and find out," she says.

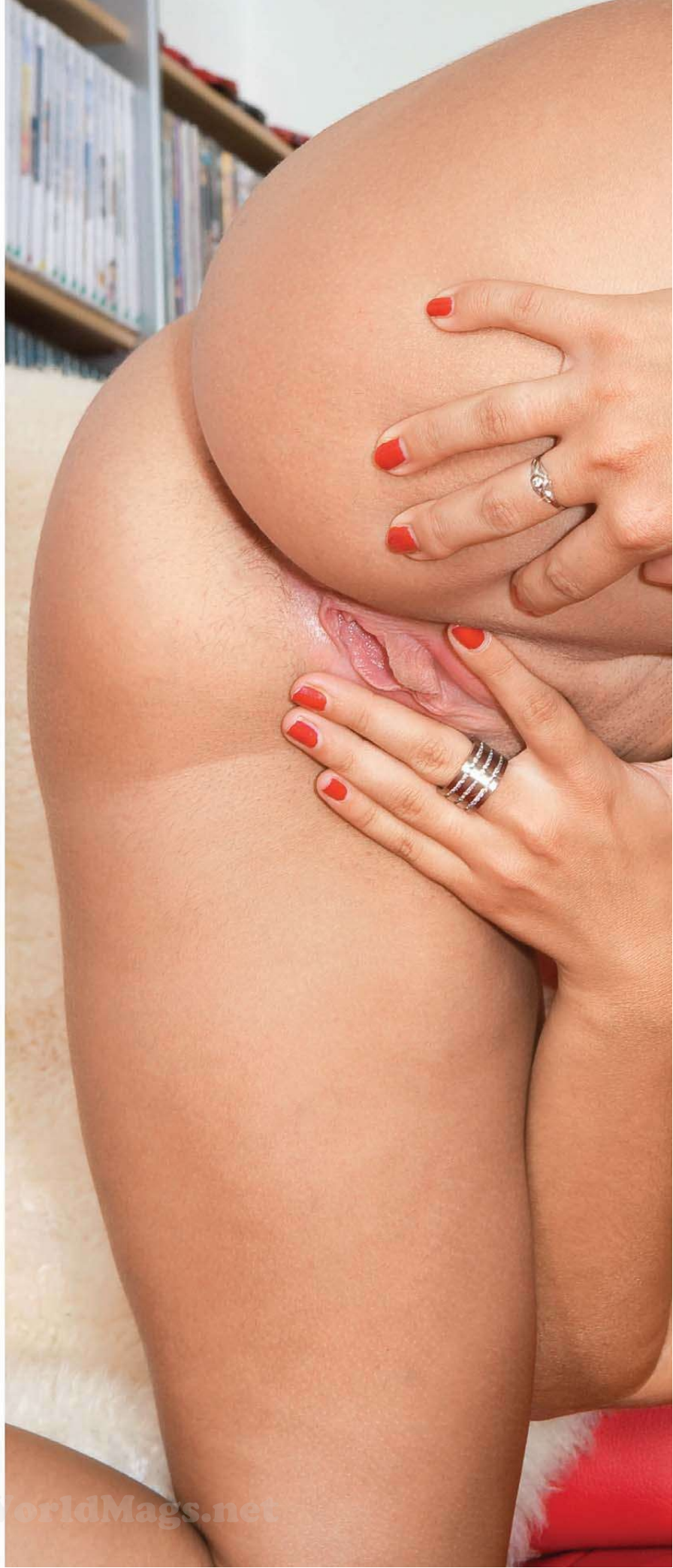




Westy's tits have grown since we last saw her (not surprising since she is only 20). Her hairstyle is sultrier and sexier. She says leaving college to fuck full-time is the best decision she ever made. "I am not going to have this body forever," she said, "so I might as well enjoy it for as long as men are enjoying it. I love watching my movies, and I love telling people what I do. They are always surprised, but that is what makes it so exciting. When I am out on a date and I tell a man what I do, he expresses his surprise with his cock. And I am always happy to show him that what I do on camera is not an act."









WESTY

BIRTHDAY: June 2 **HEIGHT:** 5'3"

WEIGHT: 112 lbs. **BRA SIZE:** 34E

MEASUREMENTS: 40-26-36

LIVES: Prague, Czech Republic

PREVIOUS SCORE APPEARANCES:

June '09 (boy-girl), April '09

VIDEOS: *Stacked Street Sluts #2* (XXX-Rated and available on page nine).



BELLA HAS ALWAYS BEEN TOLD SHE HAS BIG TITS. BUT DOES SHE HAVE THE BOOBS TO BE A SCORE GIRL?

This is Bella, she's a 100% amateur from Michigan, and as you're about to see, she has big, natural tits. Bigger than probably 90% of the women on the planet and 99.9% of the women who are as slim as she is. But when we first saw her, we wondered, "Is she busty enough for *SCORE*? Does she measure up where it counts?" We have to make those tough decisions every day at *SCORE*, and when we saw Bella's test shots, our first reaction was, "She's not quite big enough. Too borderline." But then we saw her in person, and as you can see, we changed our minds.



BLAZE OF GLORY



We posted a video of Bella on the Scoreland Blog (web address blog.scoreland.com), and 82% of respondents to a poll said she's a *SCORE* Girl. Frankly, Bella was shocked that there was a debate. You see, this quiet chick from the northern Michigan peninsula is always hearing comments about how big her tits are. "People stare," she said. "Little old ladies' jaws drop." But *SCORE* Girls are rare. They're one in a hundred-thousand. Did we make the right call?







BELLA BLAZE

BIRTHDAY: Dec. 13

HEIGHT: 5'8"

WEIGHT: 138 lbs.

BRA SIZE: 36DD

MEASURES: 42-26-36

LIVES: Michigan

OCCUPATION: Bartender

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SCORECARD

Continued from page 54

with boobs willing to show them can be a SCORE girl. Honestly, I feel like I've been cheated a lot lately, and it has me rethinking my loyalty.

You have other magazines that cater to aficionados of heavy women, but to have those girls appear in *Voluptuous* and SCORE within a month of each other says that model didn't belong in SCORE to start with.

Perhaps you are okay with that. Perhaps you have decided your customers want obese women who bill themselves at 145 pounds when it's obvious they are near 200, if not over. If that's the case, simply let me know so I can start looking for a replacement magazine to earn my monthly patronage, though I will do so sadly and with a sense of the ending of an era. You and me go way back, SCORE, and I've stood by you even when buying you left me without lunch money or without gas in college. But right now, you are not rewarding me for that loyalty.

In closing I offer solutions, not just complaints. If you need assistance in locating women to solve this problem and wish to make it worth a professional's while—scouting as an employee of SCORE, I'd be very tempted to leave my current work for something as exciting and noble as reviving SCORE magazine and being part of its rebound and comeback. It's the kind of job where a man's hobby becomes his livelihood, and of course, that's the kind of rare moment when he can accomplish great things because he puts his all into it, because he doesn't view it as work.

To me, what SCORE once represented was an art form. I'd like to see a Renaissance.—M.W., via email

Dear M.W.: Thank you for your loyalty and for your letter. We appreciate everything you wrote. Although we would never hire anyone with no experience in scouting and finding models, we do offer a way for readers (and anyone else) to prove themselves and show they can find SCORE Girls. In other words, we pay generous finders fees (the better the girl, the better the finders fee). This is something you might want to consider. You (or any other reader) can go online to BeAScoreModel.com for more details about submitting models. Some of our best girls are discovered by SCORE Men. 

SEX BOMB



DRESSED TO FUCK OR FUCKING UNDRESSED, STEPHANIE STALLS MAKES OUR BALLS EXPLODE!

If Stephanie had decided to keep her clothes on for this pictorial, we probably wouldn't have complained. We would have just stood there for hours, hypnotized by the sight of that crop top covering only 50% of her F-cup tits, those tight, denim short shorts hugging her firm, fuckable ass and those stripper-style fuck-me pumps that lift and make everything look even better. Because here stands the *SCORE* Man's dream girl: blonde hair, blue eyes, big rack, smiling like the girl next door but dressed to fuck. Fortunately, however, Stephanie didn't keep her clothes on. "I never keep my clothes on!" she said, laughing.



Stephanie was born in Memphis, Tennessee and lives in a small town in Kentucky. She's a MILF, a swinger, an award-winning feature dancer, and as the photo on the facing page proves, she has one of the pinkest, most fuckable pussies around. We also love the way her tits rub against her cheeks when she bends over to give us a view of her holes. "I'm not shy," said Stephanie, whose debut in the Holiday '09 issue got rave reviews. "I love wild and crazy sex anywhere in public. I've fucked in the men's room of a Denny's restaurant and on a pontoon boat on a lake."







In this photo, Stephanie executes the extremely advanced pose of pushing together her tits while lying on her back and spreading her pussy. We get the impression from the look on her face that she's done this before. "I'm always offering up my tits when a guy is fucking me," she said. "If he's fucking me missionary, I want him to suck my nipples, and if he's slamming into me from behind, I want him to reach down and grab my tits." But don't try to rush Stephanie into bed. "Wine me. Dine me. Treat me like a lady. And then take me to bed or wherever and fuck me like there's no tomorrow!"





STEPHANIE STALLS

BIRTHDAY: Feb. 5 **HEIGHT:** 5'2"
WEIGHT: 124 lbs. **BRA SIZE:** 34F
MEASUREMENTS: 40-26-36
LIVES: Kentucky **PREVIOUS**
SCORE APPEARANCE: Holiday '09



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BOOB CRUISE '97

Continued from page 35

stand what the essence of the Boob Cruise is all about."

D.B. from Texas summed up the feelings of everyone when he said, "As I look back upon this Fantasy Cruise, I can't think of anything I didn't like about the Cruise, except Saturday morning...when it was over! The photo opportunities were much more than I expected. I left home with 10 rolls of film and, fortunately, managed to acquire about 15 more during the trip. The ship's store ran out by the second or third day of the Cruise!" Not to mention that the ship's bartenders wanted to apply for combat pay if they were going to work another Cruise!

The last day of any Boob Cruise, especially the final hours before the ship drops anchor and the passengers scatter to their individual destinations, always took on a touch of sadness, and the third Cruise was no different. People had made new friends, formed bonds and enjoyed a week that everyone knew was unique and might never be experienced again. Many looked forward to another fantasy vacation. With the third Cruise behind us, plans were underway for a fourth Cruise. The Star Clipper would again be our ship of boobs, and many of the passengers would be repeat sailors. They had caught SCORE's island fever. 🏆

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BOOB CRUISE '98

Continued from page 36

everyone who went on Boob Cruise '98, the only bad thing about this entire week is leaving!" Chuck logged. "I swear, if somebody were to handcuff all of the passengers and girls to the ship and hand me the key, I'd toss it overboard and not think twice!"

The Star Clipper sailed to Anguilla, Prickly Pear Island, St. Maarten, Tortola, Virgin Gorda and other islands that the majority of the world's population knows about only from travel mags and television. They were magical places, and we visited them with the magical girls of our dreams.

"I tell everyone that Boob Cruise '98 was the wildest week of my life," recalled passenger P.R. "And that includes innumerable Mardi Gras, fraternity parties, bachelor parties and other parties. I came for the women, and they were everything I thought they'd be and more, but I also enjoyed my stay due to the great guys I met on the Cruise, the SCORE staff and the whole sailing experience. I will now die a happy man!"

There isn't space to pass along the thoughts of each of the superwomen who sailed on Boob Cruise '98, so here's a representative example from Busty Dusty, a certified diver who brought along her SCUBA gear every year.

"What would I do differently on the next Boob Cruise?" Dusty said. "Not make the day start so early! I imagine that is probably impossible with everybody trying to do everything in one week, so how about making the Boob Cruise longer? And, on the next Cruise, I'd really love for all the guys to feed me peeled grapes poolside! It really is a Fantasy Vacation."

As the trip ended, Chuck wrote, "It won't hit the passengers until they get back that it's all been a giant SCORE fantasy that lured them in for a magical week, then spit them back out into the real world: the office, the boss, the wives, children, what have you. And that's when they'll really start their vivid remembrances. That's what this fantasy does to you and those of us who know it all too well."

And so, with a fourth Cruise behind us, we began making plans for a fifth Cruise. But that one would be two years away.

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BOOB CRUISE '00

Continued from page 36

mer ship. The passenger roster was purposely smaller. The idea was to restore an intimate feel to the Boob Cruise after the huge cruises of '97 and '98. The number of veteran Cruise returnees proved we were doing something right. Over 50% were regulars from previous years. These veterans were ready for action, lugging cases of cameras, film and tapes, even 3D equipment, plus the new digital cameras that were revolutionizing photography. It was a reunion for many of these men of numerous nationalities, all united by the love of boobs on a sailing ship in the tropics.

Another experiment was conducted, this one technological, to take advantage of the expanding Internet revolution. Our plan was to take digital photos of the daily events and transmit them and a daily text log back to the Miami office through a portable satellite dish. These signals would be picked up by our web staffers, who would create a twice-daily photo report for Scoreland members. Transmitting video was still too complicated back in 2000, when most home computers were still on 56K dial-ups that moved at a snail's pace. The experiment worked despite many obstacles, including cloud cover and computer problems. Through Scoreland, guys at home could see what was happening on the Cruise. It wasn't live, but it was unprecedented.

The daily BC traditions carried on. The passenger shoots might have been the most popular events on all the Boob Cruises. Many of the veterans have compiled huge photo albums. How many guys can say they directed a SCORE model on a tropical island? Each day, Boob Cruisers were invited to the professional magazine shoots, too.

Another favorite custom we repeated was the ritual that kicked off the breastivities. We called it "Show us your boobs!" It began after the first night's welcome party and dinner, following a few sets from the live band. As always, there was no shortage of volunteers to help the girls expose their big tits.

The perennially cheerful Jessica Turner turned 21 on the Cruise. The English head-turner began modeling when she was 18 and finally could legally drink and gamble! Well, at least drink. Our ships were not casino-equipped. Cham-

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pagne and cake were brought out to celebrate this milestone.

The British contingent also included one girl who was a paying passenger but whose life was changed by sailing with the SCORE Girls. You know her now as Morgan Leigh, voted 2006 SCORE Newcomer of the Year.

"The 2000 Boob Cruise changed my life" Morgan said. "I mean, I gave up a career in the food industry. The Cruise was a huge eye-opener, and I thought, 'If they can do it, so can I.'"

The reality of the Boob Cruise almost overwhelmed Lorna Morgan.

"That was the first time I was ever on a cruise ship," Lorna said. "There were a lot of very established models on the ship, and everybody knew them, but I was the newbie. I was so excited. I was like, 'Look at this! Sand, sand! Sea!' I love all that stuff."

Several passengers put together a betting pool on when Alyssa Alps would give in and model. She held out until May 5, the last day, when she and a photographer hit the beach. Fittingly, Alyssa's pictorial closed the 164-page Boob Cruise double issue (Holiday '00), our all-time best-selling edition.

"Going into Boob Cruise 2000, I had heard so many superlatives about it, but I had some skepticism," Alyssa wrote. "How could anything be that good? Now I know. And I realize all the comments I had heard about SCORE's Boob Cruise did not do it justice. It truly is the experience of a lifetime."

Will Boob Cruise ever sail again? Sadly, Windjammer is out of business. Sixteen years have passed since the Boob Cruise's maiden voyage, 10 since it docked for the final time. John Fox, ever the optimist, says never say never.

People have suggested that if sailing is too complicated, a Boob Cruise-type week at a resort would be a good compromise. But no landlocked convention, even in some lavish resort or hotel, could ever capture the spirit of adventure, freedom and exploration that made the Boob Cruise special.

"I have such fond memories of the Cruise," said Boob Cruiser Brian, summing up the feelings of many who cruised. "So many memories, such beautiful places, such wild parties and some of the greatest people. I cannot think of anything before or since that has made such a memorable impression. The best tits, the best time, the best trip ever!"



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A SCORE GIRL WHO HAS IT ALL!**

If you're reading this, we're assuming that your eyes have popped back into your head and you've already jacked to the photos at least a few times. And now we can tell you that the lady's name is Shione Cooper, she's 22 years old and from the Czech Republic, the tits are DDD-cup naturals and she's the next great thing in big tits. Shione is making her worldwide magazine debut in *SCORE*, and in our opinion, few models have combined beauty with big boobs the way she does. With Shione, you don't know what to look at first, her beautiful face or her magnificent breasts.

A close-up photograph of a woman with dark hair, heavy eye makeup, and large breasts. She is wearing a blue lace bra and a necklace with a large pendant. She is holding the edges of her bra with both hands. The background is a warm, orange-toned wall.

Sensational *Shione*



Thanks to Arianna Sinn (February '10) and Taylor Steele (March '10), 2010 was already shaping up as a great year for natural newcomers, and with Shione, it's on its way to being one of the best ever. Now, as you know, the Czech Republic has become a breeding ground for porn stars, but until recently, it hadn't become a breeding ground for full-fledged *SCORE* Girls (2009 Model of the Year Karina Hart is Slovakian and lives in the Czech Republic). But all that is changing. Oh, by the way, we're happy to report that Shione is happy to fuck on camera, too, something you'll be seeing soon.





Other than Karina Hart (there's that comparison again), we can't think of a model who has displayed such smoldering on-camera sexuality so early in her modeling career. Shione doesn't speak much English, but her eyes and body language project, "Fuck me!" Her pliable self-suckers and meaty pussy are about to become legendary. Her face and body are about to have a regular place in *SCORE*. This month, we saved the best for last. And you can go back to jacking now.







SHIONE COOPER

BIRTHDAY: June 1

HEIGHT: 5'8"

WEIGHT: 136 lbs.

BRA SIZE: 34DDD

MEASURES: 40-28-36

BORN: Prague, Czech Republic





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Rachel Love

A group of male explorers are captured in the jungle by an ancient tribe. Bad luck, right? No, very good luck. Because the tribe consists of big-titted **Alexis Silver**, **Kali West**, **Daylene Rio**, **Rachel Love**, **Alia Janine** & **Shyla Shy**. They all want to know what cock is all about. Rachel has a three-way, and Alexis gets ass-fucked. **112 MIN. ON DVD, VHS & BLU RAY**

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Busty Workin' Sistas RATED XXX



Farrah Vancok

They're black, they're stacked and they'll do anything for a buck. H-cup newcomer **Farrah** fucks on film for the first time. **Mianna's** JJ-cup bombers bounce all over the place as she bounces up and down on cock in her second scene. **Carmen Hayes** gives lap dances with extras. Hookers **Alexis Silver** and **Stacy Adams** love their jobs. Fuck 'em! **181 MIN. ON DVD OR VHS**

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Chesty Peggos 2 RATED XXX



Lorna Morgan

Five mothers-to-be get wild because they are so horny that they can't help but be naughty! Starring **April McKenzie**, **Sunshine** and **Stefani** in raunchy XXX. They wrap their milk jugs around hard cocks. Plus, **Kali West** gives some stiff wood a tugging with her knockers, and **Lorna Morgan** puts on a striptease for you! **101 MINUTES ON DVD AND VHS**

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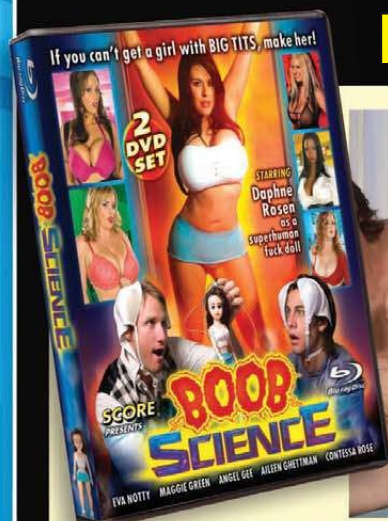
Michelle May

For the longest time, **Maggie Green** would only show her tits on camera. But now she's putting on her first pussy-stuffing dildo show! Plus, super-stacked dildo lover **Michelle May**, sexy Czech hotties **Sophie Mae** and **Ivy Darmon**, **SCORE** and **Voluptuous** covergirl **Ariana Angel** and seven more pairs never before seen on video! **181 MIN. ON DVD AND VHS**

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Boob Science RATED XXX



Angel & Daphne

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Daphne & Maggie



Aileen Ghattman



Eva Notty

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Sexed & Suckled RATED XXX



Dixie Devereaux

All stacked, all natural, all XXX! 2009 newcomers **Shyla Shy**, **Mianna Thomas** and **Dixie Devereaux** are super-built babes who love to suck, fuck and use their huge tits to milk the cum out of cocks, and this is their first XXX! They're joined by **Brandy Talore**, redhead **Veronika**, and a five-way orgy with **Angelina**, **Terry Nova** & **Marille**. **140 MIN. ON DVD OR VHS**

\$39⁹⁵ PLUS S&H

Busty Riding Academy RATED XXX



Karina Hart

We went to Hungary to film our most spectacular on-location feature ever. **Karina Hart**, **Christy Marks**, **Terry Nova**, **Melissa Mandlikova**, **Jasmine Black** and **Kristy Klenot** want to learn how to ride horses, but they end up riding cocks. Features a four-way with **Christy** and **Terry**, and **Karina's** first tit-fuck! **152 MIN. ON DVD, VHS & BLU-RAY**

\$39⁹⁵/\$49⁹⁵

Sex In The Titties RATED XXX



Camelia Davis

Six breast friends spend most of their time fucking, except for **Renee Ross**, who's still waiting for the right guy to give up her pussy to. But with the help of Big (her trusty dildo) and the tongues and fingers of her girl-friends (including **Selena Castro**), she's always cumming. **Renee** and her friends get freaky in a big-tit orgy, plus lots of XXX action. **120 MINUTES ON DVD & VHS**

\$39⁹⁵ PLUS S&H

Top Heavy Teasers RATED X



Morgan Leigh

Ten **SCORE** Girls encase their gigantic tits in tight tops, then peel them off, letting their boobs hang free before drilling their pussies with fingers and fuck sticks. Stars **Cindy Cupps**, **Deena Duos**, **Morgan Leigh**, **Summer Sinn**, **Lexxi Tyler**, **Tara Moon**, **Brianna Costello**, **Mia Starr**, **Kylee Nash** and **Goldie Blair**. **120 MIN. ON DVD AND VHS**

\$39⁹⁵ PLUS S&H

Busty Slut Expo RATED XXX



June Summers

Amazing XXX jack value! Nine big-titters use their mouths, cunts and racks to drain the cum from your balls. Plus lapping lezzies, **Kianna Dior** & **Lexxi Tyler**. Features newcomers **Anika Anderson**, **Selexia Rae**, **Angelina Castro** & **Diamond Foxxx**, plus Asian **Kiko Lee** in her first XXX. Also **Candy Manson**, **June Summers**, **Carly Parker**, and **Dylan Ryder**. **232 MIN. ON DVD & VHS**

\$39⁹⁵ PLUS S&H

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