

SPECIAL COLLECTOR'S ISSUE

JULY
2013

OUR BEST PHOTOS EVER!

 **THE SCORE
GROUP®**

SCORE

#1 IN BIG BOOBS

OVER 200 GIRLS!

XXX EDITION



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WINDY LEIGH

Boob Cruise
2000

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The Best of the Breasts

Or, "SCORE's Greatest Tits." How this collector's edition happened.

By Dave Rosenbaum

"John, how come we've never done an issue of our greatest photos?"

That's how this issue began, with me walking into editor-in-chief John Fox's office at the end of the day last December and asking what seemed to be an innocuous question.

"We haven't?" John asked.

And then he realized: We hadn't. We've done issues with our most-influential models and a 15th anniversary issue packed with previously unpublished photos of the best girls from our first 15 years. We've done "20 Greatest Naturals" and "Who's The Fairest" and the "Sweet Sixteen." We've had Boob Cruise issues, too, but never an issue devoted entirely to the greatest photos we'd ever published.

How could that be?

"How could that be?" John asked.

After all, photos are as vital to SCORE as they are to LIFE magazine, and they've done plenty of "Best Of" photo issues and books.

I guess the short answer is, "We never had the chance." Every month, every issue, has brought new girls and new photos, new on-location shoots to celebrate and more. We never had the chance to slow down, take a deep breath, page through every issue of SCORE ever and look at every photo ever, select the best of the best and put them all together in one package. Not that we had the chance even this time. More newcomers, more favorites and more photos from great on-location shoot await you in future issues.

But the timing seemed right. And so, the issue in your hands has been 21 years in the making. It's a true labor of love. Enjoy.

This photo of
Linsey Dawn
McKenzie
from 1999 is
one of our
best ever.
And that's
why it's in
this issue.



1992

**LACEY LEGENDS
& DEENA DUOS**
November 1992



**LISA
CHEST**
November
1992



**CANDY
CANTALoupES**
November 1992



1992 The story of *SCORE* did not begin in the desert of Palm Springs, California, where Lacey Legends and Deena Duos went lezzie during our first on-location shoot. It didn't even begin on the cover of our first issue, the June 1992 edition graced by L.A. Bust. The story of *SCORE* began in a tiny office in South Miami, where John Fox, former editor of *Gent*, and a small group of editors and an art director decided to take on the giant that, at the time, was *Gent*. But if the story begins there, it's a behind-the-scenes story. *SCORE* will always be about the girls. And we had the girls!



**NILLI WILLIS
& LISA PHILLIPS**
June 1992



L.A. BUST
June 1992

1992

**KAYLA
KLEEVAGE
& LEANNE
LOVELACE**
June 1992



1993

L.A. BUST
May 1993



1993 It was a very good year for *SCORE*. "The best year of our lives," we called it when we looked back while celebrating our 15th anniversary in 2007. The travails of that first year were over (Said editor-in-chief John Fox, "Our first two issues didn't print well, and after sales data began coming in, some were predicting our early demise."), and *SCORE* began to rise. Of course, it couldn't have happened without the girls, such as Chloe Vevrier, the German *wunderbabe* who we photographed for the first time in Eleuthera, the Bahamas. And mega-busted fantasy women such as Crystal Topps.

CHLOE VEVRIER
January 1993



CRYSTAL TOPPS
September 1993





ALEXIS LOVE

November 1993



WENDY WHOPPERS & LISA LIPPS

September 1993

Readers discovering *SCORE* for the first time quickly realized that it had something for every big-boob lover. Alexis Love was 43 years old when she debuted in the March '93 issue and returned in November. "I really had no plans to continue modeling," Alexis said after her appearance in the March issue, "but after the fan mail arrived, I was overwhelmed." This was an early example of the chemistry between the *SCORE* Girls and *SCORE* readers, a two-way relationship that has always been rewarding for both sides. The girls know that the readers have an interest in them that runs deeper than their skin. The readers know that the girls are listening to them and responding. Some magazines present their girls as pieces of meat for guys to jack off to and forget. We've never done that. We've always strived to present our girls as real people, not just models. So you grew to love Alexis, Lisa, Wendy and Bethany.

1993



BETHANY BUSTIN
July 1993

TOPPSY CURVEY

October
1993



The girls were real-life women, but they were also bigger than life. Topsy Curvey became internationally famous for running on the field during Major League Baseball games and kissing her favorite players, but she wouldn't have been a *SCORE* girl if not for her massive chest. Of course, one of the big events of 1993 was SaRenna Lee's "Marilyn Monroe" cover (see page 18 for more about that). The December '93 issue in which she had her famous pictorial was a true turning point for *SCORE*. From that issue on, there was no doubt that we'd be a success.

CHLOE VEVRIER

November
1993



DEVON DANIELS

May 1993



**SARENNA
LEE**
December
1993

1993



SCORE® BACK ISSUES DEPARTMENT



SWIMSUIT ISSUE

AUG. 2011—It's the bikini issue that blows away any other mag's, featuring Karina Hart, Karla James, Miosotis, Maggie Green, Morgan Leigh, Janet Jade, Eva Notty and Kitana Flores.



TOP 20 NATURALS

SEPT. 2011—SCORE's 20 greatest naturals as voted by the readers. Spectacular issue featuring Linsey, Chloe, Sharday, Marilyn, Karla James, Valory Irene, Christy Marks and many more.



EVA NOTTY 3-WAY

OCT. 2011—Angela White tugs cock and tit-fucks in her first boy-girl ever. Valory Irene and Lana Ivans' boobs underwater. Eva Notty and Sarah Satori 3-way. Natasha Dulce XXX.



ANGELA WHITE BJ

NOV. 2011—An issue full of XXX firsts: Maggie Green's first tit-fuck. Angela White's first blow job. Lana Ivans' first full-on boy-girl. Plus, the debuts of naturals Terri Jane and Desiree.



ANGELA WHITE XXX

DEC. 2011—Angela White fucks! Slim 'n' naturally stacked Venera and black 'n' stacked Maserati debut. Valory Irene's first tits 'n' tugs. Kelly Christiansen and Karen Fisher 3-way.



EVA NOTTY XXX

MAY 2012—Our annual awards issue featuring new pictorials of the best girls of 2011. Features Eva Notty and Angela White XXX, plus Valory Irene, Venera, Miosotis and many more.



164-PAGE BLOWOUT

JUNE 2012—The 20 greatest SCORE Girls, as voted by the readers, to celebrate our 20 years. Features 17 hardcore pages of the best scenes ever from XXX DVDs. A collector's edition.



MILFs & ANAL

JULY 2012—Valory Irene and Lana Ivans together, natural newcomer Melissa Manning, Stephanie Stalls takes it in the ass, new Kelly Christiansen XXX, plus Eva Notty.



BIKINI BUSTERS

AUG. 2012—Our annual bikini issue features Leanne Crow, Michelle Bond, Angela White, Christy Marks, Dolly Delight and Hitomi, plus Brittany O'Neil and Lana Ivans in bikini XXX.



GGB XXX 3-WAY

SEPT. 2012—Angela White and Maggie Green 3-way XXX. Siri debuts with her hourglass figure. Super-slim and naturally stacked special. New Micky Bells. Emilia Boshe debuts.

VOLUPTUOUS® MAGAZINE: ALL STACKED, ALL NATURAL!



NEW ROCKELL PICS

JUNE 2013—Brand-new photos of SCORE newcomer Rockell. Jolie Rain is a raunchy redhead! Micky Bells.



XXX LACTATION

MAY 2013—Leanne Crow's kitchen confidential. Roxi Red XXX. Lana Ivans bustier than ever. Shyla Shy lactates.



SIRI'S 1ST 3SOME

APRIL 2013—Siri sucks and fucks two guys. Melissa Manning's growth spurt. Gabrielle Love and Anjii Ross.



KRISTINA MILAN XXX

MARCH 2013—The return of Romanian natural Joana Bliss. Amazing Roxi Red hanger pics. New Beverly Paige XXX.



3 XXX LAYOUTS

FEB. 2013—Rockell's V-Mag debut, 12 V-Girls-next-door, Siri fucks and gets a facial, Kitana Flores in 3-way XXX.



CONTEST FINALISTS

JAN. 2013—The best of 2012 in eight categories, including best ass, best pussy, best plumper and best XXX.



KRISTAL SWIFT XXX

HOLIDAY 2012—Self-sucker Gya Roberts is now slim 'n' stacked. Kitana Flores, Sadie Blooms, Krystal Swift.



GOLDIE RAY ANAL

DEC. 2012—New Hitomi in sexy lingerie. Eight pages of rear-spearer V-Girls. Maserati XXX. Krystal Swift.



SHYLA PREGGO XXX

NOV. 2012—Redhead Desiree gets a creampie. Six-page Karina Hart special. Arianna Sinn and Sophie Mae.



SIRI HARDCORE

OCT. 2012—Preview Christy Marks' new XXX DVD. Siri gets a facial. New Nancy Navarro and Taylor Steele.

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DIGITAL MAG AVAILABLE
XXX BIG-TIT ACTION

SHIONE COOPER XXX

HOLIDAY 2011—Slim 'n' stacked new-comer Dolly Delight pics & interview. Shione Cooper XXX. Newbie Sandra Star's first anal scene. Plus, Leanne Crow and new natural Catt Green.



DIGITAL MAG AVAILABLE
ANNUAL CONTEST SLOW DUTY

HITOMI'S DEBUT

JANUARY 2012—J-cup Asian sensation Hitomi debuts. The return of super-stacked porn star Elizabeth Starr. Redhead Desiree is a busty hooker. Isis Haze in backseat action.



DIGITAL MAG AVAILABLE
25 Holiday Wooters!

ANGELA WHITE LEZZIE

FEB. 2012—Angela White and Maggie Green tit-to-tit. Brittany O'Neil vs. two studs. Claudia Kealoha returns. New, natural cleavage queen Micky Bells. Venera photos and interview.



DIGITAL MAG AVAILABLE
EXCLUSIVE NEW HITOMI!

NEW HITOMI PICS

MARCH 2012—Hitomi is our centerfold girl, too. Morgan Leigh gives a piano lesson wearing sexy lingerie. Maserati sucks, fucks and gets a hot load. MILF Ingrid Swenson in XXX action.



DIGITAL MAG AVAILABLE
THE NEW NATURAL!

ALL NATURALS

APRIL 2012—Special all-naturals issue featuring Miosotis XXX, Leanne Crow, Valory Irene, Terri Jane, Venera and Michelle Bond. Plus, Hitomi massaged by Micky Bells & Natalie Fiore.



DIGITAL MAG AVAILABLE
BUTTY SCHOOLGIRLS SPECIAL ISSUE

SMOKING & LATEX

OCT. 2012—Maggie Green in Latex and fishnets. Corseted Melissa Mandikova smokes. Paola Rios' tits and cream. Shione Cooper in a bullet bra. Elizabeth Starr mega-tit hardcore.



DIGITAL MAG AVAILABLE
BUTTY SCHOOLGIRLS SPECIAL ISSUE

RACK TO SCHOOL!

NOV. 2012—Hitomi, Ivy Darmon and Valory Irene are busty schoolgirls, plus six more pages of big tits in the classroom. Newcomer Siri's first XXX pictorial. Minka returns to fuck.



DIGITAL MAG AVAILABLE
HEAVY-HANGING TITS SPECIAL

HEAVY HANGERS

DEC. 2012—Tattooed and pierced newcomer Sabrina Linn in her first XXX. Three debuts: slim Estelle Taylor, black 'n' stacked Sadie and voluptuous beauty Krystal Swift.



DIGITAL MAG AVAILABLE
BUTTY-BANGED BOOB BABES!

2 XXX ANAL SCENES

HOLIDAY 2012—Kitana Flores takes cock up her ass for the first time on-camera. MILF newcomer Tahnee also gets ass-fucked. Newcomers Roxanne Miller and Melissa Reed.



DIGITAL MAG AVAILABLE
ANNUAL CONTEST SLOW DUTY!

AWARDS FINALISTS

JAN. 2013—Full-length pictorials of Newcomer finalists Hitomi, Melissa Manning, Nancy Navarro, Roxanne Miller, Estelle Taylor and Sabrina Linn. Goldie Ray and Siri hardcore.



DIGITAL MAG AVAILABLE
HOLIDAY HOOTERS! 25 ACTION CUBES!

WILD DP ACTION!

FEB. 2013—Naturally stacked cover-girl Anji Ross and two more newbies. Stephanie Stalls DP'd. Daylene Rio crotchless panties fuck. Harmony Bliss, Angela White, Michelle Bond.



DIGITAL MAG AVAILABLE
KHX EDITION BIG TIT SWEATER SPECIAL

SWEATER BUSTERS

MARCH 2013—Featuring the debuts of Southern cutie Rockell, Japanese natural Ria and girl-next-door Jazmine. Plus, Maserati, Natalie Fiore, Eva Notty & XXX Kelly Christiansen.



DIGITAL MAG AVAILABLE
KHX EDITION MAGGIE GREEN'S FIRST HARDCORE!

GROWTH SPURT!

APRIL 2013—Three debuts: mega-titted natural Roxi Red, girl-next-door Jazmine and blonde Morgan Page. Plus bustier-than-ever Melissa Manning and Krystal Swift XXX.



DIGITAL MAG AVAILABLE
AWARDS SPECTACULAR!

AWARDS WINNERS

MAY 2013—The 2012 SCORE Awards winners. New layouts of Hitomi, Valory Irene, Venera, Angela White, Siri, Sabrina Linn, Beshine and Angela White XXX, plus Alyssa Alps retro.



DIGITAL MAG AVAILABLE
KHX EDITION OUR DUSTIEST ISSUE OF THE YEAR!

ROXI'S FIRST XXX

JUNE 2013—New photos of Lana Ivans, naturally bustier than ever. Newcomer Vanessa has a super-hairy bush. Super-natural Roxi Red and Claudia Kealoha hardcore sex.

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COVER STORY!

Every picture tells a story. These 10 covers tell the history of SCORE.

BY DAVE ROSENBAUM

John Fox, the editor-in-chief of SCORE since the beginning, is fond of saying, "The cover is the most important page in the magazine. It's an advertisement for the issue."

A lot of work goes into creating the cover of each issue, from choosing the cover girl (or girls) to the actual taking of the photos to the choice of just the right shot and, finally, the graphic design. All SCORE covers are special. But some are particularly memorable. They tell the history of SCORE.

JUNE 1992: Busty Boon or Bust

Fact: More magazines die than live. Editor-in-chief John Fox was well aware of that fact when he chose a covergirl for the first issue of SCORE. The selection of the proper cover girl would not only send a message about what the new magazine was all about. It could also decide whether the mag thrived or died. His choice was L.A. Bust, a girl who represented the style, sophistication, sexuality and, yes, body type, that SCORE wanted to be all about. The issue was a success, and the rest is big-boob history.



DECEMBER 1993: That face!

A big-boob magazine without big boobs on the cover? Had we lost our minds? Well, kind of...we had gone out of our minds for the stunningly beautiful SaRenna Lee, who we called "The Marilyn Monroe of the 90s." Inside, SaRenna wore a white dress



similar to the famous one Marilyn Monroe wore in the movie *The Seven-Year Itch*. On the cover for her SCORE debut...Marilyn's face and only her face. It was the first and only time we would do a face-only cover, and it would label SaRenna as a true big-boobed superstar.

As for SCORE, did newsstand dealers mistake it for a general-circulation mag and place it in the non-adult section of their stores? It's possible!

MARCH 1995: Cruising

In an historic first for men's magazines, we took five of our best girls and joined them with happily-paying passengers for the first-ever Boob Cruise to the Caribbean. Then, we made a magazine out of it. Known in various parts as "SCORE's Fantasy Vacation" and "Boob Camp," the Boob Cruise



was a dream-come-true, first for the passengers and then for readers. Four more Boob Cruise issues would follow.

DECEMBER 1996: Finally Legal!

Our 50th anniversary issue featured the long-awaited debut of Linsey Dawn McKenzie, the Brit teen who had been a sensation in England for two years (the age of consent in the UK is 16). We photographed her on her 18th birthday, a day she would never forget. For seven hours, Linsey's body was an



artist's canvas. Then the body paint came off for Linsey's first of many SCORE pictorials.

APRIL 2000: Going Hardcore!

It was the skyline blurb, that got everyone's attention: NEW XXXPLICIT

Continued on page 42

1994

**WENDY
WHOPPERS**

August 1994



**TIFFANY
TOWERS**

December 1994



**DEBBIE
JORDAN**

August 1994



1994 The great girls kept on coming. Voluptuous girls occasionally were featured in 1992 and 1993, but slim 'n' stacked babes like Tiffany Towers were becoming our trademark. By the way, even readers with long memories and sharp minds might not remember this photo of Heidi Hooters. That's because it was originally published much smaller in "Scorecard." We thought it deserved special, bigger treatment for this special issue.

1994

**HEIDI
HOOTERS**
February 1994



**CANDY
CANTALoupES**
June 1994



**TABATHA
TOWERS**
June 1994





Canadian hottie Tiffany Towers flew to the Bahamas for a photo shoot and Candy Cantaloupes joined her to get naked on the beach. A super-stacked new Brazilian babe named Angelique visited our studio in London, England for her first photo shoot, and readers began to wonder to what lengths we would go to photograph the bustiest, most-beautiful women in the world in spectacular places. The photos from the first Boob Cruise, sailing out of Grenada in late 1994, wouldn't be published until 1995, but *SCORE* was already getting a reputation. Inside the magazine, in-depth interviews with the models were also becoming a trademark feature as part of our continuing-to-this-day attempt to make a personal connection between *SCORE* Girls and the readers. Of course, sometimes, we can't help but become just a bit focused on our favorite part of a woman's body, so you'll excuse us for this tits-only shot of Tabatha tugging on her nipples. Sometimes, we just wanna jack!



1994

ANGELIQUE
December 1994

COLT 45
February 1994

These days, girl-girl scenes are rare in *SCORE*. In fact, recently, readers and *SCORELAND* members have made it clear that they have no desire to see more girl-girl layouts. But we wonder if you'd change your mind if you had the chance to revisit some of our scorching, boob-powered girl-girl layouts from the '90s (which you'll see a lot of in this issue). Deena Duos hung her whoppers above Bethany Bustin for "The Blonde Leading the Blonde" in the March '94 issue.



**DEENA DUOS &
BETHANY BUSTIN**
March 1994

1994



1995

**TIFFANY
TOWERS**

December 1995



**RHONDA
BAXTER**

January
1995



**JOEY
KARSON
& ZORYNA
DREAMS**

January
1995



CARRIE

November
1995



1995 By this time, *SCORE* had become well-established within not only the big-boob world but the magazine world and was considered “#1 in Big Boobs,” just as our cover now boasted (a claim backed by our circulation numbers). The Boob Cruise, which sailed for the second time in 1995, was one of the reasons. “Boob Camp” was getting noticed by the mainstream media, and not only adventure-minded readers but big-boobed girls, too, were clamoring to secure a spot on the ship. But it wasn’t all about the Cruise. We flew Tiffany Towers to the Bahamas for this famous shoot.

**LISA LIPPS &
SARENNA LEE**
February 1995



**KAYLA
KUPCAKES**
June 1995





1995

DANNI ASHE
March 1995



"Boob Beat" editor Elliot James called 1995 "the year of the girl-girl pictorial" with Joey Karson and Zoryna Dreams (previous spread), SaRenna Lee and Lisa Lipps (above), Tawny Peaks and Tiffany Towers and Chloe Vevrier and fresh-faced (but soon to be very-influential) newcomer Danni Ashe lezzing it up for our cameras. That photo above of Lisa and SaRenna is a true *SCORE* classic, and the boob sandwich Lisa and SaRenna created is one every *SCORE* Man would love to be the meat between. "SaRenna thanked me later for one of the best fucks of her life," Lisa said.

**SUMMER
CUMMINGS**

June 1995



1995

ANGEL EYES
November 1995



MONTANA
February 1995



**CHLOE
VEVRIER**
March 1995



In the 1990s, many SCORE Girls were feature dancers. So, we asked one of our freelance photographers to spend the day with Angel Eyes (previous spread) when she traveled to Big Al's in Peoria, Illinois for an appearance. Talk about an on-location shoot! The location this time was the back of the limo that transported Angel from the airport to the club. How the hell did the driver ever keep his eyes on the road? He didn't, but he somehow managed to get Angel to her destination.

1995

**TIFFANY
TOWERS
& TAWNY
PEAKS**

July 1995



1996

L.A. BUST
February 1996



OLIVIA
January 1996



**CHLOE
VEVIER**
March 1996



1996 More L.A. Bust? Yep. And more Chloe Vevrier from Boob Cruise '95 and more Alexis Love and SaRenna Lee, too. The theme of this issue is, "Our Greatest Photos Ever," and the fact is that some models, such as the ones we just mentioned (and many more), just can't help but take great photos. So you'll excuse us if this issue of *SCORE* isn't democratic. When it comes to picking out the best of the best, our cocks don't lie! So, here's L.A. from her last official pictorial in the Feb. '96 issue and Chloe on a Caribbean beach. But here's also porn girl Olivia in the Bahamas from our first bikini issue.

**ALEXIS
LOVE**
July 1996



**NIKKI
KNOCKERS**
June 1996



**TOPPSY
CURVEY**
April 1996



There's something about a woman putting on or unhooking her bra that's always enticing. Here's Alexis Love unhooking one—her boobs are already coming out—from one of our earliest bra specials. An issue earlier, HHH-cup Nikki Knockers proved that even when a bra is on, it can be an incredible sight on a *SCORE* Girl. Topsy changed her hair color for the April '96 issue, but her boobs remained stupendous. And will we ever tire of bathing with our favorite girls?

1996

LISA LIPPS
August 1996



**TAYLOR
MARIE**
April 1996



**BRITTANY
ANDREWS**
March 1996



**HEATHER
HOOTERS**
August 1996



Taylor Marie tugged on one of her tan-lined tits. Tan lines, such as the ones on Brittany Andrews from the 1995 Boob Cruise, are something *SCORE* Men have never tired of. What is it about tan lines that excites a man? What it is about Heather Hooters simply sitting on a chair...but totally naked? What is it about SaRenna Lee and Erica Everest in a cock-hardening display of boob mashing? There's a never-ending number of ways for *SCORE* Girls turn us on.

**SARENNA LEE &
ERICA EVEREST**

January 1996

1996



**BUSTY
DUSTY**

October 1996



**LINSEY
DAWN
McKENZIE**

December
1996



**PANDORA
PEAKS**

July 1996



Busty Dusty cruised with us. So did SaRenna Lee. Her photos from Boob Cruise '95 are arguably her greatest ever. Pandora Peaks, who starred in the mainstream movie *Striptease* with Burt Reynolds and Demi Moore, was instantly recognizable without even showing her face. But 1996 will always be remembered for the debut of British teen Linsey Dawn McKenzie. And another era began.

SARENNA LEE

March 1996

1996



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COVER STORY

Continued from page 18

SECTION. Readers eagerly paged to the new "SCORE Xtra" section, where Heather Michaels sucked and fucked uncensored, a **SCORE** first. Since then, almost every issue has featured uncensored hardcore sex.



SEPTEMBER 2001: All-Natural!

Readers probably didn't know what to make of the cover of the September 2001 issue with its array of tiny photos. But they loved what they saw inside. This was the first "20 Greatest Naturals" issue (we'd follow it up 10 years later), and readers still talk about the photos and the girls chosen. What a lineup! This remains one of our most-sought after collector's editions.

Continued on page 118





1997

CASEY JAMES
Boob Cruise 1997

**BUSTY
DUSTY**
August 1997

1997 The Boob Cruise had not only put *SCORE* on the international magazine map...it had also become one of our richest sources of photos. Rarely did an issue pass that did not contain at least one pictorial of a big-boobed babe on the beach or in some tropical location. The shot of Casey James on page 43 is truly a *SCORE* classic. It was shot near the end of the "Magic Hour," that time of every day when the sun is sinking toward the horizon, during Boob Cruise '97. Almost as popular is this shot of Fantasia and Sana Fey enjoying some mutual affection on the beach during that same Cruise. Life was a beach with *SCORE*.



1997



LOLO FERRARI
May 1997



FANTASIA & SANA FEY
Boob Cruise 1997



DAWN PHOENIX
February 1997



**BETTY
BOOBS**
November
1997



**WHITNEY
WONDERS**
June 1997

1997

It was early morning when we captured this photo of Sarena Lee during Boob Cruise '97. One thing readers don't realize—and aren't supposed to know because the idea is to make this photographing-big-boobed-girls-in-paradise thing look easy—is the effort entailed in capturing a photo like this. First, we have to scout the proper location. Then we have to get the crew to the location, which could take a long time on a remote island, in this case Belaine Falls in St. Vincent, the Caribbean. It's much easier to go to a club and shoot a girl like Betty Boobs.



SARENNA LEE
Boob Cruise 1997



**CANDY
ANDES**
April 1997



BUSTY DUSTY
Boob Cruise 1997

LETHA WEAPONS

July 1997

1997



Who's the **bustiest** of them all?

Since 1992, *SCORE* has featured the bustiest girls in the world. But the debate over who's the bustiest comes down to these five mega-busters. Who do you think is the bustiest girl in *SCORE* history?

WARNING: We intentionally left out the girls' bra sizes because they rarely tell the whole story. This is a sight test, gentlemen. Look closely.



**CHELSEA
CHARMS**
72-23-34



KEISHA EVANS
50-29-42



BESHINE
59-28-36



MINKA
56-23-35



MAXI MOUNDS
56-25-36

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1998



**BAROCCA &
BRITTANY
ANDREWS**
January 1998



**BRITTANY
ANDREWS**
November 1998

1998 She isn't the bustiest girl in the *SCORE* universe, but she sure knew how to take a photo. The photo above of Brittany graced the contents page of the Boob Cruise '98 issue. Brittany's girl-girl with Barocca was from Boob Cruise '97. The shot below of Penelope features one of our favorite poses as her boobs seem ready to avalanche onto her face.



**PENELOPE
PUMPKINS**
April 1998

JENNY

October 1998



1998

In 1998, we couldn't have known that the era of the mega-titted feature dancer was coming to a close and a new crop of naturally stacked babes was about to begin. But we had clues. Linsey Dawn McKenzie in '96 was one. Jenny was another. She was 20 when she debuted in the October '98 issue and tit-fucked a pole like no natural had ever done before. As for Alyssa Alps, earlier in 1998, she had also used that keyboard to begin writing her "On The Road" column.

ALYSSA ALPS
September 1998





MALIBU SLICK

March 1998



**SABLE
HOLIDAY**

March 1998



**TAWNY
PEAKS**

July 1998

**BUSTY
BRIANNA**
October 1998

We could simply ask the models to stand in front of a seamless canvas and look pretty. Or we could ask them to push the envelope...do something different...maybe turn their body into a hot fudge sundae...maybe get into positions like in an X-Rated game of *Twister*...maybe tit-fuck a hose and let the water geyser into their mouths. Yeah...that sounds like a better plan!

MINKA
August 1998





1998

SARENNA LEE

October 1998

Minka was super-sizing ...and sailing with us on Boob Cruise '98. SaRenna Lee was teaching the world a lesson in sexuality. The 164-page Boob Cruise issue was our largest ever. Super-sized feature dancers around the world continued to realize that the best way to super-size their careers was to appear in *SCORE*. Being able to say, "I'm a *SCORE* Girl," was the best credential a busty girl could have. And *SCORE* rose above the crowd.

1999



**PANDORA
PEAKS**
July 1999

1999 The first wave of super-naturals had arrived on *SCORE*'s shore. Readers were happily surrendering to the charms of many of the girls on the next spread. But there was plenty of room for girls like Pandora, whose lingerie show highlighted the July '99 issue. Mega-busters still roamed the *SCORE* landscape. But '99 was the "Year of the Naturals."

**DIANE
POPPOS**
August 1999



**BUSTY
DUSTY**
Holiday
1999



1999



JESSICA, KATHY, CHLOE, LINSEY & AUTUMN-JADE August 1999



LINZI
Holiday 1999



**LACEY
LEGENDS**
September
1999



**AUTUMN-
JADE**
May 1999



**KAYLA
KLEEVAGE**
February 1999

**ALYSSA
ALPS**
October 1999

1999



Sweat-in' to the **SCORE** Girls

Otis Sweat's artistic creations animate our big-boob fantasies

BY ELLIOT JAMES

Otis Sweat has been a part of *SCORE* since the very first issue, when his painting adorned our first fiction piece, "Magic Money." Since then, the words "Illustration by Otis Sweat" have been a *SCORE* mainstay.

Otis is an internationally famous, award-winning illustrator in many genres, and his art has been published and sold for over 40 years. He has also studied Chinese language and calligraphy. Over the years, he became the main artist for The *SCORE* Group, and his depictions of hot girls and incredibly busty superwomen have been published in *SCORE*, *Voluptuous*, *18eighteen* and many other TSG titles. When a TSG editor needs an illustration or painting, Otis is the go-to guy. To this day, an Otis Sweat creation adorns the opening page of "Boob Beat" each month.

Besides creating several regular

SCORE departments such as "Bomber Girls," "Rocket Girls" and "Dream *SCORE*," Otis has created TSG Holiday cards, illustrations for Boob Cruise T-shirts and posters, regularly published cartoon series such as "Dick Boy" and much more. If any artist is indelibly linked in readers' and erotic art fans' minds with *SCORE*, it's Otis Sweat. It would be impossible to do a "Best of the Best" issue without acknowledging his contribution.

The Art of Fiction

The short fiction stories in *SCORE* have been immeasurably enhanced by Otis's accompanying artwork. Stories of men meeting (and having sex with) super-huge chested girls got the unique Otis touch with his paintings, many of them two-page illustrations. To meet the demands of the milder editions sold outside the USA, Otis often created two versions of a sexually explicit painting so the tame version did not show any sexual penetration. It's a testament to Otis' talent that his illustrated sex scenes are sometimes hotter and more intense than a real photo!



Otis took us out to the ballgame with his illustration that accompanied the story "The Naturals" in the Sept. '05 issue.

Bomber Girls

Otis created "Bomber Girls" in 1993, beginning with the May '93 issue and running through December '95, as a dedication to the great tradition of nose-art painting on Air Force and



We didn't know that Mustang Sally had big tits.

other military aircraft during the 1940s and '50s. Those paintings generally depicted a sexy gal on the nose of a bomber or fighter plane. Getting his inspiration from the works of these military artists, Otis added his own masterful and humorous touch by giving these girls impossibly huge tits.

Continued on page 127



Who ever knew that Otis was an ass man, too?

2000



**HALEY
HILLS**
May 2000

**NIKKI
KNOCKERS**
March 2000



2000



VIA PAXTON
May 2000



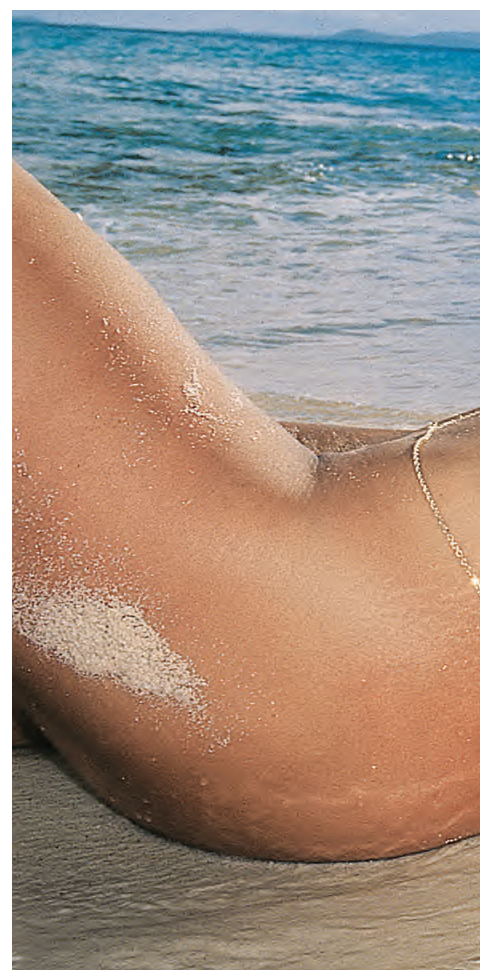
DIXIE BUBBLES
December 2000



LINSEY DAWN MCKENZIE
August 2000

2000 Linsey had wrapped up 1999 with the greatest natural growth spurt in our history, and those bonus inches never went away. Via Paxton of Chicago showed us what back cleavage should be all about. Dixie Bubbles once again proved that the bath tub pictorial never gets old. But Nikki Knockers was the subject of the most intriguing pictorial of the year: on the streets of New York City in broad daylight while people walked by. Talk about daring!

**CHLOE
VEVRIER**
November 2000



2000

JULIA MILES
May 2000



MAXI MOUNDS
Holiday 2000





**CINDY
CUPPS**
November 2000



ARIANA
Holiday 2000



**PENELOPE
PUMPKINS**
July 2000



The two *wunderbabes* on the previous spread—Chloe Vevrier and young Julia Miles—were turning Germany into a big-boob capital, a contender to England for tit supremacy. Cindy Cupps arrived in *SCORE* from The Bronx to begin a long run as one of our favor-

ites. But it was two ultra-mega busters who stole the show: Maxi Mounds (page 71) and Chelsea Charms, the beneficiaries of a new “silly string” procedure which made them bustier than an Otis Sweat creation. The impossible dream had come true.

2001



**KERRY
MARIE**
December 2001



**LACEY
LEGENDS**
August 2001



ZUZANNA
July 2001

2001 There was no Boob Cruise in 2001—we didn't know it then, but we had sailed for the last time in 2000—but that was okay. We flew Kerry Marie, Lorna Morgan, Chloe and Chaz to

the nearby Keys for *On Location Key Largo*. Then we did the same with SaRenna, Casey James, Minka, Plenty UpTopp, Maxi Mounds and Kayla Kleeveage for *Mega-Boob Olympics*.



DIANE POPPOS
September 2001

**BUSTY
DUSTY**

February 2001



**VIA
PAXTON**

May 2001



ANGELIQUE

April 2001



With the naturals invasion ongoing and many of the mega-busters of the '90s still going strong in the new millennium, *SCORE* was in its wonder years with an almost equal amount of naturals and slim 'n' stacked girls in each issue. Newly discovered photos of Busty Dusty were something to get excited about. Angelique was one of our "Sweet 16." Via Paxton continued to charm. Lorna Morgan bathed and shaved in a memorable, intimate pictorial in Key Largo.

LORNA MORGAN
Holiday 2001





**LINSEY DAWN
McKENZIE &
CHLOE VEVRIER**
April 2001



**DANNI
ASHE**
September 2001



SHARDAY
November
2001

What did Linsey and Chloe, the two greatest naturals of the '90s, have to do to get us excited? Just stand there together naked. They were two more of our "Sweet Sixteen." We dug through our archives and came up with a memorable, previously unseen set of Tiffany Towers from the 1993 "Island Fever" shoot. Danni Ashe was Queen of the Internet. And a quiet, unassuming teen named Sharda was making us fall in love. 2001 had something old, something new. *SCORE* Men were never blue.

TIFFANY TOWERS

June 2001



Oh, the places we've been!



SCORE has traveled around the world with the busty and the beautiful.

SCORE's history of shooting big-boobed beauties in beautiful locations doesn't go back to the first issue...it goes back to the second issue, when we

photographed Deena Duos and Lacey Legends in the California desert near Palm Springs, California. Since then, we've taken readers on an around-the-world jour-

Lacey Legends & Deena.



ney. Here are the places you've been with SCORE.

Eleuthera, the Bahamas

When: 1992

The Girls: Germany's Chloe Vevrier for her first photo shoot (it would appear in the Jan. '93 issue with Chloe as the covergirl) and Lisa Chest, Savannah Staxxx for the March '93 "Island Fever" issue.

So much fun we had to go back...in June 2007 for the "Big-Boob Paradise" shoot with Christy Marks, Lorna Morgan, Angela White, Terry Nova and Gianna Rossi.

Destination: Caribbean

When: 1994

The Girls: Chloe Vevrier, Europe DiChan, Tawny Peaks, Lisa Lipps and Danni Ashe for Boob Cruise '94. Plus, a shipload of happy passengers who couldn't believe they were cruising with their fantasy girls on SCORE's first vacation in paradise.

Who could resist going back? And we didn't resist, returning in 1995, 1997, 1998 and 2000 for four more Boob Cruises, the final one in the U.S. and British Virgin Islands. By the time our cruising was done, the Boob Cruise had become as associated with SCORE as the girls themselves.



Portugal

When: April 1999

The Girls: Kerry Marie, Lorna Morgan, Annette Christiansen, Jessica Turner and Jade...five Euro babes for the *On Location Portugal* video.

And 11 years later...we returned to Portugal in 2010 for the *Big-Boob Finishing School* DVD, starring Michelle Bond, Valory Irene, Sophie Mae, Lana Ivans, Arianna Sinn and Eden Mor.

Costa del Sol, Spain

When: May 2002

The Girls: Kerry Marie, Nicole Peters, *Continued on page 136*



In the British Virgin Islands with Adina (above) and Lorna Morgan (left) during Boob Cruise 2000. Talk about beautiful natural scenery!



2002

**MAXI
MOUNDS**
February 2002

**ANNIE
SWANSON**
November 2002



**CRYSTAL
GUNNS**
March 2002



COLT 45
January 2002



2002

**CASSANDRA
AND KATHY**
November 2002



2002 As the debate raged over real vs. fake, natural vs. augmented, happy *SCORE* Men gloried in having it all, a never-ending buffet of girls of all shapes and sizes—as long as they were very busty—to enjoy. It was a great year for newcomers as Crystal Gunns and Annie Swanson battled to the wire for Newcomer of the Year (Crystal won narrowly). Meanwhile, girls like Cassandra were increasingly making the move from porn star to *SCORE* Girl. Fine by us!



**KELLY
MADISON**
January 2002



**SAMMIE
BLACK**
October 2002



**HARMONY
BLISS**
Holiday 2002

2002

SHARDAY
Holiday 2002

The photo on the next spread of Minka, Casey James, SaRenna Lee, Plenty UpTopp, Maxi Mounds and Kayla Kleeveage is arguably our most-famous ever. No other photo has ever made the rounds like that one did (and a British newspaper even made the bold move of grabbing the shot from the Internet and publishing it in its pages). Such is life! When people steal your work, you can fight back. But first, you can take it as a compliment.





**MEGA-BOOB
OLYMPICS
GIRLS**
April 2002



ROCKI ROADS
November 2002

**DAWN
STONE**
June 2002

2002



2003



**CINDY CUPPS AND
CRYSTAL GUNNS**

August 2003



**SARENNA
LEE AND
MAXI
MOUNDS**
July 2003

2003 There's a difference between the *SCORE* Man and the average consumer of adult entertainment. The average consumer wants to see raunchy action, the hotter the better. Ask him and he'll accept nothing less than two girls like Crystal Gunns and Cindy Cupps (who discovered Crystal for us) eating each other's pussies and fucking each other with toys. But the *SCORE* Man...for him, this photo of Crystal and Cindy from the "Measuring Up" layout is boob perfection. It's a masterpiece of the two girls-next-door on perfect display. SaRenna Lee and Maxi (above)? Just lie there. That's all it takes. The big-boob lover is happy. And if he needs more, there are always girls like Ricki Raxxx in every issue...girls who spread wide and assume nasty "fuck-me" positions. Nothing wrong with that!



**RICKI
RAXXX**
December 2003

CASSANDRA
Holiday 2003



"There's no such thing as a typical *SCORE* Girl," we wrote in 2007. "They come in all shapes and sizes." They come thin and naturally stacked (and beautiful) like Cassandra of Slovenia. They come mega-stacked (and oiled up) like Angelique from Brazil. There are all-American blondes like Melanie Addison. And, as the decade continued, there were an increasing amount of European girls, almost all of them naturals, like Polish princess Izabella. "They all have one thing in common," we decided. "Having big tits is the only criteria."





ANGELIQUE
April 2003



**MELANIE
ADDISON**
January 2003

2003



IZABELLA
September 2003

**VICKI
VANN**
April 2003



SHARDAY
September 2003



SCORE editors are always warned by editor-in-chief John Fox to never write that a girl has retired unless you're absolutely, 100% sure she'll never model again. Those words had never seemed more appropriate than when Vicki Vann, a reader's discovery from 1996, came back into our lives in 2003. By 2003, Sharday, the "Teen Tit Dream" of 2001, was beginning to mature...but into a busty hooker? Hey, fantasy is what this is all about! Lana Lotts and Kelly Madison showed us what breast friends are for: to get each other off. And speaking of coming out of retirement, Texas housewife Diane Poppo made her return at the new *SCORE* studio in Miami.

2003

**DIANE
POPPOS**
April 2003



**KELLY MADISON
AND LANA LOTTS**
April 2003



2004

**INES
CUDNA**
May 2004





**CRYSTAL
GUNNS**
August 2004



**NADINE
JANSEN**
January 2004



**JULIA
MILES**
May 2004

2004 It was a year of expansion...a big-boob expansion. The boobs kept getting bigger. The world kept getting smaller, and no corner of the world was too remote for our photographers. Ines Cudna of Poland had come along in the watershed naturals year of 2003, and we couldn't keep our eyes off of this beautiful Polish princess. Nadine Jansen and Julia Miles continued to uphold Germany's new standing as a big-boob capital. And, back in the good ol' United States, Crystal Gunns was proving that some things never change: slim 'n' stacked girls in the *SCORE* tradition. The fact is, big boobs are universal.

MINKA
March 2004



COLT 45
June 2004



**BRANDY
TALORE**
August 2004



Minka was born in Korea but the other three girls on this page, Colt 45, Brandy Talore and Carmen Hayes, are all citizens of the United States. Of particular note is Brandy Talore, a midwestern, corn-fed beauty who seemed so sweet and innocent when she visited our studio for the first time. We thought Brandy would never do hardcore. We were wrong. Because if 2004 was the beginning of any kind of era, it was the start of the "Good Girls Do" hardcore era...as in good girls do hardcore!

**CARMEN
HAYES**
March 2004

2004



**CINDY
CUPPS**
April 2004



HARMONY SWEET
January 2004



2004



NICOLE PETERS
October 2004

2005



LISA LIPPS
Holiday 2005

**BEA
FLORA**
September
2005



**VERONICA
VINCENT**
August 2005



**RICKI
RAXXX**
November
2005



2005 Behind the camera and in the pages of *SCORE*, not much had changed. That was a good thing. The girls were beautiful, stacked and came from all over the world. Poland continued its rise as a big-boob capital with drop-dead gorgeous Bea Flora making her debut. Marilyn Sakova (next spread) arrived from the Ukraine, not the safest place for photographers to travel but worth the risk to shoot a slim 'n' stacked girl like her. The change that would make a lasting impact was taking place behind the scenes.



**MERILYN
SAKOVA**
November 2005



SHARDAY
January 2005



INES CUDNA
September 2005

Most of the photos on these six pages were taken the old-fashioned way, with cameras that shot images onto film. But this photo of Marilyn was taken with a then-new digital camera that

recorded the information digitally on chips. Behind-the-scenes at *SCORE*, we were wondering if a full transition from chromes to digital photography was possible...and crossing our fingers.



**CRYSTAL GUNNS
AND SUMMER SINN**
August 2005

KELLY KAY
June 2005



2005

**DENISE
DERRINGER**

August 2005



Working with digital images presented a challenge for us at first because our editors and art directors were so accustomed (as was everyone else in the world) to viewing images on photographic paper or chrome slides. But to paraphrase the Paul Simon song, mama was about to take our Kodachrome away. The tide of movement from print film to digital was unstoppable. And, as we learned, change was good. Digital photography is less expensive and cumbersome, and the quality of the images is just as good if not better.

2006

**LINSEY DAWN
McKENZIE
AND
INES CUDNA**
Holiday 2006



**AUTUMN-
JADE**

March 2006



**CLAUDIA
KEALOHA**

January 2006



**AMBER
BROOKS**

November
2006



2006 Ten years had passed since Linsey Dawn McKenzie made her debut in 1996, and she was still fascinating readers and seducing a new crop of big-boobed girls, this time Ines Cudna in Costa del Sol. Readers were also still fascinated by Autumn-Jade's natural growth spurt; she had returned in 2002 several cup-sizes bigger. So, although every year brings a new crop of big-boobed girls for readers to enjoy—like Texas's Amber Brooks and sexy Claudia Kealoha—the old (or not-so-old) favorites combine with them to make the magic mix readers love.

CASEY JAMES

December 2006



The *SCORE* photo library is a wonderful place, a magical space unlike any other library in the world. Walk through its doors and you might feel as if you're in an ordinary library. It has a cataloging system, and sliding shelves are packed tightly with rows of binders. But it's when you remove those binders from the shelf and look inside that you discover the magic. For example, you might dig deep and find a spectacular, previously unpublished set of Casey James from Boob Cruise 2000. What other treasures will you find?



2006



LORNA MORGAN
February 2006



NADINE JANSEN
September 2006



PENNY PORSCHE
August 2006



ALEXIS MAY
May 2006

John Fox, *SCORE*'s editor in chief, refers to our photo archive room as "the power center" of The *SCORE* Group. This collection of thousands of photo sets, dating back to the mid-1980s, and hundreds of thousands of photos of every notable big-boobed model of the past 30 years, is unique in the big-boob universe. Nobody else has anything like it. So, when we say that a photo is "one of the best of *SCORE*," that means it's one of the greatest big-boob photos ever taken. There is no competition.

2006

**BRITTANY
O'NEIL**
March 2006



2007

**NATALIE
FIORE**

April 2007



2007 Every girl has her own, unique story. Every picture has a story. We flew Natalie Fiore to Nassau, the Bahamas for her first-ever photo shoot and spent a week with her in this island paradise. Deena Duos, a great *SCORE* Girl from the 1990s, returned in 2007 after dropping out of sight for several years? Why? Because of a weight gain that had sent her into self-imposed hiding. She emerged bustier and better than ever. Sydney Simona and Karen Fisher...girls-next-door, right? Well, what if we told you that Karen used to sell her breast milk to fan club members? Surprised?

**SYDNEY
SIMONA**
July 2007



**DEENA
DUOS**
July 2007



**KAREN
FISHER**
May 2007



**TERA
COX**
December
2007



ALENA SNOW
Holiday 2007



**TERRY
NOVA**
July 2007



A woman with blonde hair and large breasts is posing in a tiled bathroom. She is wearing a pink, ruffled bikini top and matching bottoms. She is lying on her side, propped up on her elbow, looking towards the camera. The background shows a tiled wall and floor, and a red towel is visible behind her.

2007

Tera Cox is atypical of most girls in that she has huge breasts and posed for an international men's magazine. She's typical of many *SCORE* Girls in that her fling with us was brief, something to knock off her bucket-list of life before she moved on. The same was true of Norway's Alena Snow, although with a G-cup rack like hers and a body that's a throwback to the slim 'n' mega-stacked '90s, it's clear that Alena will continue to get a lot of attention wherever she goes. Hey, it goes with the territory!

**CINDY
CUPPS**

November
2007



**CRYSTAL
GUNNS**

February
2007



**BEA
FLORA**

September
2007



Before they were porn stars, many of them were *SCORE* Girls. Body-painted Danielle Derek visited our studio for the first time in 2005, before she had ever sucked a single dick on-camera, before she had ever gotten her tight little ass fucked for somebody's viewing pleasure. Oh, sure, she had aspirations to be a porn star. No doubt about that. And *SCORE* was Danielle's coming out party...before she came!

2007

**DANIELLE
DEREK**
January 2007



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COVER STORY

Continued from page 42

DECEMBER 2001: A tale of two covers

We returned from the *On Location Key Largo* shoot with two spectacular photos of Kerry Marie. But was the one of

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INSIDE**

LINSEY'S BIG SIS SHOWS HER TITS!

SCORE

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ZONE**

Kerry leaning back and looking up at the camera too artsy for a men's magazine? For the first time, we put the choice to SCORELAND members, who chose the photo you're looking at.

JANUARY 2002: Linsey's first time

After six years, Linsey finally took the hardcore plunge. So, we celebrated her evolution from busty angel to busty bad girl by putting her in a devil's outfit for

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INSERTION!**

**NIKKI & DAWN STONE
TIT-TO-TIT**

the cover. Her hardcore pictorial inside did not disappoint, and the issue was a rapid newsstand sellout.

FEBRUARY 2007: Great Gunns!

The eyes. They're the windows to the soul. With that in mind, Crystal Gunns' no-eye-contact cover was risky. We loved the shot but wrestled with



whether it would sell the mag. Did we need the cover girl to make eye-contact with the readers? We took a chance, and readers said the no-eyes had it!

DECEMBER 2010: Double Vision

The average SCORE Girl is lucky to be our main covergirl once. Karina Hart was the covergirl of the same issue twice! The occasion was our "Good Girls Gone Bad" issue, in which we showed the nice and naughty sides of SCORE Girls. We conveyed this by showing the nice and naughty side of Karina on the cover with a shot of her as a nice schoolgirl and another of her dressed for naughty action!



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2008



**CHRISTY MARKS
AND KYLEE NASH**
August 2008



2008 A great *SCORE* photo can happen at any time. There could be something about the girl at the very moment the photo was taken...a look in her eyes, a brief movement captured at exactly the right time. There could be something about the setting or the light. A great photo can come from the photographer's flash of inspiration. But the photo above of Christy Marks and Kylee Nash was planned. When you know that two girls can do what Christy and Kylee are doing...well, sometimes, our jobs are very easy.



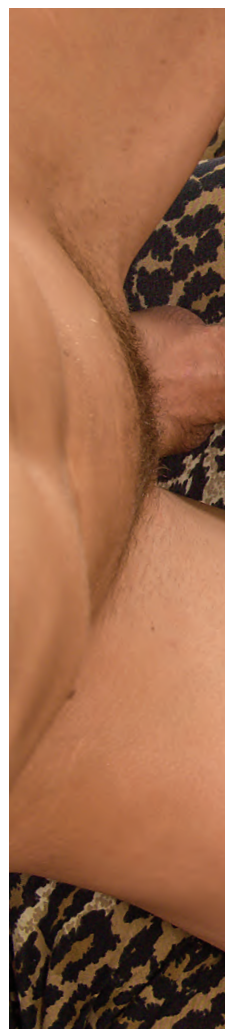
**TERRY
NOVA,
LORNA
MORGAN,
GIANNA
ROSSI,
ANGELA
WHITE
AND
CHRISTY
MARKS**
January 2008



**LORNA
MORGAN**
January 2008



**JANET
JADE**
Holiday
2008



2008



DAPHNE ROSEN
March 2008

What does it take to get a photo like the one of Terry, Lorna, Gianna, Angela and Christy? Just a camera and a ladder. Of course, it doesn't hurt to have five girls like them in one place

(Eleuthera, the Bahamas). Bringing the girls together is the hard part. Getting the right photo? Well, we have a saying here: Always listen to the brain in your little head...your cock head!



CLAUDIA KEALOHA
February 2008

YURIZAN

Holiday
2008



DELOTTA BROWN

June 2008

We'll let you in on a little secret: We had to exercise a little restraint when choosing the girls for this issue. That's because there are girls like 2006 Newcomer of the Year Morgan Leigh who never, ever take a bad photo and keep taking great ones. We could have had 20 or 30 photos of Morgan in this issue. The one on page 125 captures all that is great about a Morgan photo: her eye-contact with the camera, her natural, smoldering sexuality, the way she handles her boobs just so and her perfect, pink pussy, the kind of pussy a maker of fuck dolls might use as his inspiration. All *SCORE* Girls are great, but chemistry with the camera isn't made. It isn't learned. A girl like Morgan is born with it.

2008

**MORGAN
LEIGH**
February 2008



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OTIS SWEAT

Continued from page 66

Dream SCORE

Following in the tradition of Duncan Gutteridge's "Fantasy SCORE" series, "Dream SCORE" debuted in the January 2002 issue. Each month, Otis presented a new, explicit XXX painting



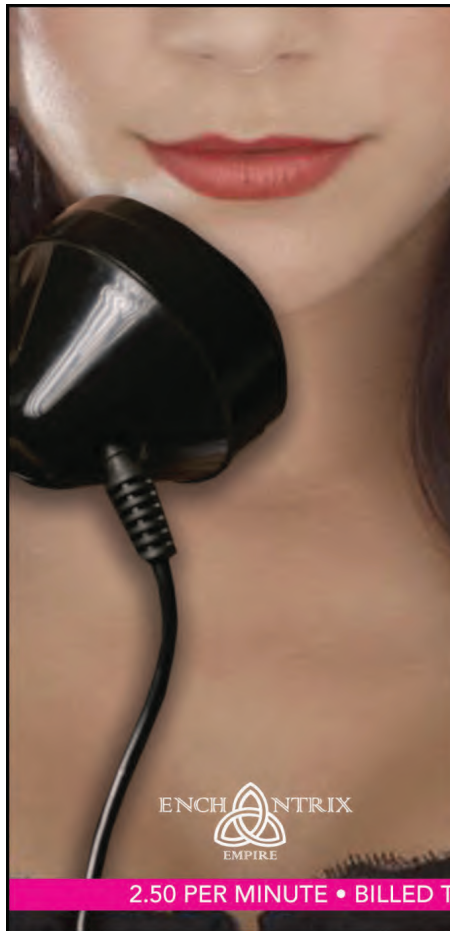
Sharday does anal? Only in "Dream SCORE"

of a past or present SCORE model in a high-octane sex scene.

The fantasy logic behind "Dream SCORE" was that the models depicted had never done a hardcore porn photo shoot. The girls featured included Pandora Peaks, Colt 45, Devon Daniels, Crystal Gunns, Alyssa Alps and many other famous SCORE models. The series formally ended with the Holiday 2003 issue, but the May 2005 edition



This was the most-controversial "Dream SCORE"



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added a new painting of Nicole Peters to the gallery for a total of 27 paintings.

Rocket Girls

Science fiction merged with super-stacked space girls in "Rocket Girls." This futuristic feature was Otis's tribute to sexy sci-fi art and movies, especially the distinctive pulp artwork of the sci-fi paperbacks, magazines and comic books of the 1940s and '50s, and to illustrators Wally Wood, Al Williamson and other giants of celestial space girl art.

Otis perfectly captured the point-of-



Super-hero Rocket Girl saves small-breasted girl.

impact style and energy this genre demands. The first "Rocket Girls" painting was published in the October '05 *SCORE*, and the series ran until July '07 with a total of 11 paintings, alternating every other issue with Duncan Gutteridge's "Fantasy *SCORE*."



The typically powerful, larger-than-life Otis girl.

2009

**SHYLA SHY AND
ALEXIS SILVER**
Holiday 2009



**CHRISTY
MARKS**
October 2009





2009

FAITH
NOVEMBER 2009

2009 Does a *SCORE* Girl have to do the things Alexis Silver and Shyla Shy are doing on page 129 (and that Christy Marks is doing on this spread) to be popular? Some might argue that she does. For years, a debate has raged over whether a girl must show pink or fuck on-camera to be in *SCORE*. But there are some—many, in fact—*SCORE* Men who can gaze at a photo like the one above of British beauty Faith, and if you said to them after a half-hour or so, “You know, she’s not showing her pussy,” they’d respond, “Huh?”



**MORGAN
LEIGH**
August 2009



ANNINA
August 2009



**CRYSTAL
GUNNS**
January 2009

Ten years ago, the debate over *SCORE* Girls showing pink and having sex on-camera was a non-issue. Most *SCORE* Girls didn't have sex on-camera, so nobody expected them to. That changed. Now, when we open up the latest magazine, we're not surprised that Morgan Leigh has a dildo in her pussy and that German wunderbabe Annina is getting ass-fucked by a huge dick. Many readers see Crystal Gunns getting a full-body massage and say, "We want her to go further!" They see Terry, Lorna and Gianna and ask, "Where are the cocks?" It's human nature to always want more. But there are still some *SCORE* Men who want things the way they were.

**TERRY NOVA,
GIANNA
ROSSI AND
LORNA
MORGAN**

September
2009

2009





MINKA
July 2009

Striving to strike this delicate balance, satisfying the *SCORE* Men who always want the girls to go harder and further while at the same time satisfying those who see the girls as their fantasy ideal, their dream girls, is part of the daily challenge of a *SCORE* editor. How can we please everyone when everyone is asking for something different? Some guys would be happy if Minka did not have a cock in her mouth in this photo and her oiled-up tits were simply hanging. And for some, this pic is their idea of nirvana. For them, his cock is *their* cock.

2009



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PLACES WE'VE BEEN

Continued from page 80

Ines Cudna and Cassandra for *On Location Costa Del Sol*.

Inside info: The shoot was filmed at the vacation home of one of *SCORE*'s owners. We've returned several times for single-model shoots.

Buenos Aires, Argentina

When: July 2007

The Girls: Just Paola Rios.

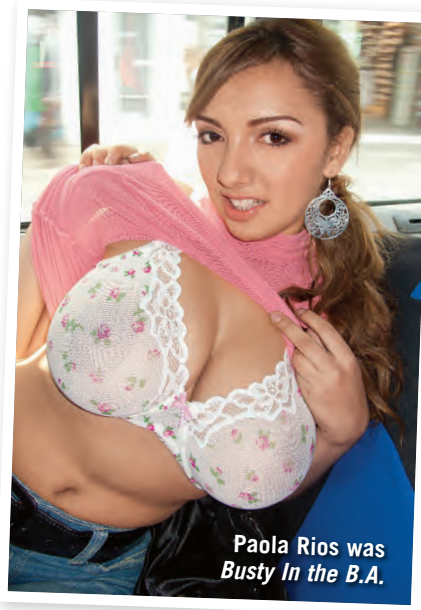
The skinny: A month earlier, travel snafus had prevented Paola from traveling to Eleuthera for Big-Boob Paradise, so a month later, we met her closer to home (she's from Paraguay).

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Paola Rios was Busty In the B.A.

Prague, Czech Republic

When: September 2007

The Girls: Terry Nova, Melissa Mandlikova and several *Voluptuous* girls for "On Location Prague."

Our kind of place: 2009 brought another multi-girl shoot in Prague with Sophie Mae, Ivy Darmon and Natalie Fiore. Later that year, we shot Arianna Sinn for the first time.

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Kiev, Ukraine

When: October 2007

The Girls: Just Marilyn Sakova, but that was enough because we spent a week with her in the Ukrainian capital for *Merilyn In Yer Face* and got to know her like never before.

A long way to go...the furthest we've ever traveled for a shoot.

Seregelyes, Hungary

When: June 2008

The Girls: Karina Hart, Christy Marks, Terry Nova, Jasmine Black, Terry Nova and others for *Busty Riding Academy*, a week-long shoot at an historic castle in



Jasmine Black, Terry Nova, Karina Hart, Melissa Mandlikova and Christy.

the Hungarian countryside.

The big event: Karina's first and only boy-girl scene, a tits 'n' tugs.

Grand Bahama Island

When: February 2010

The Girls: Karla James, Jenna Valentine, Natalie Fiore, Arianna Sinn and Taylor Steele for *On Location Grand Bahama*.

We know the area...We were in Nassau in 2006 for Natalie Fiore's first SCORE shoot, *Naughty In Nassau*.



Bouncing on the beach in Grand Bahama.

Dominican Republic

When: March 2010

The Girls: Super-stacked local girls Miosotis, Kristina Milan and Vanessa Del, along with Romanian natural Arianna Sinn.

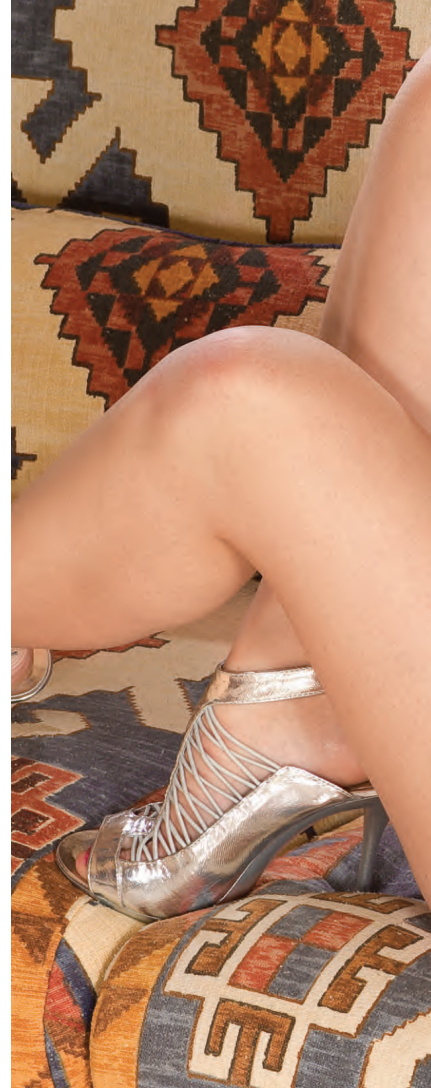
Mega-busty! Inch for inch, this was our bustiest natural on-location shoot ever.

Continued on page 146

2010

**TAYLOR
STEELE**
March 2010





2010 One might think that as time passes, society would become more-permissive. Things that were once taboo would be permitted. And although that's true in many cases, it's not true in all cases. One of the challenges *SCORE* has faced since the middle of the last decade is how to photograph girls not born in the United States. Back in the day—the day being pre-2005—we could either go to them or bring them to us at our studio in Miami, Florida (or some other location in the United States). But now, stricter laws prevent us from photographing anyone who doesn't have a U.S. passport within the United States. So, we had to travel to Canada to photograph newcomer Taylor Steele (she was worth the trip), and, rather than bringing Karla James to the U.S., we photographed her in Spain the first time, Grand Bahama the second time. As for Kaytee, she's a home girl!

2010

KARLA JAMES
September 2010



**KAYTEE
CARTER**
May 2010



**SHARON
PINK**

June 2010



**SHIONE
COOPER**

July 2010



**KARINA
HART**

April 2010



**CINDY
CUPPS**

December 2010



2010

**DAYLENE
RIO**
May 2010



**JANET
JADE**
April 2010



By 2010, the feature film had become a *SCORE* trademark. Sure, we still produced non-stop fuck-o-ramas and tit shows, but we were also producing movies with plots and Hollywood-style production values, such as *Boob Science*, *Busty Riding Academy* and *Mamazon*. Much to their delight, *SCORE* Men were discovering that *SCORE* Girls not only looked good on-camera... they could deliver a line and a laugh, too! This also delighted *SCORE* Girls because they got to tackle new challenges and show off their acting chops...not just their substantial racks!

**ANGEL GEE &
DAPHNE ROSEN**
May 2010



2010

EVA NOTTY

June 2010



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PLACES WE'VE BEEN

Continued from page 138

St. Maarten, the Caribbean

When: February 2011

The Girls: Michelle Bond, Leanne Crow and Charley Green from the UK, Maggie Green from the U.S. and Angela White from Australia for Leanne's first SCORE shoot and Angela's first hardcore scenes. *Leanne's Stacked Summer* and *Angela White Finally Fucks* resulted.

We knew the place. We'd been there before with Ashley Sage Ellison and Karina Hart in 2008.



Karina Hart (left) and Ashley Sage became bosom buddies.

Puerto Vallarta, Mexico

When: July 2011

The Girls: Hitomi, Leanne Crow, Jenna Valentine, Micky Bells and Natalie Fiore for *On Location Grand Bahama*, a week-long project that brought together girls from Japan, England, the United States, Eastern Europe and France.



Hitomi's first visit to North America.

Hey, haven't we been here before? Yes, we have. Shortly after Boob Cruise 2000, we flew Lovette, Via Paxton and Ariana to Puerto Vallarta for a brief shoot that resulted in a SCORELAND special.

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Busty Cock Worshippers 2 is XXX-Rated and is 258 min.

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SCORE Xtra #13 is XXX-Rated and is 210 min.

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\$29.95	C\$29.95	£18.95	€22.95
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SC0713

A full-page photograph of a woman with long, wavy blonde hair and bangs. She is wearing large, red, beaded hoop earrings and has a slight smile. She is leaning over a swimming pool, with her back to the camera, showing her bare back and buttocks. Her skin is wet and glistening. The background shows a clear blue sky and some greenery.

2011

VENERA
December 2011



MIOSOTIS

August 2011



2011 It's common for people to pine for the good ol' days. For some big-boob lovers, the good ol' days were the 1990s, when, in their memories, the girls were better and bustier. But the pictures on these pages tell the real story. The girls of today are as beautiful and busty as the girls of yesterday. Need proof? Here's Miosotis, perhaps our bustiest, slim 'n' stacked natural ever. And Beshine, who measures up very nicely against the girls of the '90s.

150 **SCORE**

BESHINE

July 2011



ANGEL GEE

February 2011

**ARIANNA
SINN**
September 2011

2011





You give us your Danni Ashe from the 1990s. We'll raise you our Valory Irene, the 2011 New-comer of the Year. Both girls are great. What's the point of trying to say that one girl is better? You give us Linsey Dawn McKenzie from the 1990s? We'll raise you Christy Marks from the 2000s. Again, why does it matter who's better? *SCORE* Girls have always been amazing. They're in a league of their own.

**VALORY
IRENE**
November 2011

**CHRISTY
MARKS**
September 2011

2011



2012

MIOSOTIS
January 2012



BESHINE
Holiday 2012



**KELLY
CHRISTIANSEN**
May 2012



**MELISSA
MANNING**
July 2012



HITOMI
September 2012



2012 When we were given the opportunity to photograph Japanese sensation Hitomi, we knew we wouldn't be able to show her pussy. Japanese censorship restrictions prevented her from showing it in Japan, so she wasn't going to show it anywhere else. But we jumped at the chance to shoot Hitomi, knowing that *SCORE* Men would love her beautiful face and spectacular body. We were right. You voted her 2011 Newcomer of the Year. Because the thing is, times change. Methods of photography change. Old favorites retire. New girls come onto the scene. But, as girls like Hitomi, Melissa, Paola and Kelly continue to prove, in *SCORE*, it's all about the tits.

**PAOLA
RIOS**
October 2012

2012





**MAGGIE
GREEN &
ANGELA
WHITE**
September 2012

Where are your eyes going? To the shot of Angela White getting boob-handled by Maggie Green while enjoying one of her first hardcore shoots? To Siri looking into the camera while getting banged? To Brittany O'Neil enjoying a rare three-way fuck? Or to the glamour shot of Leanne Crow and Michelle Bond, taken on-location in St. Maarten? We're guessing that if you're like most *SCORE* Men, your eyes are taking in all of these photos. And, as this issue comes to a close, you're wondering, "What will *SCORE* bring me next?" Like you, we can't wait to find out!



SIRI
November
2012



**LEANNE
CROW &
MICHELLE
BOND**
August 2012

2012

**BRITTANY
O'NEIL**
February 2012





SCORE DVDs

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page 147. Or call,
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**OPERATORS ARE
STANDING BY!**

Greatest Big-Bust DVD, Vol. 3 RATED X



Melissa Manning

48 naturally stacked girls in our most tit-packed DVD ever! Four discs, 14 hours. **Hitomi, Karina Hart, newcomer Siri, Leanne Crow, Valory Irene, Melissa Manning, Maggie Green, Sophie Mae, Jenna Valentine, Emilia Boshe, Taylor Steele, Kristy Klenot, Kali West, Alia Janine, Cherry Brady** and so many more favorites.

825 MINUTES

\$49⁹⁵ PLUS S&H

Ripe Racks 2 RATED X



Joana Bliss

Twelve naturally stacked babes on two DVDs, stripping, fondling their massive jugs, pulling their nipples, sucking and squeezing their tatas, spreading their pussies, masturbating, talking dirty and cumming. Stars **Joana Bliss, Leanne Crow, Roxi Red, Felicia Clover, Elaine Gregory, Nikki Smith, Emilia Boshe, Sophie Mae & Rockell**. **180 MIN.**

\$39⁹⁵ PLUS S&H

Cocoa Nut Busters RATED XXX



Maserati

They have giant, supple, mocha tits that jiggle when you fuck them. 15 scenes featuring **Kristina Milan, Vanessa Del Mar, Mianna Thomas, Maserati, Camille Morgan, DeLotta Brown, Carmen Hayes** and eight other mocha girls in XXX action. This three-disc set is a must for the man who loves black chicks with fat tits!

310 MINUTES

\$39⁹⁵ PLUS S&H

Hitomi RATED R



Hitomi

She's the Asian sensation with J-cup natural hangers. Now, see the most-famous Japanese model of all-time filmed like only the boob-worshipping guys at SCORE can. She shows off her tits in a tiny bikini, barely-there lingerie and tight tops, oils up her pliable sucklers, gets messy with them and self-sucks her fat nipples, too. She's all yours!

125 MINUTES

\$29⁹⁵ PLUS S&H

Voluptuous Xtra #14 RATED XXX



Siri

All stacked, all natural, all hardcore! Ten curvy creamers get fucked hard. Stars SCORE newcomer **Siri** getting a mouth-load of cum. Plus, **Sabrina Leigh** takes on two cocks and gets a double facial. **Goldie Ray** gets ass-fucked in her debut. Plus **Sierra Skye, Brandy Talore, Chantal Raye, Jana, Rachel Love, Desiree** and **Shyla Shy**. **224 MIN.**

\$39⁹⁵ PLUS S&H

Busty Anal Sluts RATED XXX



Daphne Rosen

Two-disc set featuring 12 SCORE Girls in anal action. **Kali West** and **Desiree** give up their anal cherries. **Holly Halston, Jasmine Black, Claire Dames & Veronica Rayne** are hookers who have anal on the menu. **Jayden Prescott** is a SCORE Man's wife. Plus **Stephanie Stalls, Daphne Rosen, MILF Angelina Verdi, and Latina Bella Storm**. **317 MINUTES**

\$39⁹⁵ PLUS S&H

BIG-BOOB DVDs MADE BY BOOB MEN FOR BOOB MEN



Stacked & Sticky

RATED
XXX



Jazmine



Siri

Twelve naturally stacked girls-next-door, almost all of them not available on DVD anywhere else, suck, fuck and offer up their big racks for cum. Features **Maggie Green** in her first all-the-way XXX scene on DVD. Plus **Siri**, **Beverly Paige**, **Destiny Rose**, newcomer **Jazmine**, **Latina Kitana Flores**, **Reina Lee**, **Felicia Clover**, **Pheona Monroe**, **Alex Chance**, **Bella Blaze** and redhead **Jolie Rain**. **260 MINUTES**



Kitana Flores



Maggie Green



Bella Blaze

\$39⁹⁵ PLUS S&H

SCORE Threesomes

RATED
XXX



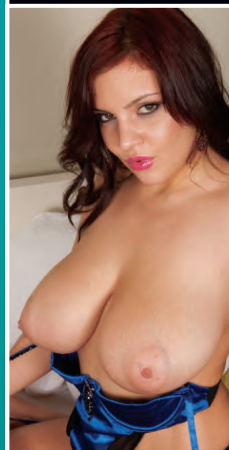
Daylene & Sara Jay

This ain't bedroom sex! This is wild three-way action in six cum-splashed scenes featuring **Kelly Christiansen** & **Karen Fisher**; bosom buddies **Eva Notty** & **Sarah Satori**; **Christy Marks** & **Carmen Hayes**; and **Sara Jay** & **Daylene Rio** in BGG threesomes. Plus, **Brittany O'Neil** and **Amber Lynn Bach** each take on two big cocks. **181 MINUTES**

\$39⁹⁵ PLUS S&H

Fuckin' Naturals

RATED
XXX



Lana Ivans

Real tits, all XXX. **Siri**, **Goldie Ray** and **Krystal Swift**, in hardcore action, plus **Beverly Paige**, **Bella Blaze**, **Desiree**, **Carmen Hayes**, **Kitana Flores**, **Lana Ivans**, **Shione Cooper** and *Voluptuous* newcomer **Reina Lee**. Latinas, black 'n' stacked, interracial, creampiees, facials and anal sex...and every girl is naturally stacked! **283 MINUTES**

\$39⁹⁵ PLUS S&H

Angela White Finally Fucks

RATED
XXX



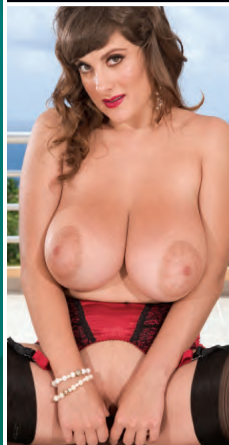
Angela White

You've been waiting eight years for **Angela White's** XXX debut, and now it's here. And once she started fucking, she couldn't stop! We went on-location to St. Maarten to film the *Saucy Aussie's* first BJ scene, her first two all-the-way boy-girl scenes plus a GGB three-way with **Maggie Green**. Loaded with interviews in which Angela talks sex. **155 MINUTES**

\$29⁹⁵ PLUS S&H

Valory's Vault

RATED
X



Valory Irene

Nine scenes of the 2011 Newcomer of the Year never-before-captured on DVD...scenes that explore all of her erotic personality. She's a school girl, an exotic belly dancer, a dominatrix and a bikini buster. She receives a sensuous boob massage and uses a breast pump on her luscious nipples. She's the girl of your fantasies...every one of them! **152 MINUTES**

\$39⁹⁵ PLUS S&H

Big Tit A-List 2

RATED
XXX



Kelly Christiansen

Super-stacked babes use their tits, mouths, and tight pussies to please you. **Kelly Christiansen** is a horny nurse. **Sandra Star** and **Annina** take it in the ass. **Angelina Castro** and **Daylene Rio** give lessons in Latin sucking and fucking. **Eva Notty** goes poolside for cock. Plus, **Minka**, **Brittany O'Neil**, **Angel Gee** and **Summer Sinn**. **243 MINUTES**

\$39⁹⁵ PLUS S&H

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WORLDWIDE
DAILY!**

Here Cums Christy

**RATED
XXX**



Christy Marks

More **Christy Marks** scenes than any other DVD, this is the ultimate Christy movie for all lovers of the girl voted the best big-titted find of 2000-09. Features seven hardcore scenes, including a three-way with two studs, and eight solo scenes, all never-before-seen on DVD. Fifteen incredible scenes in all in which she plays out your fantasies. **242 MINUTES**

\$39⁹⁵ PLUS S&H

Tits & Tugs 9

**RATED
XXX**



Tahnee Taylor

In the ninth edition of the world's greatest tit-fuck/tug-job DVDs, we bring you two naturals whose giant racks make huge cocks disappear: K-cup **Roxi Red** and **Anjii Ross**, whose milky tits overwhelm any bra she can find. Plus, **Eva Notty**, V-Mag newcomer **Nikki Smith**, MILF **Tahnee Taylor** and **Alexis Silver**. Seventeen girls in all! **250 MINUTES**

\$39⁹⁵ PLUS S&H

On Location Puerto Vallarta

**RATED
X**



Hitomi

Come along for our most erotic adventure yet as we travel to Mexico for intimate, up-close-and-personal action with five stacked naturals who can't keep their hands off each other's tits! Features J-cup newcomers **Micky Bells** and **Leanne Crow** plus **Hitomi**, the J-cup Japanese sensation. Plus **Jenna Valentine** and **Natalie Fiore**. **130 MINUTES**

\$39⁹⁵ PLUS S&H

Tits & Tugs 8

**RATED
XXX**



Valory Irene

Thirteen big-titted babes use their soft hands and huge racks to get you off! Features Newcomer of the Year **Valory Irene** in her only boy-girl scene, plus two tits 'n' tugs threesomes featuring 2011 newcomers: **Desiree & Maserati** and **Beverly Paige & Catt Green**. Plus **Elizabeth Starr**, **Claudia Kealoha**, **Charlee Chase**, **Elaina Gregory** and **Bailey Santanna**. **250 MIN.**

\$39⁹⁵ PLUS S&H

On Location Grand Bahama

**RATED
X**



Karla James

Four of our most popular natural discoveries—**Arianna Sinn**, **Taylor Steele**, **Jenna Valentine** and **Karla James**—are joined by **Natalie Fiore** for a big-boobed vacation of sun, sand and bikinis. The tits-and-ass action never stops as the girls get wild on the beach, bouncing and jiggling their naked tits during a holiday of huge hooters. **98 MINUTES**

\$39⁹⁵ PLUS S&H

XXXtreme Daylene

**RATED
XXX**



Daylene Rio

Daylene Rio is the hottest Latina MILF on the planet. In this, her first exclusive DVD, Daylene showers and dresses up in sexy lingerie, then sucks and fucks in 10 XXX scenes packed with tit-fucking, sloppy BJs, cunt slamming and facials. She's a sleazy hooker, a naughty teacher, a steamy slut in a hot tub...Daylene does it all! **240 MINUTES**

\$39⁹⁵ PLUS S&H

ALL ORDERS SHIP SAME DAY!

Busty Cock Worshippers 3 RATED XXX



Claudia Kealoha

21 girls. Eight hours of XXX. Daphne Rosen, Elizabeth Starr, Minka, Rachel Love, Sabrina Linn, Beverly Paige, Eva Notty, Kelly Christiansen, Kianna Dior, Kristi Maxx, Stephanie Stalls, Brooke Tyler, Claudia Kealoha, Jayden Prescott, Karen Fisher, Sara Jay, Sarah Sunshine, Lana Ivans, Maserati, Siri, Shione Cooper and Tahnee Taylor. **480 MINUTES**

\$49⁹⁵

PLUS S&H

Busty Anal Sluts 2 RATED XXX



Sabrina Linn

Twenty-six girls, many on DVD for the first time. As for the others, it would cost you more than 10 times the price of this one DVD to gather them all for your collection. Stars Goldie Ray, Sabrina Linn, Christy Marks, Terry Nova, Stephanie Stalls, Denise Derringer, Claire Dames, Danielle Derek, Jasmine Black, Annina and more. **378 MIN.**

\$39⁹⁵

PLUS S&H

The Breast of SCORELAND 2 RATED XXX



Kali West

36 stacked stars and 11 hours of action. The ultimate big-tit DVD. Four-DVD set. Solo with Karina Hart, Taylor Steele, Michelle Bond, Valory Irene, Beshine, Terri Jane, Venera, Hitomi, Janet Jade, Marilyn Sakova and others. XXX with Kelly Christiansen, Sandra Star, Eva Notty, Lana Ivans, Maserati, Brittany O'Neil and others. **704 MINUTES**

\$59⁹⁵

PLUS S&H

Busty Cock Worshippers 2 RATED XXX



Eva Notty

17 bra-busting cock suckers and nut busters won't stop until your balls are drained. Stars H-cup newcomer Kelly Christiansen in her first XXX scene, SCORE exclusives Angel Gee and Eva Notty, German TV star Annina in her only interracial, plus Sharon Pink, Ashlee Chambers, Angelina Castro, Aileen Ghetman and more. **258 MINUTES**

\$39⁹⁵

PLUS S&H

Best of Boob Cruise RATED R



Danni Ashe

For every man who ever sailed on a Boob Cruise and any man who dreamt about being on one, this DVD puts you in the middle of the action on five amazing voyages. Your 35 ship-mates are the greatest busty babes ever. Linsey Dawn, SaRenna, Danni Ashe, Angelique, Tawny, Lorna, Busty Dusty, Chloe, Dawn Stone and more! **360 MINUTES**

\$39⁹⁵

PLUS S&H

The Tit-ans RATED X



Beshine

A super-stacked collection of our bustiest babes ever, including XXX-cup Beshine. Crystal Gunns, Cindy Cupps, Minka, Maxi Mounds, Casey James, Denise Derringer, Kayla Kleevage, Deena Duos, Melonie Charm, Angelique, Summer Sinn, Vixen LaMoore, Morgan Leigh, Angel Gee and Colt 45. **254 MINUTES**

\$29⁹⁵

PLUS S&H

SCORE Xtra #13 RATED XXX



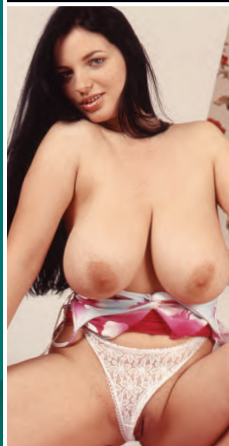
Shione Cooper

100% natural babes in XXX action. In addition to newcomer Chica's XXX debut, you get Shione Cooper, Christy Marks, Contessa Rose, Alia Janine, Lucy, Kitana Flores, Selena Castro, Kali West and Aileen Ghetman. If you love huge naturals and hardcore action, this is the movie for you with tits from double-Ds to H-cups. **210 MINUTES**

\$39⁹⁵

PLUS S&H

The Best of the Decade RATED X



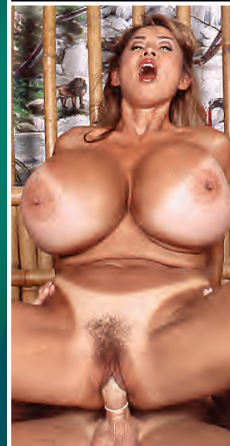
Joana

A two-disc collection of the most popular newcomers of 2000-2009 as voted by SCORELAND members. Features Christy Marks, Karina Hart, Marilyn Sakova, Nicole Peters, Natalie Fiore, Anna Song, Ines Cudna, Angela White, Crystal Gunns, Janet Jade, Kelly Kay, Eva Notty, Maggie Green, Joana, Morgan Leigh and Cherry Brady. **179 MINUTES**

\$29⁹⁵

PLUS S&H

Maximum Minka RATED XXX



Minka

The KK-cup bustiest Asian ever in videos, rare photos and her own words. From her early days in South Korea to her arrival in North America to her meteoric rise to the top of the big-boob world. Boy-girl, tit-to-tit sex and Boob Cruise action. Classic and never-before-seen and behind-the-scenes footage. Hosted by Minka. **179 MINUTES**

\$39⁹⁵

PLUS S&H

Next issue, see the girl
SCORELAND
members are going
wild over!

"She's a winner.
Gorgeous!"—**Sharkie**

"An incredibly
exotic beauty!"
—**Highscorer**

"Absolutely amazing!
Instant hard-on!"
—**Cock Rock**

"Newcomer of the Year,
for sure!"—**Heywood**

"Absolutely breathtaking!"—**L2**

"For the love of Sha,
give us more, please!"
—**Joegee**

MEET
SHA RIZEL
in the August
2013 **SCORE**,
ON-SALE MAY 14

